



Thank you for choosing USColorworks to be your contract decorator. We strive to be the best decorator in the industry.

This means we do things a little different than your local print shop. We do business a little different. We are a quality-focused, time driven production facility.

Everyone on our team is ready to help you at every step to ensure you have the best experience and your client's project is a success.

We have the processes, equipment, and capacity to produce your orders extremely fast and with an intense focus on quality.

Our business runs on 4 principles:

We do what we say we are going to do. This is our number one value. This sets the tone for every part of our business. We are only going to commit to what we know we can do, and we are 100% honest with you if there are any issues.

Sometimes the difference between a successful order and a complete failure is a matter of time. Miss a deadline and you miss an event. Miss an event and you lose a customer. **We have a sense of urgency.** We don't rush quality and we don't take shortcuts, but we also don't waste time. If we tell you we can meet a deadline, you can depend on it.

Our team recognizes how difficult it is to get a new customer and how important it is to take care of the ones you have. We know that one bad order doesn't just cost you the order, it has the potential to cost you the client. Because of that, we take responsibility for our part of the process. It is our job.

Getting all the little things right, that's what separates the professional from the amateur. **We focus on the details**, so that when your client gets their order, it doesn't just meet the standards, it exceeds them.

These things aren't easy to do. They aren't easy for us to do. But these are the values that make our business strong. I feel confident that if you give us an opportunity to earn your business, you will appreciate the difference.

All of us at USColorworks sincerely appreciate the opportunity to serve you!

Best Regards,

Rodney McDonald USColorworks







ORDERING PROCESS

Each job must be written and submitted to us as a separate PO. You cannot combine multiple jobs on the same PO.

Order forms, artwork, and all merchandise to be decorated must be received complete prior to being placed on the production schedule.

All payment arrangements, when appropriate, must be finalized prior to the order being placed on the production schedule.

NEW CUSTOMERS

US COLORWORKS (USCW) performs contract decoration for companies within the Ad Specialty industry. All new customers must fill out and return the following documents to get established as a customer:

- 1. Credit Authorization Form
- 2. Sales Tax Exemption Certificate for your state

ORDER SCHEDULING

ORDER ENTRY DATE: Upon receipt of your completed purchase order, you will receive from us a system generated ORDER ACKNOWLEDGMENT which will require your approval. This ORDER ACKNOWLEDGMENT will be sent to you the same business day you submit your completed PO to us provided we receive your order before 4:00 PM (EST). Orders received after 4:00 PM (EST) will enter our system on the following business day.

ARTWORK PROOF DATE: You will receive your ARTWORK PROOF from us the business day following the Order Entry Date. This ARTWORK PROOF will require your approval. It is imperative that you approve your proof in a timely fashion so that the order can enter the production schedule.

PRODUCTION SCHEDULE DATE: Once you have approved your ORDER ACKNOWLEDGMENT and your ARTWORK PROOF, your order will be placed into our production schedule. The date scheduled will be FIVE (5) business dates from the date you have approved both your ORDER ACKNOWLEDGMENT and ARTWORK PROOF.

IMPORTANT MESSAGES



All goods to be produced must be in-house THREE **business** days prior to the Production Schedule Date to avoid delay and the resetting of the Production Schedule Date. If all required goods have not been received THREE business days prior to your Production Schedule Date, we reserve the right to move your Production Schedule

We make every effort to keep you informed of potential delays related to missing product, but ultimately, it is your responsibility to ensure that your vendors have supplied us with the necessary product to complete your order on time.

We will make three attempts to notify you of any receiving issues. If we do not hear back from you within that time, your order will be placed on hold and removed from the production schedule until we have heard back from you.

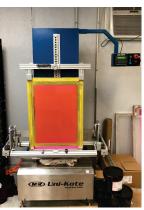
RUSH SERVICES

We pride ourselves on doing the impossible and attempt to keep some capacity free to meet the tight turn times demanded in our industry. When necessary, we can advance the Production Schedule Date at the below rates. Note that rush charges apply to the complete order cost.



Rush charges of 20% - (4 Production days) Rush charges of 30% - (3 Production days) Rush charges of 50% - (2 Production days) Rush charges of 100% - (1 Production day)







