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# USCOLORWORKS

Thank you for your trust in USColorworks.

As we step into 2024, we share our unwavering commitment to providing you with exceptional service.

Over the past year, we've continued to invest significantly in all aspects of our operations, with a focus on our future. These investments are not just about expanding our capacity, but also about elevating the quality of service you can expect from us. Our dedication to excellence remains at the forefront of our mission.

Our core principles are our guiding lights as we move into the future:

**Commitment to Our Promises:** Our core value of delivering on our commitments remains paramount.

**Responsibility and Accountability:** Building and maintaining your trust is an ongoing commitment. In the event of errors, rest assured that we take full responsibility and are dedicated to swiftly resolving any issues that may arise.

**Sense of Urgency:** Timeliness is critical, and we are fully aware of the importance of prompt deliveries. While we never compromise on quality, we are committed to enhancing our efficiency, ensuring that your orders reach you without delays.

**Attention to Detail:** Our relentless pursuit of perfection through attention to detail continues. We understand that it's the small things that set professionals apart, and we will continue to focus on the finer aspects to ensure your orders not only meet but exceed industry standards.

These principles form the foundation of our future, reinforcing our dedication to excellence. As we move forward, we want you to know that our vision extends beyond the present. We are committed to growing, evolving, and innovating to better serve your needs. 2024 holds the promise of continued growth, enhanced service, and an unwavering commitment to your satisfaction.

On behalf of the entire USColorworks team, we express our profound thanks for your trust and partnership. We are excited about the future and look forward to the opportunities it holds to serve you even better.

Best Regards,



Rodney McDonald  
USColorworks

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## ORDERING PROCESS

Each job must be written and submitted to us as a separate PO. You cannot combine multiple jobs on the same PO.

Order forms, artwork, and all merchandise to be decorated must be received complete prior to being placed on the production schedule.

All payment arrangements, when appropriate, must be finalized prior to the order being placed on the production schedule.

## NEW CUSTOMERS

US COLORWORKS (USCW) performs contract decoration for companies within the Ad Specialty industry. All new customers must fill out and return the following documents to get established as a customer:

1. Credit Authorization Form
2. Sales Tax Exemption Certificate for your state

## ORDER SCHEDULING

**ORDER ENTRY DATE:** Upon receipt of your completed purchase order, you will receive from us a system generated ORDER ACKNOWLEDGMENT which will require your approval. This ORDER ACKNOWLEDGMENT will be sent to you the same business day you submit your completed PO to us provided we receive your order before 4:00 PM (EST). Orders received after 4:00 PM (EST) will enter our system on the following business day.

**ARTWORK PROOF DATE:** You will receive your ARTWORK PROOF from us the business day following the Order Entry Date. This ARTWORK PROOF will require your approval. It is imperative that you approve your proof in a timely fashion so that the order can enter the production schedule.

**PRODUCTION SCHEDULE DATE:** Once you have approved your ORDER ACKNOWLEDGMENT and your ARTWORK PROOF, your order will be placed into our production schedule. The date scheduled will be FIVE (5) business days from the date you have approved both your ORDER ACKNOWLEDGMENT and ARTWORK PROOF.



## IMPORTANT MESSAGES

All goods to be produced must be in-house FIVE business days prior to the Production Schedule Date to avoid delay and the resetting of the Production Schedule Date. If all required goods have not been received FIVE business days prior to your Production Schedule Date, we reserve the right to move your Production Schedule Date.

We make every effort to keep you informed of potential delays related to missing product, but ultimately, it is your responsibility to ensure that your vendors have supplied us with the necessary product to complete your order on time.

We will make three attempts to notify you of any receiving issues. If we do not hear back from you within that time, your order will be placed on hold and removed from the production schedule until we have heard back from you.



## RUSH SERVICES

We pride ourselves on doing the impossible and attempt to keep some capacity free to meet the tight turn times demanded in our industry. When necessary, we can advance the Production Schedule Date at the below rates. Note that rush charges apply to the complete order cost.

- Rush charges of 20% - (4 Production days)
- Rush charges of 30% - (3 Production days)
- Rush charges of 50% - (2 Production days)
- Rush charges of 100% - (1 Production day)



Effective 7/1/2024 prices subject to change without notice.  
Please refer to General Information pages for addition detail.

- Any unclaimed merchandise will be donated to a worthy cause after 60 days.
- Quality dispute claims must be made within 30 days of receipt of your order. Under no circumstances can any claims be honored beyond that point.
- USCW is not responsible for your ink or thread colors clashing with garment colors provided in your order. We can't always tell what customers want. As an example, occasionally customers want black thread embroidered on black garments. Please be explicit in your instructions.
- All orders must be in writing.
- All orders are shipped in the boxes as received. New boxes are only used when specified by the customer on the PO, or when boxes are determined to be unfit for outbound shipment. New boxes are charged at \$5.00 per box.
- Orders requiring more than one type of decoration may require an additional day or two to complete. If you submit an order that has this type of decoration and that order is time sensitive, please discuss with your customer service representative.
- Orders requiring both personalization and/or numbering may require an additional day or two to complete. If you submit an order that has this type of decoration and that order is time sensitive, please discuss with your customer service representative.
- Orders requiring specific packaging and distribution instructions to include multiple ship to locations, poly bagging, or special packaging may require additional time. If you submit an order that has this type of requirements and that order is time sensitive, please discuss with your customer service representative.
- Cancellations will not be accepted for finished product. Cancellations prior to production will be billed for all charges incurred up to that point. You must confirm cancellations in writing.
- Copyrights are the responsibility of the customer. Appropriate use of copyright marks and payment of licensed property royalties are the responsibility of the customer.
- USCW reserves the right to correct obvious mistakes on orders and invoices. This does not assume that USCW will catch any and all errors made by the customer. Ultimate responsibility is yours.  
All orders that require names and or numbers must be submitted on USCW's provided name and number spreadsheet.
- Luxury brands with a retail value above \$50.00 will incur an additional handling fee of \$1.00 per item. ★

## GENERAL CONTACT

Send all purchase orders to [orders@uscolorworks.com](mailto:orders@uscolorworks.com)  
Send order and art approvals to the artist assigned to your order.

## SPOILAGE

Our typical damage/spoilage rate is insignificant; however, misprints are an unavoidable occurrence. Our damage allowance is 2% per logo placement on white garments and 3% per logo placement on colored garments, with a minimum of one piece. For tri-blend, pigment/garment dyed or 100% polyester goods, the damage allowance is 4%.

In the event there is damage/spoilage on your order in excess of the above allowances, you will be provided a credit for both the decoration cost and the cost of the garment, up to \$40 per garment, for those units beyond the stated allowance rate.

If exact quantities are required for your order please provide extra blanks. If extra blanks are not provided and we are required to set the job back up to ship complete then those units will be treated as a separate order and priced as a separate order.

## QUANTITY DISPUTES

US Colorworks has multiple audit points during the process to insure our production and shipping counts are accurate. The USCW count is considered final.



## RECEIVING

*Sorting to separate bulk orders: \$60.00 per hour, billed in 5 minute increments:* Please have your orders shipped to us packaged by your PO. This fee will apply in the event we receive inbound shipments from your garment supplier that require us to separate them into individual orders to match your purchase orders.

**Blank products received without PO:** If for any reason USCW does not receive a purchase order for blank products received in from your suppliers there will be a fee of \$5.00 per order and \$2.00 per box to receive the goods in.

**Goods unpacking where removal of bags, tags, pins, etc. is required:** \$ 0.15 Per Piece: Oftentimes on more expensive blank goods, the manufacturers are packaging the blank goods in a way that requires additional time to prepare them for decoration.

**Vendor Returns: \$15 per return:** In the event product received from your vendor is incorrect or your order is modified after receipt of inventory, please provide a 3rd party shipping number or electronic prepaid label to return goods to your vendor.

## PACKING

**Specialty Sort/Pack- Finished Orders: \$ 0.15 Per Piece:** When you have needs for a non-standard pack-out, we can accommodate that request in most cases at a cost of \$0.15 per unit.

Orders that require both a specialty sort and special shipping must be quoted through customer service.

**Player Pack Sort/Pack: \$2.50 per player:** When you have needs for multiple designs or product types to be packaged together for distribution to individual players/students based on a distribution list. Player packs will be packed in a clear bag and will include an individual packing list. Standard fee includes up to 8 items per individual. Additional items charged at a rate of \$0.15/item.

**Split Shipping: \$ 5.00 Per Location:** We are happy to split up your order and ship it to multiple different address. *Fulfilment orders are by quote only.*

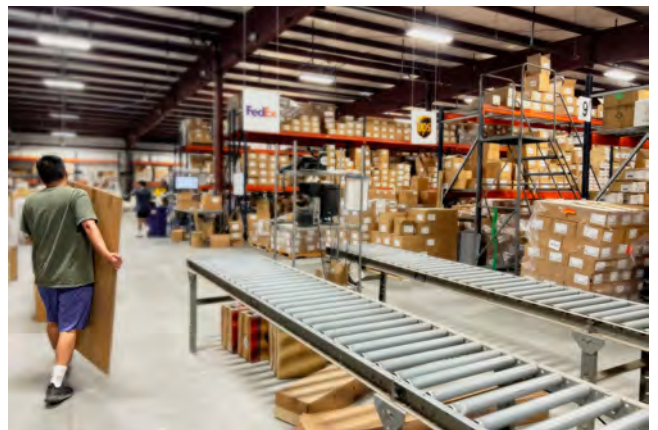
## SHIPPING

**Incorrect address charge: \$15 per box**

**Unspecified residential address charge: \$15 per box**

**International shipments: \$35 service charge per address PLUS the cost of the freight**

- Unless otherwise directed in writing on your PO to us, your order will be shipped out via FedEx Ground. Goods are shipped FOB USColorworks Monroe, NC, which means once the order leaves our dock, we are no longer responsible for the carriage of that order.
- If you wish to use a carrier other than FedEx you MUST provide your 3rd party shipping account number at the time of the order.
- Shipping fees are based on weight, dimensions, zip code, and address type and will be charged at FedEx published rates and added to your invoice.
- Goods shipped via FedEx or UPS are automatically insured for a maximum of \$100 per box. If you require insurance beyond the automatic \$100 per box you MUST specify the value you would like your order insured for on your purchase order.
- Insurance on goods shipped via LTL/Truck Line are also limited based on the carrier. It is highly suggested that you request insurance when shipping via LTL/Truck Line.
- For international shipments please complete our international shipment declaration form.
- USCW IS NOT RESPONSIBLE FOR SHIPMENTS LOST OR DAMAGED IN TRANSIT. When goods are shipped on our account number we will work with you in filing any insurance claims, when necessary.
- We are happy to ship using your prescribed method and to ship using your desired account number; however, this information must be clearly stated on your purchase order. In the event you request a shipping method other than FedEx there is a possibility that your ship date may be delayed by a day leaving our facility as our pickup times for UPS/USPS are 3pm while our pickup time for FedEx is 6pm.
- **It is imperative that you indicate on your PO if the ship to address is a residence or a commercial address.**
- Any fees for incorrect addresses requiring a change by FedEx/UPS or unspecified residential addresses will be assessed a \$15.00 per box charge. This charge will be invoiced separately and will be charged based on your original payment method. We do not typically know of these additional charges until 10 days after the order has been delivered.



The table below shows run charges per location.

QUANTITY	1 COLOR	2 COLOR	3 COLOR	4 COLOR	5 COLOR	6 COLOR	7 COLOR	8 COLOR	9 COLOR	10 COLOR	FLASH
24-47	\$1.82	\$2.08	\$2.45	\$3.53	\$4.30	\$5.19	\$5.97	\$6.76	\$7.56	\$8.34	\$0.15
48-71	\$1.36	\$1.73	\$2.05	\$2.39	\$3.34	\$4.19	\$4.94	\$5.69	\$6.45	\$7.21	\$0.15
72-143	\$1.22	\$1.52	\$1.87	\$2.13	\$2.30	\$2.54	\$3.10	\$3.50	\$3.92	\$4.32	\$0.15
144-239	\$1.08	\$1.35	\$1.70	\$1.96	\$2.13	\$2.33	\$2.50	\$2.66	\$2.82	\$3.00	\$0.15
240-359	\$1.01	\$1.24	\$1.57	\$1.85	\$2.02	\$2.23	\$2.40	\$2.56	\$2.72	\$2.88	\$0.15
360-499	\$0.90	\$1.18	\$1.41	\$1.57	\$1.75	\$1.97	\$2.13	\$2.29	\$2.45	\$2.62	\$0.15
500-1,199	\$0.80	\$1.01	\$1.08	\$1.18	\$1.25	\$1.37	\$1.44	\$1.53	\$1.61	\$1.70	\$0.15
1,200-2,499	\$0.64	\$0.74	\$0.89	\$0.98	\$1.06	\$1.17	\$1.25	\$1.33	\$1.41	\$1.50	\$0.15
2,500-4,999	\$0.50	\$0.65	\$0.82	\$0.89	\$0.98	\$1.08	\$1.17	\$1.25	\$1.33	\$1.41	\$0.15
5,000-9,999	\$0.42	\$0.59	\$0.74	\$0.82	\$0.89	\$1.01	\$1.08	\$1.17	\$1.25	\$1.33	\$0.10
10,000+	\$0.36	\$0.54	\$0.70	\$0.78	\$0.85	\$0.95	\$1.02	\$1.08	\$1.16	\$1.22	\$0.10

All colored garments require an underlay which is charged as one additional color/screen. Flashing is required on all colored garments and on multi-colored prints on whites. An additional Film and Screen is required for the underlay on colored garments. Garments are bulk packed in a printer's fold. Pricing is based on all goods being received and decorated at the same time.

PRE PRODUCTION CHARGES Per Color/Location	
Screens < 72pcs	+\$14.00
Screens > 72+pcs	+\$12.00
Films / Digital Films	+\$13.00
Flash Charge	See above
Ink Change	+\$12.00
Pre-Production Sample	+\$25.00
Sorting / Separating	+\$60.00 per hour, \$5.00 minimum

PRINT AREA CHARGES - Per Piece/Location	
Max Standard Print: 15"x 17"	+\$0.00
Max Jumbo Print: 16"x 21"	+\$0.50

PACKAGING AND FINISHING CHARGES Per Piece or Destination	
Individual Folding	+\$0.20
Folding & Poly Bagging	+\$0.30
Apply Stickers	+\$0.10
Apply Hang Tags	+\$0.15
On Hangers	+\$0.15
Split Destination Shipment	+\$5.00
New Shipping Box	+\$5.00
Custom Sticker	+\$0.50
Blankets / Capes	+\$0.50 *

SPECIALITY INK CHARGES - Per Color/Location	
Stretch / Softhand Ink	+\$0.25
Metallic / Shimmer / Neon	+\$0.50 *
All Other Specialty Inks	request quote

FABRIC CHARGES - Per Piece/Location	
Polyester Garments > 50%	+\$0.25
Pigment Dyed Garments	+\$0.25
Nylon/Mesh	+\$0.25
Sweatshirts/Fleece	+\$0.25
Bags/Aprons/Towels/Flats	+\$0.50
Jackets/Safety Vests	+\$0.25
Toddler/Infant Items	+\$0.15
Luxury Brand - retail value >\$50	+\$1.00 *

LOCATION CHARGES - Per Piece/Location	
Short Sleeve Print	+\$0.25
Long Sleeve Print	+\$0.45
Pocket Print	+\$0.35
Above Pocket Print	+\$0.25
Pant Seat Print	+\$0.35
Leg Print	+\$0.35
Side Wrap (no seam)	+\$0.35
Inside Neck Label print	+\$0.35
Hats	+\$0.50 *

PRODUCTION SCHEDULING OPTIONS	
5 Day Standard Production	Standard
4 Day Priority Rush	+20%
3 Day Priority Rush	+30%
2 Day Priority Rush	+50%
1 Day Priority Rush	+100%

ART DEPARTMENT CHARGES - See Terms & Conditions for Detailed Explanation	
Digital Proofing - Artwork Only / Non Production Order	+\$60 per hour, \$15 minimum
Design Creation	+\$60 per hour, \$15 minimum
Vectorize a Bitmap File	+\$60 per hour, \$15 minimum
Edit or Enhance Customer Provided Vector File	+\$60 per hour, \$5 minimum
Convert CMYK or RGB to Solid Colors	★+\$60 per hour, \$5 minimum
Size Artwork to Garment Types	+\$60 per hour, \$5 minimum
Proof Edits for Order Changes *including garment color/style edits	+\$60 per hour, \$5 minimum
Mockups on Multiple Garment Types *applies to new or repeat orders	+\$60 per hour, \$5 minimum
Additional Proofs Requiring Mockups for Each Personalization	+\$60 per hour, \$5 minimum
Ink Match to Garment Colors	+\$60 per hour, \$5 minimum

PROCESS PRINTING CHARGES	
4 color process	Additional art separation charge \$60 per hour, \$15 minimum **White garments only. **Submit art for review before placing your order.
Spot process	Additional art separation charge \$60 per hour, \$30 minimum  Typically charged as an 8-10 color job with associated run, screen, and film charges. **Submit art for review before placing your order.

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MINIMUM 24 PIECES PER DESIGN

**ALL General Terms & Conditions Apply – see General Terms and Conditions**

**Artwork Charges:** Production ready artwork that is ready to output to separations is required to avoid supplemental artwork charges. Production ready artwork is generally considered to be a vector file that has no bitmap embedded images, is sized to the garments being decorated and has the colors within the design pre-converted to Pantone solid coated colors. Submitted artwork that does not meet that specification will incur additional artwork charges to cover the art departments time in reworking your supplied files. To provide full transparency of additional artwork charges that may be incurred please see the explanations for each of the supplemental artwork charges below.

**Types of supplemental artwork charges:**

**Artwork - Design Creation:** The USCW art department is primarily a production art department, however, original design creation may be possible and is billed at \$60.00 per hour with a \$15.00 minimum.

**Artwork – Vectorize a Bitmap File:** If you supply an art file that is not 100% vector based we will redraw your artwork at your request. This service is billed at \$60.00 per hour with a \$15.00 minimum. Once we receive your artwork, if the file is not 100% vector based, we will place your order on hold and contact you to determine if you would like us to redraw your file or if you will be resubmitting an appropriate file.

**Artwork – Edit or Enhance Customer Supplied Vector File:** We are happy to make simple edits and enhancements to your vector file at a rate of at \$60.00 per hour with a \$5.00 minimum. Examples of these types of edits & enhancements would include adding text, changing dates, moving around existing elements within your supplied vector files, and other simple non-creative work.

**Artwork – Convert CMYK or RGB to Solid Colors:** It is important that within your artwork all colors are Pantone solid colors. In the event your artwork is sent to us in CMYK or RGB we can undertake the process of reworking your files to present the colors in the proper solid colors. This service is billed at \$60.00 per hour with a \$5.00 minimum.

**Artwork – Size Artwork to Garment Types:** A key element of having production ready artwork is for your artwork to be sized according to how you want the design printed. The imprint size for each location should also be noted on your purchase order. If you fail to provide us with the imprint size or if we need to size your artwork for a specific garment your proof will be delayed. In these situations we may need to wait until the garments have arrived so that we can take measurements to fully understand the print limitations of the garments. In the event you fail to provide the exact imprint size you require or we need to modify a previously submitted art file to accommodate the print size for the actual garments received we will bill for this step at \$60.00 per hour with a \$5.00 minimum. For non-standard garments that require measurements, we will send you the proof as soon as the garments have been physically measured and any limitations identified. Keep in mind that the same size artwork is used on every size garment within your order unless you direct us to change the print size.

**Artwork – Proof Edits for Order Changes:** If you decide to make changes to your design after we have provided your initial proofs, we are happy to make edits and prepare an additional proof(s) at a rate of at \$60.00 per hour with a \$5.00 minimum.

**Artwork – Additional Proofs Requiring Mockups on Multiple Garment Types:** Our normal proofing process includes one proof per design. If you would like to see a mockup of your artwork on multiple garment types we are happy to prepare those additional proofs for you at a rate of \$60.00 per hour with a \$5.00 minimum.

**Artwork – Additional Proofs Requiring Mockups for Each Personalization Within an Order:** Our normal proofing process includes one proof per design. If your order contains name drops or individual personalization and you would like to see a mockup of each variation we are happy to prepare those additional proofs for you at a rate of \$60.00 per hour with a \$5.00 minimum.

**Artwork – Ink Match to Garment Colors:**

When you request that we match any of the ink colors within your design to an element within the actual garments we will delay sending you the proof until your garments have been physically received. Only then can we inspect them to determine the appropriate color(s) to use to meet your request. This service is charged at a rate of \$60.00 per hour with a \$5.00 minimum.

**Colored Garments:** All colored garments require an underlay which is charged as one additional screen and film.

**Customer Supplied Separations:** Customer supplied separation files require review and approval from our art staff. Please notate the request for separation review on your PO.

**Dye Migration on Polyester & Pigment Dyed Goods:** Dye migration on polyester and pigment dyed fabrics cannot be 100% avoided and USCW will not be responsible for its occurrence. Dye migration is caused when the dye in the fabric of the garment sublimates and turns into a gas. This gas then tries to escape the garment and can get caught in the ink that is applied to the garment. This can cause the discoloration of the ink. Unfortunately, there is no consistency to when dye migration may occur but is most likely to occur with reds, maroons, kelly green, and darker shades of blue. Dye migration may occur after the ink is cured or in some cases as much as two weeks later. To minimize the likelihood of dye migration, additional production processes and speciality inks are required. USCW cannot control dye migration and is a risk the customer must be willing to accept when printing on any garments containing polyester fibers or garment dyed fabrics.

**Four Color Process Printing:** This process uses CMYK printing whereby only 4 ink colors are used. Cyan, magenta, yellow and black are layered over each other to print a full range of colors. Exact PMS matching is not possible and this type of printing is not a good choice when there are large solid areas of color in the design. Additionally, USCW only prints 4 color process on WHITE shirts. There is an additional art charge of \$60 per hour/\$15 minimum for art separation when 4 color process printing is requested.

## MINIMUM 24 PIECES PER DESIGN

**SPOT Process Printing:** This is the most common type of color separation and is by far the most popular. Most of the color separations done today are simulated process. Spot Process separations, unlike true process (CMYK) use spot channels and regular plastisol inks to generate a full color image. Spot Process can be printed on white, light and dark shirts. Pricing for spot process is by quote only. This type of work is typically priced as if it is an 8 to 10 color job with associated run charges, screens and films. There is an additional art charge of \$60 per hour/\$30 minimum for art separation when spot process printing is requested.

**Neck Label Printing:** Custom neck labels can be printed with a minimum of 6 pieces per size and are priced as a separate print location. You will only be charged one screen and one film for up to 6 sizes. Please keep in mind that neck print will typically show through to the other side of the shirt. This can become especially noticeable when the contrast between the ink color and the shirt color is great. There is an additional location charge for neck label printing.

**Old Art Files:** USCW maintains art files, for active customers, for two years. Beyond two years new art files may be required.

**Ownership of Screens & Films:** USCW owns all screens, films, and separation files for output.

**Pantone Matching:** USCW provides FREE Pantone matching within a 90% tolerance. We can make NO GUARANTEE on an exact match of a previously run job without you providing a decorated unit from the previous run, and even then, within a 90% tolerance.

**Pre-production Samples:** Pre-production samples are the only way to ensure imprint accuracy as it relates to PMS matching of ink colors for screen printing. USCW will not be responsible for slight shifts in colors without a pre-production proof. When requested and paid for as part of the order, USCW will send out two physical samples, but you are required to send us four blank samples so that we may retain a set for production matching. Pre-production samples are charged at a rate of \$25.00 per color per location placement.

**Printing Tolerance:** USCW has a printing tolerance of 1/2" to 1" in any direction. While all technical means are used to control the printing tolerance, there is inherent variances in the process. USCW will not be responsible for these slight variances in design placement.

**Printing on Youth and Adult Garments:** Keep in mind that the same size artwork is used on every size garment in your order unless you direct us to change the print sizes. If you direct us to modify the print sizes to accommodate the different sizes within your order, your print charges and setup fees will be based as if these are separate and unique orders.

**Reaction to Heat:** Keep in mind that all garments are exposed to a high degree of heat to cure the ink. This exposure may cause some slight shrinkage to the apparel. Additionally, some brands of apparel use tags that will curl when exposed to heat. These are both risks inherent to the screen printing process that USCW cannot be responsible for.

**Unique Locations:** Please understand that printing over seams, zippers, collars, or other unique locations can lead to ink buildup, coverage, and consistency issues. This is an unavoidable occurrence related to these unique locations and USCW will not be responsible for these issues and our normal damage allowance will not apply.



# Pantone Solid Coated

Below is an assortment of our most used ink colors. We are able to mix any Pantone solid coated color. Due to the differences in calibration on computer monitors, video cards, and printers the colors displayed below should be used only as a guide. Inks should be matched or selected by viewing a physical Pantone Solid Coated color book.

<b>PANTONE</b> BLACK	<b>PANTONE</b> LIGHT TEAL 312 C	<b>PANTONE</b> SAFETY GREEN 809 C	<b>PANTONE</b> TEXAS ORANGE 159	<b>PANTONE</b> NEON PINK 806 C	<b>PANTONE</b> ULTRA G. SHIMMER specialty ink
<b>PANTONE</b> DARK NAVY 282 C	<b>PANTONE</b> MINT GREEN 332 C	<b>PANTONE</b> YELLOW 102 C	<b>PANTONE</b> RED 186	<b>PANTONE</b> CHARITY PINK 211 C	<b>PANTONE</b> LIQUID GOLD specialty ink
<b>PANTONE</b> NAVY 295 C	<b>PANTONE</b> TEAL 321 C	<b>PANTONE</b> MEDIUM YELLOW 109	<b>PANTONE</b> CARDINAL 201 C	<b>PANTONE</b> BABY PINK 182 C	<b>PANTONE</b> GOLD SHIMMER specialty ink
<b>PANTONE</b> ROYAL 293 C	<b>PANTONE</b> FOREST 3435 C	<b>PANTONE</b> ATHLETIC GOLD 1235 C	<b>PANTONE</b> MAROON 209 C	<b>PANTONE</b> VEGAS GOLD 4525 C	<b>PANTONE</b> LIQUID SILVER specialty ink
<b>PANTONE</b> SAPPHIRE 3005 C	<b>PANTONE</b> KELLY 356 C	<b>PANTONE</b> OLD GOLD 1245 C	<b>PANTONE</b> BURGUNDY 222	<b>PANTONE</b> DARK KHAKI 465	<b>PANTONE</b> SILVER SHIMMER specialty ink
<b>PANTONE</b> HEX CYAN	<b>PANTONE</b> NEON GREEN 802 C	<b>PANTONE</b> ORANGE 021 C	<b>PANTONE</b> DEEP PURPLE 268 C	<b>PANTONE</b> BROWN 463 C	<b>PANTONE</b> GRAY COOL GRAY 8
<b>PANTONE</b> CAROLINA BLUE 284 C	<b>PANTONE</b> LIME 375 C	<b>PANTONE</b> DARK ORANGE 1665 C	<b>PANTONE</b> PURPLE C	<b>PANTONE</b> DARK BROWN 476 C	<b>PANTONE</b> DARK GRAY COOL GRAY 11



## ADULT MAX SIZE CHART



14.5" WIDE x 17" TALL



15" WIDE x 17" TALL



15" WIDE x 17" TALL



15" WIDE x 17" TALL

## JUMBO SIZE CHART - 5 COLOR LIMIT



14.5" WIDE x 21" TALL



16" WIDE x 21" TALL



17" WIDE x 21" TALL



18" WIDE x 21" TALL

## YOUTH MAX SIZE CHART



8.5" WIDE x 12" TALL



11" WIDE x 12" TALL



11.5" WIDE x 13" TALL



13" WIDE x 15" TALL

\*\*\*The above dimensions are a guideline, max imprint size may vary depending on style and manufacturer.

## PRODUCTION READY ART

- Production ready artwork that is ready to output to separations is required to avoid supplemental artwork charges. Production ready artwork is generally considered to be a vector file that has no bitmap embedded images, is sized to the garments being decorated and has the colors within the design pre-converted to Pantone solid coated colors. Submitted artwork that does not meet that specification will incur additional artwork charges to cover the art department's time in reworking your supplied files.

## PROGRAM FORMAT

- Preferred format is Adobe Illustrator (.ai,) or CorelDraw (.cdr) vector art  
Alternative file formats accepted: eps, pdf, tiff, psd. Art fees may apply if the art is not print ready.

## ART FILE SETTINGS

All colors in the file MUST be set to spot colors and assigned a Pantone Solid Coated Color (example PMS 1235c). Remove all additional unused colors from the art file. Please have all of your PMS colors listed on your PO.

All artwork should be sent in actual print size. Please also note the size also in your PO.

Maximum number of ink colors / screens on a dark garment is 9 plus an underlay of white. The maximum number of ink colors / screens on a very light or white garment is 10 with no underlay required. Please confirm with Sales Rep prior to submitting your order.

All text, strokes, and outlines need to be converted to outlines. If they are not, they may be altered when opened on our artists' computers.

Minimum line thickness in artwork needs to be 1 point. Any narrow positive spaces should be at least two points. This prevents artwork from "filling in" when printed with ink.

Negative Space (Non -Printed Areas /shirt color)



2 points or .028 (without underlay)

3 points or .028 (with underlay)



**X** Negative space LESS than 2 point line WILL close in when printed



**✓** Negative space MORE than 2 point line will NOT close in when printed

Minimum line thickness (Printed Areas)

————— 1 point or .014

- Avoid clipping masks and eliminate any overlapping objects.
- Halftones or opacity settings are printed as dot patterns to simulate transparencies of colors or blending.
- Raster art must be at actual size at high resolution on a transparent background. Do not resample low-res files. Files sent in lower resolution will require new artwork or to be redrawn to fit specification. Art charges will apply.

## SIZING ARTWORK

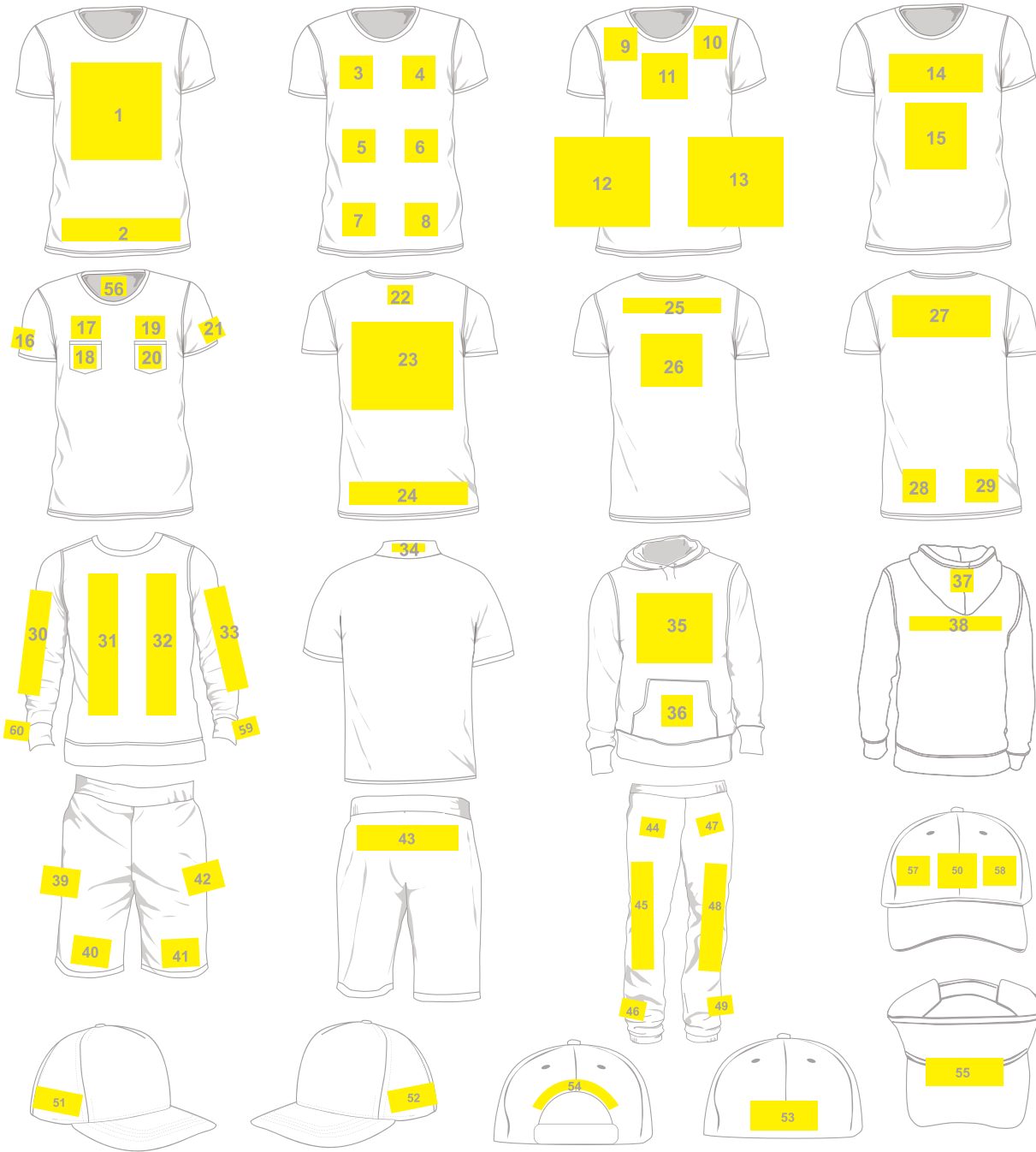
Standard Printing - Maximum imprint area is 15" wide by 17" tall.

Jumbo / Oversized Printing (additional charges apply) - Maximum imprint area is 18" wide by 21" tall.

## PLEASE NOTE

Limitations and requirements may differ by style or size of garment.  
Please see price list for additional information on art fees.

# DECORATION LOCATIONS



1	Full Front			11" X TBD
2	Low Across Front			TBD
3	Right Chest			3.5" to 4"w
4	Left Chest			3.5" to 4"w
5	Center Right			4" X 4"
6	Center Left			4" X 4"
7	Lower Front Right			4" X 4"
8	Lower Front Left			4" X 4"
9	Right Shoulder			4" X 4"
10	Left Shoulder			4" X 4"
11	Center Chest			6" X 6"
12	Right Side Wrap	●		13" X 13"
13	Left Side Wrap	●		13" X 13"
14	Across Chest			11" X TBD"
15	Front Number			TBD
16	Right Sleeve		■	3.5" X 4"
17	Above Right Pocket		■	3.5" to 4"w
18	On Right Pocket	●	■	3.5" X 3"
19	Above Left pocket		■	4" X 3"
20	On Left Pocket	●	■	3.5" X 3"

21	Left Sleeve		■	3.5" X 4"
22	Nape of Neck			3" X 3"
23	Full Back			12" x TDB
24	Lower back			13" X 4"
25	Across Shoulders			2" Tall
26	Back Number			TBD
27	Upper Back			12" X 4"
28	Lower Back Left			4" X 4"
29	Lower Back Right			4" X 4"
30	Down Right Sleeve		■	3.5" X 13"
31	Down Front Right			6" X 15"
32	Down Front Left			6" X 15"
33	Down Left Sleeve		■	3.5" X 13"
34	On Collar		■	4" X .25"
35	Hoodie - Full Front			12" X 9"
36	Hoodie - On Pocket		■	4" X 4"
37	On Hood		■	4" X 4"
38	Hoodie - Name Drop			2" Tall
39	Right Side Leg		■	3.5" X TBD"
40	Right Leg Front		■	3.5" X TBD"

41	Left Leg Front			3.5" x TBD
42	Left Side Leg			4" X 4"
43	Across Back			12" X 4"
44	Right Hip			4" X 4"
45	Down Right Leg			3.5" X 15"
46	Lower Right Leg			4" X 4"
47	Left Hip			4" X 4"
48	Down Left Leg			3.5" X 15"
49	Lower Left Leg			4" X 4"
50	Cap Front		▲	4" X 2.4"
50	Cap Front	●	■	5" X 2"
51	Cap Side - Right		▲	3" X 1.75"
52	Cap Side - Left		▲	3" X 1.75"
53	Cap Back		▲	4" X 2.5"
54	Cap Back (Arched)		▲	2.5" X 2.4" (Follow Arch)
55	Visor Front		▲	4" X 1.1"
56	Inside Tag	●		3.5" X 3.5"
57	Cap Front Right Panel		▲	2.5" X 2.4"
58	Cap Front Left Panel		▲	2.5" X 2.4"
59	Left Cuff		▲	3.5" X 1.2"
60	Right Cuff		▲	3.5" X 1.2"

● - Screen Printing ONLY  
 ▲ - Embroidery ONLY  
 ■ - Maximum Imprint Size

\*\*\*The above dimensions are a guideline. Final imprint size may vary depending on garment style, manufacturer and art.\*\*\*



The table below shows run charges per location.

QUANTITY	< 6,000	< 7,000	< 8,000	< 9,000	< 10,000	Per 1k
6-11	\$4.85	\$5.66	\$5.66	\$5.66	\$5.66	\$0.60
12-23	\$4.07	\$4.85	\$5.00	\$5.11	\$5.26	\$0.52
24-59	\$3.66	\$4.07	\$4.39	\$4.71	\$5.04	\$0.42
60-119	\$3.49	\$3.87	\$4.23	\$4.61	\$4.99	\$0.40
120-249	\$3.41	\$3.73	\$4.07	\$4.38	\$4.69	\$0.34
250-499	\$3.24	\$3.54	\$3.87	\$4.17	\$4.47	\$0.33
500-749	\$3.09	\$3.39	\$3.68	\$3.95	\$4.24	\$0.32
750-1,200	\$2.94	\$3.20	\$3.48	\$3.75	\$4.01	\$0.31
1,201-2,500	\$2.77	\$3.03	\$3.28	\$3.53	\$3.80	\$0.29
2,501-5,000	\$2.60	\$2.84	\$3.09	\$3.34	\$3.57	\$0.28
5001+	\$2.44	\$2.64	\$2.82	\$3.03	\$3.21	\$0.21

Price includes up to 9 thread colors. For logos 10-15 thread colors, add \$15.00. All items will be steamed to remove hoop marks and folded free of charge. 6 piece minimum per design. ★

PRODUCTION CHARGES	
Sewout	+\$10.00 per 10,000 stitches *allow up to 2 production days
Copy of Tape	+\$10.00
Thread Color Changes	+\$5.00 per color
Pre-Production Sample	+\$25.00 per location placement up to 50,000 stitches
Sorting	+0.25 per item

SPECIALITY CHARGES	
Metallic Thread	+\$1.00 per item
Custom Thread	+\$25.00 per thread color - no charge on orders over 150 pcs
Puff / 3D	+\$1.50 per item
Patches	+\$1.00 per item
Leather Patches	+\$1.50 per item

FABRIC TYPE / LOCATION CHARGES	
Towels/Blankets	+\$0.50 per item
Bags/Totes	+\$0.50 per item
Deep Pile Fleece	+\$0.50 per item
Jackets	+\$1.00 per item
Leather	+\$2.00 per item
Caps/Visors	+\$0.25 per item
Performance Fabrics	+\$0.25 per item
Gloves/Socks/Cuffs	+\$2.00 per item ★
Pockets	+\$0.50 per item
Luxury Brand - retail value >\$50	+\$1.00 per item ★

PERSONALIZATION CHARGES	
One Line	+\$3.50 per item
Two Lines	+\$4.50 per item
Three Lines	+\$5.50 per item
Proof Charge	+\$60.00 per hour

PACKAGING AND FINISHING CHARGES	
Individual Folding	FREE - included in run charge
Folding & Poly Bagging	+\$0.30 per piece **auto applied to every order
Apply Stickers	+\$0.10 per piece
Apply Hang Tags	+\$0.15 per piece
On Hangers	+\$0.15 per piece
Split Shipment	+\$5.00 per shipping destination
Hem Tag Sewing	+\$1.50 per piece
New Shipping Box	+\$5.00 per box
Custom Sticker	+\$0.50

ART DEPARTMENT CHARGES - See Terms & Conditions	
Digitizing Services	+\$8.00 per 1,000 stitches - \$40.00 minimum per design
Artwork Design/Redraw	+\$60 per hour, \$15 minimum
Tape Edits	+\$60 per hour, \$25 minimum
Copy of Tape	+\$10.00
Art / Proof Edits	+\$60 per hour, \$5 minimum *applies to new and repeat orders

PRODUCTION SCHEDULING OPTIONS	
5 Day Standard Production	Standard
4 Day Priority Rush	+20%
3 Day Priority Rush	+30%
2 Day Priority Rush	+50%
1 Day Priority Rush	+100%



## Minimum Invoice for ALL ORDERS is \$25.00

### ALL General Terms & Conditions Apply – see General Terms and Conditions

**Backorders:** In the event all of your goods have not arrived due to a backorder USCW will split your order into two separate runs for a fee of \$15.00 at your request.

**Complicated Orders:** Complicated orders with multiple locations or large stitch counts may require additional production time. You will be notified as soon as possible in the event our standard production timeline needs to adjust to accommodate the complexity of your order.

**Customer Supplied Embroidery Files:** In the event you supply us a previously digitized design, we MUST run a sewout for you at a rate of \$10.00. It is mandatory that a sewout be performed on customer supplied embroidery files. Variances in sewout results are typical between machines based on how they are digitized. A design that was digitized for one machine may run differently on another machine. In the event sewout results yield an unexpected result, tape edits will be charged at a rate of \$60.00 per hour. USCW is not responsible for sewing results on customer supplied DST files.

**DST Files Provided to Us:** Provided DST files must match the garment type being decorated in order to ensure appropriate quality. DST files that have been digitized to run on flat garments such as shirts are not appropriate to run on hats. DST files may not be editable and DST files that are not compatible with the garment type being decorated may need to be re-digitized. Additionally, resizing of DST files may not be possible based on the source file. You are strongly encouraged to use our digitizing services as edits to account for both compatibility and resizing are easily accommodated when we are the source digitizer.

**Folding & Steaming:** Our shirts are steamed and folded at no additional charge. If additional services such as polybagging, stickers, hangtags, etc., are required please see applicable table showing packing & finishing charges.

**Sorting:** Orders that require additional sorts or staging due to product variation will incur an additional charge of \$.25 per unit.

**Hat Orders:** If sewout is requested, customer must supply two additional hats for sew out purposes. Sew out quality varies from garment to garment. If customer does not provide extra hats, customer will accept full responsibility for the production run not matching the sample sew out.

**Large Order Production Time:** Production time for orders over 500 decorations and/or orders with personalization (names, etc) over 50 decorations is by quote only. Please call for production time.

**Non-Standard Fabrics:** We cannot embroider on mesh, velvet, or other types of non-standard fabrics. Please call if you have any questions that may be unique to your fabrics.

**Sewout Samples:** All sewout samples may not match fabric in the actual order. This may cause slight variances in texture and stitching of your final production. USCW will not be responsible for slight variances in production results vs sewout samples unless you provide swatches/samples of the exact fabric being decorated. If you wish to eliminate this potential variable, it is highly suggested that you provide a swatch or the actual garment for a sample. \*\*Allow two business days for sewout completion.





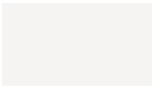



































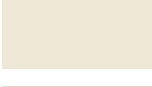

















**Shirts & Hats:** Shirts and hats are not combined for quantity pricing.

**Stitch Counts:** Quotes for stitch counts are estimates only and may vary greatly based on final digitizing. Final count will be based on the DST file of the approved sewout proof. Run charges and digitizing (if applicable) will be adjusted on your final invoice to reflect the final stitch count. All stitch counts are rounded up to the next thousand.









































# Robison-Anton Super Strength Rayon

Below is the complete list of our stocked threads. Due to the differences in calibration on computer monitors, video cards, and printers the colors displayed below should be used only as a guide. Threads should be matched or selected by viewing a physical Robison-Anton Super Strength Rayon thread book.

RA #122: 2297 PANTONE® 9023 <b>Snow White</b> RA #152: 6797		RA #122: 2298 PANTONE® 466 <b>Taupe</b> RA #152: 6798		RA #122: 2397 PANTONE® 172 <b>Sun Orange</b> RA #152: 6897		RA #122: 2267 PANTONE® 201 <b>Wildfire</b> RA #152: 6767	
RA #122: 2539 PANTONE® 420 <b>Chrome</b> RA #152: 6539		RA #122: 2474 PANTONE® 465 <b>Rattan</b> RA #152: 6974		RA #122: 2236 PANTONE® 1655 <b>Paprika</b>		RA #122: 2268 PANTONE® 202 <b>Carolina Red</b> RA #152: 6768	
RA #122: 2732 PANTONE® 1215 <b>Pro Maize</b> RA #152: 6432		RA #122: 2570 PANTONE® 465 <b>Golden Tan</b> RA #152: 6570		RA #122: 2257 PANTONE® 162 <b>Peach</b> RA #152: 6757		RA #122: 2421 PANTONE® 209 <b>Red Jubilee</b> RA #152: 6921	
RA #122: 2560 PANTONE® 108 <b>Moonbeam</b> RA #152: 6560		RA #122: 2477 PANTONE® 1405 <b>Sand Dune</b> RA #152: 6977		RA #122: 2223 PANTONE® 1895 <b>Pink</b> RA #152: 6723		RA #122: 2252 PANTONE® 506 <b>Russet</b> RA #152: 6752	
RA #122: 2462 PANTONE® Med. Yellow <b>Sunflower</b> RA #152: 6962		RA #122: 2569 PANTONE® 140 <b>Earthen Tan</b> RA #152: 6569		RA #122: 2415 PANTONE® 218 <b>Floral Pink</b> RA #152: 6715		RA #122: 2496 PANTONE® 505 <b>Warm Wine</b>	
RA #122: 2408 PANTONE® 122 <b>Star Gold</b> RA #152: 6908		RA #122: 2471 PANTONE® 117 <b>Shimmering Gold</b> RA #152: 6971		RA #122: 2228 PANTONE® 198 <b>Begonia</b> RA #152: 6728		RA #122: 2251 PANTONE® 476 <b>Brown</b> RA #152: 6751	
RA #122: 2466 PANTONE® 7548 <b>Manila</b> RA #152: 6966		RA #122: 2201 PANTONE® 1245 <b>Old Gold</b> RA #152: 6701		RA #122: 2261 PANTONE® 219 <b>Ruby Glint</b> RA #152: 6761		RA #122: 2250 PANTONE® 5855 <b>Pistachio</b> RA #152: 6750	
RA #122: 2558 PANTONE® 123 <b>Buttercup</b> RA #152: 6558		RA #122: 2295 PANTONE® 139 <b>Copper</b> RA #152: 6795		RA #122: 2500 PANTONE® 241 <b>New Berry</b> RA #152: 6500		RA #122: 2211 PANTONE® 359 <b>Nile</b> RA #152: 6711	
RA #122: 2465 PANTONE® 136 <b>Scholastic</b> RA #152: 6965		RA #122: 2481 PANTONE® 470 <b>Hazel</b> RA #152: 6981		RA #122: 2498 PANTONE® 229 <b>Brushed Burgundy</b> RA #152: 6998		RA #122: 2548 PANTONE® 399 <b>Sun Shadow</b> RA #152: 6548	
RA #122: 2212 PANTONE® 124 <b>Sun Gold</b> RA #152: 6712		RA #122: 2227 PANTONE® 464 <b>Chocolate</b> RA #152: 6727		RA #122: 2509 PANTONE® 184 <b>Bitterroot</b> RA #152: 6509		RA #122: 2457 PANTONE® 376 <b>Green Dust</b> RA #152: 6957	
RA #122: 2602 PANTONE® 138 <b>24 Kt. Gold</b> RA #152: 6602		RA #122: 2289 PANTONE® 167 <b>Rust</b> RA #152: 6789		RA #122: 2277 PANTONE® 1787 <b>Persimmon</b> RA #152: 6777		RA #122: 2322 PANTONE® 376 <b>Ming</b> RA #152: 6822	
RA #122: 2335 PANTONE® 9220 <b>Ivory</b> RA #152: 6835		RA #122: 2330 PANTONE® 1575 <b>Golden Poppy</b> RA #152: 6830		RA #122: 2329 PANTONE® Warm Red <b>Saffron</b> RA #152: 6829		RA #122: 2320 PANTONE® 375 <b>Erin Green</b> RA #152: 6820	
RA #122: 2476 PANTONE® 453 <b>Seashell</b> RA #152: 6976		RA #122: 2334 PANTONE® 1807 <b>Terra Cotta</b> RA #152: 6834		RA #122: 2420 PANTONE® 1795 <b>Tuxedo Red</b> RA #152: 6920		RA #122: 2229 PANTONE® 378 <b>Palmetto</b> RA #152: 6729	
RA #122: 2232 PANTONE® 4685 <b>Ecru</b> RA #152: 6732		RA #122: 2581 PANTONE® 1675 <b>Dark Tex Orange</b> RA #152: 6581		RA #122: 2263 PANTONE® 186 <b>Foxy Red</b> RA #152: 6763		RA #122: 2597 PANTONE® 335 <b>Jungle Green</b> RA #152: 6597	
RA #122: 2593 PANTONE® 726 <b>Cottage Beige</b> RA #152: 6593		RA #122: 2463 PANTONE® 1235 <b>Merit Gold</b> RA #152: 6963		RA #122: 2219 PANTONE® 200 <b>Scarlet</b> RA #152: 6719		RA #122: 2738 PANTONE® 369 <b>Pro Erin</b> RA #152: 6438	
RA #122: 2399 PANTONE® 1355 <b>New Gold</b> RA #152: 6899		RA #122: 2218 PANTONE® 1585 <b>Orange</b> RA #152: 6718		RA #122: 2378 PANTONE® CC <b>3CC Red</b> RA #152: 6844		RA #122: 2226 PANTONE® 370 <b>Meadow</b> RA #152: 6726	
RA #122: 2401 PANTONE® 722 <b>Ashley Gold</b> RA #152: 6901		RA #122: 2469 PANTONE® 165 <b>Old Dark Tex Orange</b> RA #152: 6969		RA #122: 2505 PANTONE® 201 <b>Antique Red</b> RA #152: 6105		RA #122: 2217 PANTONE® 362 <b>Emerald</b> RA #152: 6714	



RA #122: 2208 PANTONE® 348 <b>Dark Green</b> RA #152: 6708		RA #122: 2736 PANTONE® 274 <b>Pro Brite Star</b> RA #152: 6436		RA #122: 2389 PANTONE® 639 <b>California Blue</b> RA #152: 6889		RA #122: 2483 PANTONE® 422 <b>Cloud</b> RA #152: 6983	
RA #122: 2209 PANTONE® 364 <b>Green</b> RA #152: 6709		RA #122: 2428 PANTONE® 2755 <b>Purple Maze</b> RA #152: 6928		RA #122: 2307 PANTONE® 312 <b>Aquamarine</b> RA #152: 6807		RA #122: 2484 PANTONE® Cool Gray 9 <b>Silvery Gray</b> RA #152: 6984	
RA #122: 2202 PANTONE® 5555 <b>Olive</b> RA #152: 6702		RA #122: 2431 PANTONE® 2695 <b>Purple Accent</b> RA #152: 6931		RA #122: 2529 PANTONE® 285 <b>Dolphin Blue</b> RA #152: 6529		RA #122: 2585 PANTONE® 430 <b>Banner Gray</b> RA #152: 6585	
RA #122: 2454 PANTONE® 349 <b>Fleece Green</b> RA #152: 6954		RA #122: 2287 PANTONE® 272 <b>Mauve</b> RA #152: 6787		RA #122: 2527 PANTONE® 660 <b>Soldier Blue</b> RA #152: 6527		RA #122: 2592 PANTONE® 429 <b>Silver Steel</b> RA #152: 6592	
RA #122: 2460 PANTONE® 567 <b>Field Green</b> RA #152: 6960		RA #122: 2427 PANTONE® 2756 <b>Violet Blue</b> RA #152: 6927		RA #122: 2220 PANTONE® 661 <b>Blue</b> RA #152: 6720		RA #122: 2407 PANTONE® 431 <b>Metal</b> RA #152: 6907	
RA #122: 2391 PANTONE® 3282 <b>Pine Green</b> RA #152: 6891		RA #122: 2614 PANTONE® 2718 <b>Pro Lusty Blue</b> RA #152: 6614		RA #122: 2627 PANTONE® 288 <b>Pro Royal</b> RA #152: 6627		RA #122: 2265 PANTONE® Cool Gray 10 <b>Charcoal</b> RA #152: 6765	
RA #122: 2221 PANTONE® 5635 <b>Willow</b> RA #152: 6721		RA #122: 2239 PANTONE® 283 <b>Sky Blue</b> RA #152: 6739		RA #122: 2385 PANTONE® 661 <b>Jamie Blue</b> RA #152: 6885		RA #122: 2541 PANTONE® Black 7 <b>Black Chrome</b> RA #152: 6541	
RA #122: 2594 PANTONE® 7724 <b>Wintergreen</b> RA #152: 6594		RA #122: 2206 PANTONE® 278 <b>Baby Blue</b> RA #152: 6706		RA #122: 2210 PANTONE® 2748 <b>Royal</b> RA #152: 6710		RA #122: 2215 PANTONE® 2767 <b>Navy</b> RA #152: 6715	
RA #122: 2204 PANTONE® 3105 <b>Turquoise</b> RA #152: 6704		RA #122: 2536 PANTONE® 651 <b>Rockport Blue</b> RA #152: 6536		RA #122: 2612 PANTONE® 647 <b>Pro Imperial</b> RA #152: 6612		RA #122: 2296 PANTONE® Black 6 <b>Black</b> RA #152: 6796	
RA #122: 2492 PANTONE® 321 <b>J. Turquoise</b> RA #152: 6992		RA #122: 2283 PANTONE® 2706 <b>Paris Blue</b> RA #152: 6783		RA #122: 2302 PANTONE® 653 <b>Imperial Blue</b> RA #152: 6802		<b>Metallic Gold</b> <b>Government Gold</b>	
RA #122: 2516 PANTONE® 3255 <b>Aqua Pearl</b> RA #152: 6516		RA #122: 2522 PANTONE® 2708 <b>Bridgeport Blue</b> RA #152: 6522		RA #122: 2534 PANTONE® 2955 <b>Salem Blue</b> RA #152: 6534		<b>Metallic Silver</b> <b>Silver Metallic 1002</b>	
RA #122: 2518 PANTONE® 3115 <b>Indian Ocean Blue</b> RA #152: 6518		RA #122: 2383 PANTONE® 2717 <b>Cristy Blue</b> RA #152: 6883		RA #122: 2444 PANTONE® 303 <b>Dark Teal</b> RA #152: 6944		PANTONE® 804 <b>Neon Orange</b> 5710	
RA #122: 2519 PANTONE® 2995 <b>Surf Blue</b> RA #152: 6519		RA #122: 2434 PANTONE® 284 <b>Tropic Blue</b> RA #152: 6934		RA #122: 2603 PANTONE® 2767 <b>Flag Blue</b> RA #152: 6603		PANTONE® 802 <b>Neon Green</b> 5713	
RA #122: 2309 PANTONE® 5483 <b>Teal</b> RA #152: 6809		RA #122: 2533 PANTONE® 2915 <b>Ozone</b> RA #152: 6704		RA #122: 2303 PANTONE® 2768 <b>Light Navy</b> RA #152: 6803		PANTONE® 389 <b>Neon Yellow</b> 5714	
RA #122: 2446 PANTONE® 7713 <b>Oceanic Green</b> RA #152: 6946		RA #122: 2435 PANTONE® 279 <b>Blue Horizon</b> RA #152: 6935		RA #122: 2537 PANTONE® 421 <b>Steel</b> RA #152: 6537		PANTONE® 806 <b>Neon Pink</b> 5711	
RA #122: 2286 PANTONE® 2635 <b>Tulip</b> RA #152: 6786		RA #122: 2245 PANTONE® 652 <b>Copen</b> RA #152: 6745		RA #122: 2482 PANTONE® 5305 <b>Skylight</b> RA #152: 6982			
RA #122: 2406 PANTONE® 666 <b>Sterling</b> RA #152: 6906		RA #122: 2730 PANTONE® 299 <b>Boo Boo Blue</b> RA #152: 6430		RA #122: 2404 PANTONE® 5305 <b>Cinder</b> RA #152: 6904			
RA #122: 2254 PANTONE® 267 <b>Purple</b> RA #152: 6754		RA #122: 2442 PANTONE® 2945 <b>Solar Blue</b> RA #152: 6942		RA #122: 2572 PANTONE® 7530 <b>Grayrod</b> RA #152: 6572			
RA #122: 2430 PANTONE® 2607 <b>Purple Shadow</b> RA #152: 6930		RA #122: 2388 PANTONE® 2925 <b>Pacific Blue</b> RA #152: 6888		RA #122: 2573 PANTONE® 403 <b>Pewter</b> RA #152: 6573			

# EMBROIDERY THREAD COLORS





SINGLE COLOR CUSTOM VINYL TRANSFERS. AVAILABLE IN VARIETY OF MATERIALS FOR YOUR PERFECT APPAREL APPLICATION.

SINGLE COLOR PRESPACED NAMES

Letter Height	Max Width	Standard		Premium	
		Straight	Arch	Straight	Arch
.625"	5"	\$0.99	\$1.11	\$1.11	\$1.57
1"	5"	\$0.99	\$1.11	\$1.11	\$1.57
1"	14"	\$1.40	\$1.75	\$1.63	\$2.04
1.5"	14"	\$1.45	\$1.81	\$1.63	\$2.04
2"	14"	\$1.57	\$2.04	\$1.63	\$2.04
2.5"	14"	\$1.75	\$2.15	\$1.92	\$2.38
2.75"	14"	\$1.75	\$2.15	\$1.92	\$2.38
3"	14"	\$1.75	\$2.15	\$1.92	\$2.38
3.5"	14"	\$1.92	\$2.31	\$2.21	\$2.61
4"	14"	\$1.92	\$2.31	\$2.21	\$2.61

SINGLE COLOR PRESPACED NUMBERS

Number Height	Standard		Premium
	Standard	Premium	Premium
2"	\$1.00	\$1.26	\$1.26
2.5"	\$1.00	\$1.42	\$1.42
3"	\$1.16	\$1.58	\$1.58
3.5"	\$1.16	\$1.84	\$1.84
4"	\$1.31	\$2.26	\$2.26
6"	\$1.63	\$2.84	\$2.84
8"	\$2.15	\$3.26	\$3.26
10"	\$2.57	\$3.41	\$3.41

STANDARD

Express: adheres to cotton, poly, cotton/poly blends, leather  
 Express Plus: adheres to nylon, uncoated polyester, cotton/poly blends, leather

PREMIUM

Reflective, Electric, Glitter, Holographic, Flock, Glitter: adheres to cotton, poly, cotton/poly blends.

APPLICATION CHARGES

Heat Press Application - 48 pieces or less	+\$1.00 per piece per location
Heat Press Application - 49 pieces or more	+\$0.75 per piece per location
Customer Supplied	+\$2.25 per piece per location ★

PRE SPACED NAME | NUMBER FONTS

FULL BLOCK	0123456789
MACHINE BT	0123456789
IMPACT	0123456789
TITAN *Numbers Only	0123456789
NEW ATHLETIC	0123456789

PRESPACED NAME STYLE

STRAIGHT      ARCHED



TERMS AND CONDITIONS

Minimum Invoice for ALL ORDERS is \$25.00

No setup charges.

Orders requiring names must be submitted on a spreadsheet.

Handwritten orders are billed at \$1.00 extra per name. We are not responsible for misspelled names on handwritten orders.

Vinyl Transfers are made to order and returns can not be accepted.

Custom fonts (when available) are an additional \$0.50 per name/number.

Please choose transfer color from our included vinyl color chart.

### SINGLE COLOR CUSTOM VINYL TRANSFERS. AVAILABLE IN VARIETY OF MATERIALS FOR YOUR PERFECT APPAREL APPLICATION.

The table below shows run charges per location based on the size of the image being printed. Pricing is based on square inches (length x width).

STANDARD VINYL						
Squire Inches	Quantity					
	5-11	12-49	50-99	100-199	200-499	500+
7-10"	\$2.40	\$1.70	\$1.45	\$1.35	\$1.25	\$1.20
11-15"	\$2.60	\$1.90	\$1.65	\$1.55	\$1.45	\$1.40
16-20"	\$2.80	\$2.10	\$1.85	\$1.75	\$1.65	\$1.60
21-25"	\$3.00	\$2.30	\$2.05	\$1.95	\$1.85	\$1.80
26-30"	\$3.20	\$2.50	\$2.25	\$2.15	\$2.05	\$2.00
31-35"	\$3.40	\$2.70	\$2.45	\$2.35	\$2.25	\$2.20
36-40"	\$3.60	\$2.90	\$2.65	\$2.55	\$2.45	\$2.40
41-45"	\$3.80	\$3.10	\$2.85	\$2.75	\$2.65	\$2.60
46-50"	\$4.00	\$3.25	\$3.00	\$2.90	\$2.80	\$2.75
51-55"	\$4.20	\$3.45	\$3.20	\$3.10	\$3.00	\$2.95
56-60"	\$4.50	\$3.75	\$3.50	\$3.40	\$3.30	\$3.05
61-70"	\$5.00	\$4.25	\$4.00	\$3.90	\$3.60	\$3.55
71-80"	\$5.50	\$4.75	\$4.35	\$4.25	\$3.95	\$3.90
81-90"	\$6.00	\$5.25	\$4.85	\$4.75	\$4.45	\$4.40
91-95"	\$6.50	\$5.50	\$5.10	\$5.00	\$4.70	\$4.65
96-120"	\$7.00	\$6.00	\$5.60	\$5.50	\$5.20	\$5.15
121-150"	\$7.50	\$6.50	\$6.10	\$6.00	\$5.70	\$5.65

PREMIUM MATERIALS						
Squire Inches	Quantity					
	5-11	12-49	50-99	100-199	200-499	500+
7-10"	\$2.88	\$2.04	\$1.74	\$1.62	\$1.50	\$1.44
11-15"	\$3.12	\$2.28	\$1.98	\$1.86	\$1.74	\$1.68
16-20"	\$3.36	\$2.52	\$2.22	\$2.10	\$1.98	\$1.92
21-25"	\$3.60	\$2.76	\$2.46	\$2.34	\$2.22	\$2.16
26-30"	\$3.84	\$3.00	\$2.70	\$2.58	\$2.46	\$2.40
31-35"	\$4.08	\$3.24	\$2.94	\$2.82	\$2.70	\$2.64
36-40"	\$4.32	\$3.48	\$3.18	\$3.06	\$2.94	\$2.88
41-45"	\$4.56	\$3.72	\$3.42	\$3.30	\$3.18	\$3.12
46-50"	\$4.80	\$3.90	\$3.60	\$3.48	\$3.36	\$3.30
51-55"	\$5.04	\$4.14	\$3.84	\$3.72	\$3.60	\$3.54
56-60"	\$5.40	\$4.50	\$4.20	\$4.08	\$3.72	\$3.66
61-70"	\$6.00	\$5.10	\$4.80	\$4.68	\$4.32	\$4.26
71-80"	\$6.60	\$5.70	\$5.22	\$5.10	\$4.74	\$4.68
81-90"	\$7.20	\$6.30	\$5.82	\$5.70	\$5.34	\$5.28
91-95"	\$7.80	\$6.60	\$6.12	\$6.00	\$5.64	\$5.58
96-120"	\$8.75	\$7.50	\$7.00	\$6.88	\$6.50	\$6.44
121-150"	\$9.38	\$8.13	\$7.63	\$7.50	\$7.13	\$7.06

#### STANDARD

Express: adheres to cotton, poly, cotton/poly blends, leather  
Express Plus: adheres to nylon, uncoated polyester, cotton/poly blends, leather

#### PREMIUM

Reflective, Electric, Glitter, Holographic, Flock, Glitter:  
adheres to cotton, poly, cotton/poly blends.

ART CHARGES	
Artwork Setup Charge (ALL ORDERS)	+\$20.00 (up to 20 minutes)
Artwork (when production ready files are not provided)	+\$60.00 per hour \$15.00 minimum
Pre-Production Sample	+\$25.00 per location

APPLICATION CHARGES	
Heat Press Application - 48 pieces or less	+\$1.00 per piece per location
Heat Press Application - 49 pieces or more	+\$0.75 per piece per location
Customer Supplied	+\$2.25 per piece per location ★



#### TERMS AND CONDITIONS

Minimum Invoice for ALL ORDERS is \$25.00

When calculating square inches round both the length and width up to nearest inch for the calculation.

Artwork can not be ganged or grouped together.

Price breaks are based on using the exact same logo in the exact same size. Any variations require a separate order.

Vinyl Transfers are made to order and returns can not be accepted.



#### IMPORTANT MESSAGE

**ALL ARTWORK** must be reviewed and approved due to weeding and cutting limitations.



FULL COLOR, HIGH DEFINITION, CUSTOM PRINTED TRANSFER. AVAILABLE ON MULTIPLE TYPES OF MEDIA. PERFECT FOR YOUR APPAREL APPLICATION.

The table below shows run charges per location based on the size of the image being printed. Pricing is based on square inches (length x width).

STANDARD VINYL					
Square Inches	Quantity				
	5-24	25-74	75-249	250-499	500+
3-5"	\$1.25	\$1.10	\$1.00	\$0.85	\$0.70
6-10"	\$1.70	\$1.55	\$1.25	\$1.10	\$0.95
11-15"	\$2.40	\$2.25	\$1.70	\$1.55	\$1.40
16-20"	\$2.50	\$2.35	\$1.80	\$1.65	\$1.50
21-25"	\$3.05	\$2.65	\$2.10	\$1.95	\$1.80
26-30"	\$3.60	\$3.00	\$2.45	\$2.30	\$2.15
31-35"	\$4.15	\$3.35	\$2.80	\$2.65	\$2.50
36-40"	\$4.75	\$3.75	\$3.20	\$3.05	\$2.85
41-45"	\$5.35	\$4.15	\$3.60	\$3.45	\$3.20
46-50"	\$5.95	\$4.55	\$4.00	\$3.85	\$3.55
51-55"	\$6.55	\$4.95	\$4.40	\$4.25	\$3.90
56-60"	\$7.15	\$5.35	\$4.80	\$4.65	\$4.25
61-70"	\$7.75	\$5.75	\$5.20	\$5.05	\$4.60
71-80"	\$8.35	\$6.15	\$5.60	\$5.45	\$4.95
81-90"	\$9.35	\$7.15	\$6.30	\$5.85	\$5.30
91-100"	\$10.35	\$8.15	\$7.00	\$6.25	\$5.65
101-120"	\$12.35	\$9.65	\$8.50	\$7.25	\$6.65

PREMIUM VINYL					
Square Inches	Quantity				
	5-24	25-74	75-249	250-499	500+
3-5"	\$1.29	\$1.13	\$1.03	\$0.88	\$0.72
6-10"	\$1.75	\$1.60	\$1.29	\$1.13	\$0.98
11-15"	\$2.47	\$2.32	\$1.75	\$1.60	\$1.44
16-20"	\$2.68	\$2.51	\$1.93	\$1.77	\$1.61
21-25"	\$3.26	\$2.84	\$2.25	\$2.09	\$1.93
26-30"	\$3.85	\$3.21	\$2.62	\$2.46	\$2.30
31-35"	\$4.44	\$3.58	\$3.00	\$2.84	\$2.68
36-40"	\$5.08	\$4.01	\$3.42	\$3.26	\$3.05
41-45"	\$5.72	\$4.44	\$3.85	\$3.69	\$3.42
46-50"	\$6.37	\$4.87	\$4.28	\$4.12	\$3.80
51-55"	\$7.01	\$5.30	\$4.71	\$4.55	\$4.17
56-60"	\$7.65	\$5.72	\$5.14	\$4.98	\$4.55
61-70"	\$8.29	\$6.15	\$5.56	\$5.40	\$4.92
71-80"	\$8.93	\$6.58	\$5.99	\$5.83	\$5.30
81-90"	\$10.00	\$7.65	\$6.74	\$6.26	\$5.67
91-100"	\$11.07	\$8.72	\$7.49	\$6.69	\$6.05
101-120"	\$13.21	\$10.33	\$9.10	\$7.76	\$7.12

### STANDARD

Digi Express: adheres to cotton, poly, cotton/poly blends  
 Digi Express Plus : adheres to cotton, poly, cotton/poly blends, nylon, leather  
 Digi Flex: adheres to cotton, poly, cotton/poly blends, leather, lycra/spandex

### PREMIUM

Digi Subli: adheres to cotton, poly, cotton/poly blends, leather, sublimated polyester



ART CHARGES	
Artwork Setup Charge (ALL ORDERS)	+\$20.00 (up to 20 minutes)
Artwork (when production ready files are not provided)	+\$60.00 per hour \$15.00 minimum
Pantone Color Matching Request	+\$20.00 per color
Pre-Production Sample	+\$25.00 per location

APPLICATION CHARGES	
Heat Press Application - 48 pieces or less	+\$1.00 per piece per location
Heat Press Application - 49 pieces or more	+\$0.75 per piece per location
Customer Supplied	+\$2.25 per piece per location ★

### TERMS AND CONDITIONS

Minimum Invoice for ALL ORDERS is \$25.00

When calculating square inches round both the length and width up to nearest inch for the calculation.

Artwork can not be ganged or grouped together.

Price breaks are based on using the exact same logo in the exact same size. Any variations require a separate order.

Vinyl Transfers are made to order and returns can not be accepted.

### IMPORTANT MESSAGES



**ALL ARTWORK** must be reviewed and approved due to weeding and cutting limitations. Transfers are digitally printed using **CMYK**. If a Pantone match is requested we will produce a printed test to match the Pantone color as close as possible before production.



A SCREEN PRINTED TRANSFER IS A ONE COLOR IMAGE WHICH HAS BEEN SCREEN PRINTED ONTO RELEASE PAPER INSTEAD OF BEING DIRECTLY SCREEN PRINTED ONTO A GARMENT. THE DESIGN IS LATER APPLIED TO THE GARMENT WITH A HEAT PRESS.

The table below shows pricing based on ONE COLOR print on a single sheet of transfer paper with a maximum imprint area of 13" x 13". The art can be ganged or grouped to maximize the number of designs on a single sheet.

	QUANTITY										
	8-15	16-23	24-31	32-47	48-71	72-95	96-143	144-287	288-499	500-999	1000+
1 COLOR	\$8.79	\$5.19	\$3.60	\$3.06	\$2.29	\$2.02	\$1.67	\$1.40	\$1.08	\$0.77	\$0.74

PRODUCTION CHARGES	
Setup Fee - (NEW AND REPEAT ORDERS)	+\$20.00
Logo Cut (charged every 48 sheets)	+\$20.00
Ink Change	+\$10.00 per color
Application Fee <= 48 units	+\$1.00 per location
Application Fee > 48 units	+\$0.75 per location
Order Fulfillment Fee	+\$5.00 per order
Customer Supplied	+\$2.25 per piece per location ★



## IMPORTANT MESSAGES



**ONLY AVAILABLE FOR ONE COLOR IMPRINTS**

**ARTWORK** must be placed in a grid-like format and have at least 1/2" space for horizontal and vertical cut lines.



FULL COLOR, HIGH DEFINITION, CUSTOM PRINTED STICKERS AND CLINGS. AVAILABLE IN ALMOST ANY SHAPE AND SIZE.

The table below shows run charges per location based on the size of the image being printed. Pricing is based on square inches (length x width).

Square Inches	VINYL STICKERS & CLINGS					
	Quantity					
	10-29	30-49	50-99	100-199	200-499	500+
1-6"	\$1.18	\$1.01	\$0.95	\$0.88	\$0.81	\$0.77
7-10"	\$0.72	\$0.60	\$0.57	\$0.54	\$0.51	\$0.47
11-15"	\$0.82	\$0.70	\$0.67	\$0.64	\$0.61	\$0.57
16-20"	\$1.00	\$0.88	\$0.85	\$0.78	\$0.71	\$0.67
21-25"	\$1.15	\$1.03	\$1.00	\$0.93	\$0.86	\$0.82
26-30"	\$1.30	\$1.18	\$1.15	\$1.08	\$1.01	\$0.97
31-35"	\$1.40	\$1.28	\$1.20	\$1.12	\$1.04	\$1.00
36-40"	\$1.50	\$1.38	\$1.30	\$1.22	\$1.14	\$1.10

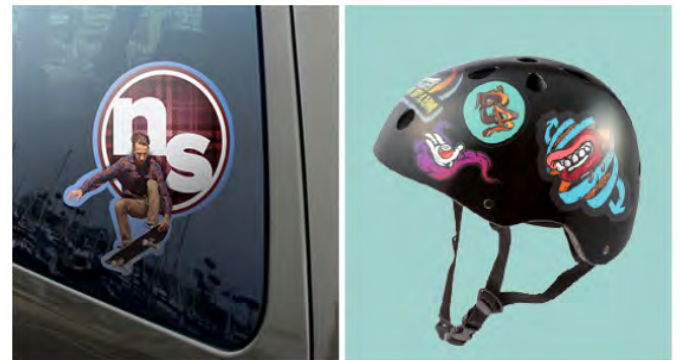
Square Inches	HELMET STICKERS				
	Quantity				
	10-29	30-49	50-99	100-199	
1-6"	\$1.20	\$1.00	\$0.95	\$0.85	
7-10"	\$0.70	\$0.60	\$0.55	\$0.50	
11-15"	\$0.80	\$0.70	\$0.65	\$0.60	
16-20"	\$1.00	\$0.90	\$0.85	\$0.80	

ARTWORK CHARGES	
Artwork Setup Charge (ALL ORDERS)	+\$20.00 (up to 20 minutes)
Artwork (when production ready files are not provided)	+\$60.00 per hour \$15.00 minimum
Pantone Color Matching	+\$20.00 per color
Pre-Production Sample	+\$25.00 per location



### STICKERS & CLINGS

- Vinyl Sticker:** semi-permanent adhesive, durable for indoor and outdoor application.
- Window Cling:** applies to any smooth service without any adhesives.
- Helmet Stickers:** stretchable vinyl that applies on not flat surfaces.



### TERMS AND CONDITIONS

- Minimum Invoice for ALL ORDERS is \$25.00
- When calculating square inches round both the length and width up to nearest inch for the calculation.
- Artwork can not be ganged or grouped together.
- Price breaks are based on using the exact same logo in the exact same size. Any variations require a separate order.
- Vinyl Transfers are made to order and returns can not be accepted.

### IMPORTANT MESSAGES



**ALL ARTWORK** must be reviewed and approved due to weeding and cutting limitations. Transfers are digitally printed using CMYK. If a Pantone match is requested we will produce a printed test to match the Pantone color as close as possible before production.

# USCOLORWORKS

## 2024 CONTRACT DECORATION PRICE LIST

Direct to Garment, or DTG printing, is a process by which a digital image is printed directly onto your apparel using cutting edge printing technology and inks. This process allows highly detailed full color designs.

Minimum Invoice for ALL ORDERS is \$25.00

Price breaks are based on using the exact same logo in the exact same size. Any variations require a separate order.



COLORS			
QTY	LOGO SIZE		
	SMALL	FULL	JUMBO
	< 5" x 5"	< 12" X 12"	up to 15" x 20" max
12-23	\$5.00	\$5.75	\$7.75
24-49	\$4.25	\$5.00	\$7.00
50-99	\$3.75	\$4.50	\$6.25
100-149	\$3.25	\$4.25	\$5.75
150-299	\$3.00	\$4.00	\$5.25
300+	\$2.75	\$3.75	\$4.75

WHITES			
QTY	LOGO SIZE		
	SMALL	FULL	JUMBO
	< 5" x 5"	< 12" X 12"	< 14" x 16" max
12-23	\$4.25	\$5.00	\$6.25
24-49	\$3.50	\$4.25	\$5.50
50-99	\$3.00	\$3.75	\$4.75
100-149	\$2.75	\$3.50	\$4.50
150-299	\$2.50	\$3.25	\$4.25
300+	\$2.25	\$3.00	\$4.00

PRODUCTION SCHEDULING OPTIONS	
5 Day Standard Production	Standard
4 Day Priority Rush	+20%
3 Day Priority Rush	+30%
2 Day Priority Rush	+50%
1 Day Priority Rush	+100%

### REQUIRED ART FORMAT

.PNG with a transparent background - 300 DPI at actual PRINT SIZE

### ARTWORK REQUIREMENTS:

- Artwork will be printed as provided.
- Include only desired artwork (no notes, layers, background color, copies of art, etc.)
- \*\*Don't place background rectangles representing the garment color.
- Artwork should include only what should be printed
- Artwork will not be 'cleaned up' or edited prior to production, it will be printed as supplied.
- Maximum imprint 14" x 16"
- Test drop shadows and non hard line edged art to insure you have a true transparency verses a color fading to white prior to submitting your art file.

### ARTWORK EXPECTATIONS:

- The printed product will not match your monitor, the colors on your screen are not an accurate representation.
- Garments are printed in CMYK.
- The printed product will not match our other decoration methods or products.
- We do not match Pantone colors, close match threads, ink or vinyl to this application.



# USCOLORWORKS

## 2024 CONTRACT DECORATION PRICE LIST

Direct to Film, or DTF is a process that transfers prints onto fabric or other substrates using a heat-press mechanism. The DTF method can work on cotton, poly blends and more. Your artwork can take full advantage of DTF's unlimited digital color capabilities.

Minimum Invoice for ALL ORDERS is \$25.00

Price breaks are based on using the exact same logo in the exact same size. Any variations require a separate order.

	XSMALL	SMALL	REGULAR	JUMBO
LOGO SIZE	< 2" x 2"	< 5" x 5"	< 12" x 12"	< 14" x 18" Max Size
QUANTITY	Typical Neck Label	Typical Left Chest	Typical Full Front/Back	Jumbo
1-11	\$5.25	\$5.75	\$8.50	\$9.25
12-23	\$3.75	\$4.25	\$7.00	\$7.75
24-47	\$2.25	\$2.75	\$5.50	\$6.25
48-71	\$1.75	\$2.25	\$5.00	\$5.75
72-143	\$1.50	\$2.00	\$4.25	\$4.75
144-287	\$1.25	\$1.75	\$3.25	\$3.75
288-499	\$1.15	\$1.65	\$3.15	\$3.40
500+	\$1.00	\$1.50	\$2.50	\$2.75

ADDITIONAL CHARGES	
Minimum Order Fee	\$25.00
One Time Setup Per Design (not charged on reorders)	+\$15.00
Individual Names or Numbers - Total Per Transfer	+\$4.00

FABRIC CHARGES - Per Piece/Location	
Fleece/Sweatshirts/Hoodies	+\$0.50
Jackets	+\$1.00
Blankets	+\$1.00
Robes	+\$1.00
Caps	+\$0.50
Other Complex Materials	+\$1.00

LOCATION CHARGES - Per Piece/Location	
Short Sleeve Print	+\$0.25
Long Sleeve Print	+\$0.25
Pocket Print	+\$0.25
Above Pocket Print	+\$0.25
Pant/Leg/Thigh/Hip Print	+\$0.25

PRODUCTION SCHEDULING OPTIONS	
5 Day Standard Production	Standard
4 Day Priority Rush	+20%
3 Day Priority Rush	+30%
2 Day Priority Rush	+50%
1 Day Priority Rush	+100%



**REQUIRED ART FORMAT** .PNG with a transparent background - 300 DPI at actual PRINT SIZE

### ARTWORK REQUIREMENTS:

- Artwork will be printed as provided.
- Minimum line width .018" thick
- Include only desired artwork (no notes, layers, background color, copies of art, etc.)  
\*\*Don't place background rectangles representing the garment color.
- Artwork should include only what should be printed
- Artwork will not be 'cleaned up' or edited prior to production, it will be printed as supplied.
- Minimum artwork design size is .25" x .25" and maximum is 14" x 18"
- Test drop shadows and non hard line edged art to insure you have a true transparency verses a color fading to white prior to submitting your art file.

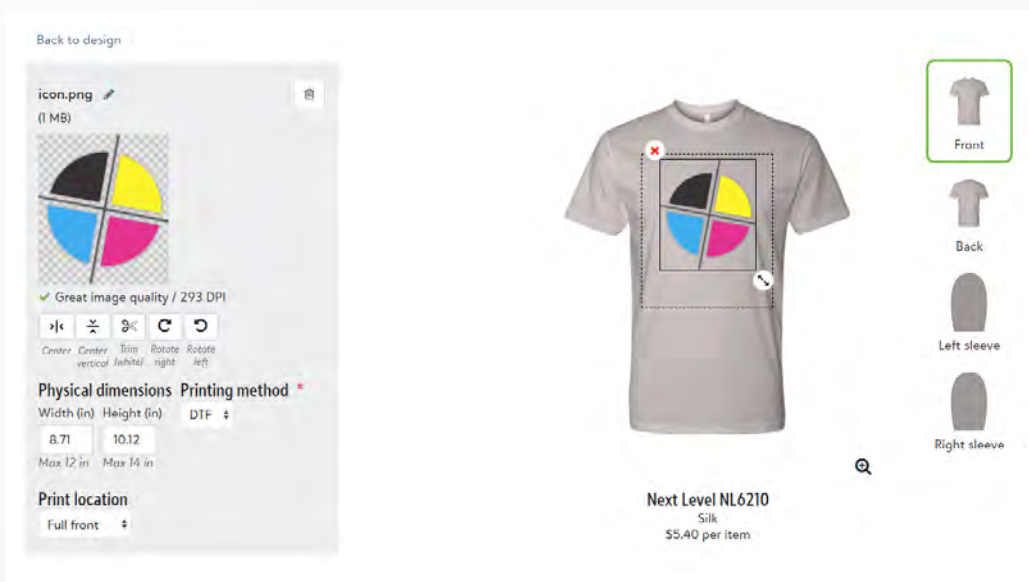
### ARTWORK EXPECTATIONS:

- The printed product will not match your monitor, the colors on your screen are not an accurate representation.
- Transfers are printed in CMYK. You do NOT need to convert your design colors to CMYK.
- The printed product will not match our other decoration methods or products.
- We do not match Pantone colors, close match threads, ink or vinyl to this application.
- For best results your artwork should let the garment colors show through (void) creating an overall softer final print. When the image is large and solid, the print has a thicker feel.

# No Minimums. ON DEMAND. Try our NEW **ONLINE ORDERING PLATFORM** **Direct to Garment . Direct to Film . Embroidery**

US Colorworks has partnered with a top of the line software company to create a turn-key fulfillment solution for small quantity or on demand orders. Our platform was built with self service in mind. In today's world, your time is the most valued commodity. This allows you to place orders and track production through an automated platform that is available 24/7.

CONTACT YOUR SALES REPRESENTATIVE TO CREATE YOUR FREE ACCOUNT



1

SELECT YOUR DESIRED  
DECORATION METHOD

2

UPLOAD  
ART

3

ENTER ORDER  
DETAILS

**USCOLORWORKS** TAKES CARE OF THE REST!

Live Inventory From Your Favorite Suppliers

**SANMAR**

**S&S**  
ACTIVEWEAR

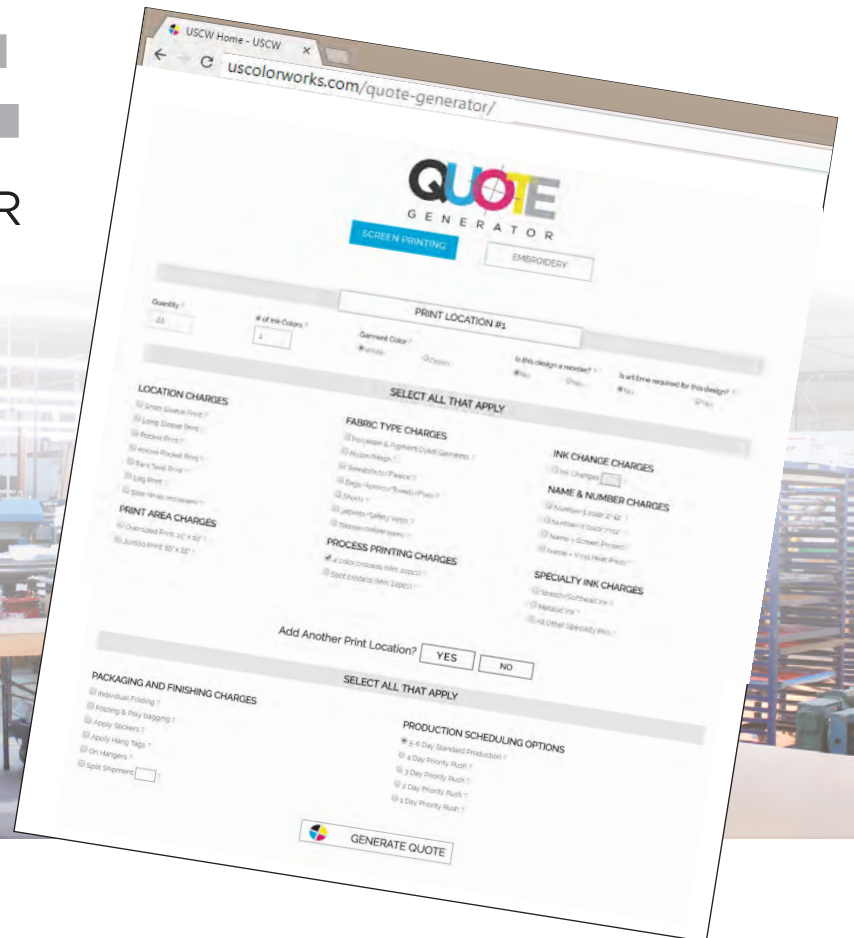
**CAROLINA MADE** imprintable sportswear for everyone

**db** alphabroder

# Quoting made easy with our NEW ONLINE QUOTE GENERATOR

Know exactly what your cost is!

**QUOTE**  
GENERATOR



## WHY CHOOSE US?

### WE DO WHAT WE SAY WE ARE GOING TO DO

When we commit to a customer we back it up. We don't over commit, and we are honest with our customers.

### WE HAVE A SENSE OF URGENCY

We get things done quickly. We understand that time has value. We don't take shortcuts and we don't rush quality, but it also means we don't waste time.

### IT IS MY JOB

We take responsibility for getting things done. We don't throw stuff over the wall. We don't leave stuff for others to do. We accept the job and get it done.

### WE FOCUS ON THE DETAILS

Quality matters. The difference between great performance and average performance is attention to detail.





— NO MINIMUMS —  
**FREE FREIGHT**  
ON ALL ORDERS FROM

**SANMAR**



**CAROLINA MADE**  
Consolidated Shipping

**CUTTER & BUCK®**

**db** alphabroder



**USCOLORWORKS**

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ORDERS@USCOLORWORKS.COM



USCOLORWORKS.COM