- Any unclaimed merchandise will be donated to a worthy cause after 60 days.
- Quality dispute claims must be made within 30 days of receipt of your order. Under no circumstances can any claims be honored beyond that point.
- USCW is not responsible for your ink or thread colors clashing with garment colors provided in your order. We can't always tell what customers want. As an example, occasionally customers want black thread embroidered on black garments. Please be explicit in your instructions.
- All orders must be in writing.
- All orders are shipped in the boxes as received. New boxes are only used when specified by the customer on the PO and are charged at the rate of \$3.00 per box.
- Orders requiring more than one type of decoration may require an additional day or two to complete. If you submit an
 order that has this type of decoration and that order is time sensitive, please discuss with your customer service
 representative.
- Orders requiring both personalization and/or numbering may require an additional day or two to complete. If you submit an order that has this type of decoration and that order is time sensitive, please discuss with your customer service representative.
- Orders requiring specific packaging and distribution instructions to include multiple ship to locations, poly bagging, or special packaging may require additional time. If you submit an order that has this type of requirements and that order is time sensitive, please discuss with your customer service representative.
- Cancellations will not be accepted for finished product. Cancellations prior to production will be billed for all charges incurred up to that point. You must confirm cancellations in writing.
- Copyrights are the responsibility of the customer. Appropriate use of copyright marks and payment of licensed property royalties are the responsibility of the customer.
- USCW reserves the right to correct obvious mistakes on orders and invoices.
- All orders that require names and/or numbers must be submitted with a name and number spreadsheet.

GENERAL CONTACTS

Send all communications regarding your order to <u>cs@uscolorworks.com</u>. Send all purchase orders to <u>orders@uscolorworks.com</u>.



SPOILAGE

Our typical damage/spoilage rate is insignificant; however, misprints are an unavoidable occurrence. Our damage allowance is 2% per logo placement on white garments and 3% per logo placement on colored garments, with a minimum of one piece. For tri-blend, pigment/garment dyed or 100% polyester goods, the damage allowance is 4%.

In the event there is damage/spoilage on your order in excess of the above allowances, you will be provided a credit for both the decoration cost and the cost of the garment, up to \$40 per garment, for those units beyond the stated allowance rate.

If exact quantities are required for your order please provide extra blanks. If extra blanks are not provided and we are required to set the job back up to ship complete then those units will be treated as a separate order and priced as a separate order.

QUANTITY DISPUTES

US Colorworks has multiple audit points during the process to insure our production and shipping counts are accurate. The USCW count is considered final.



RECEIVING

Sorting to seperate bulk orders: \$30.00 per hour, billed in 10 minute increments: Please have your orders shipped to us packaged by your PO. This fee will apply in the event we receive inbound shipments from your garment supplier that require us to separate them into individual orders to match your purchase orders.

Blank products received without PO: If for any reason USCW does not receive a purchase order for blank products received in from your suppliers there will be a fee of \$5.00 per order and \$2.00 per box to receive the goods in.

Goods unpacking where removal of bags, tags, pins, etc. is required: \$ 0.15 Per Piece: Oftentimes on more expensive blank goods, the manufacturers are packaging the blank goods in a way that requires additional time to prepare them for decoration.

Vendor Returns: \$15 per return: In the event product received from your vendor is incorrect or your order is modified after receipt of inventory, please provide a 3rd party shipping number or electronic prepaid label to return goods to your vendor.

PACKING

Specialty Sort/Pack-Finished Orders: \$0.15 Per Piece: When you have needs for a non-standard pack-out, we can accommodate that request in most cases at a cost of \$0.15 per unit.

Orders that require both a specialty sort and special shipping must be quoted through customer service.

Player Pack Sort/Pack: \$2.50 per player: When you have needs for multiple designs or product types to be packaged together for distribution to individual players/students based on a distribution list. Player packs will be packed in a clear bag and will include an individual packing list. Standard fee includes up to 8 items per individual. Additional items charged at a rate of \$0.15/item.

Split Shipping: \$ 5.00 Per Location: We are happy to split up your order and ship it to multiple different address.

SHIPPING

Incorrect address charge: \$15 per box
Unspecified residential address charge: \$15 per box
International shipments: \$25 service charge, PLUS the c

International shipments: \$25 service charge, PLUS the cost of the freight

- Unless otherwise directed in writing on your PO to us, your order will be shipped out via FedEx Ground. Goods are shipped FOB USColorworks Monroe, NC, which means once the order leaves our dock, we are no longer responsible for the carriage of that order.
- If you wish to use a carrier other than FedEx you MUST provide your 3rd party shipping account number at the time of the order.



- Shipping fees are based on weight, dimensions, zip code, and address type and will be charged at FedEx published rates and added to your invoice.
- Goods shipped via FedEx or UPS are automatically insured for a maximum of \$100 per box. If you require insurance beyond the automatic \$100 per box you MUST specify the value you would like your order insured for on your purchase order.
- Insurance on goods shipped via LTL/Truck Line are also limited based on the carrier. It is highly suggested that you request insurance when shipping via LTL/Truck Line.
- For international shipments please complete our international shipment declaration form.
- USCW IS NOT RESPONSIBLE FOR SHIPMENTS LOST OR DAMAGED IN TRANSIT. When goods are shipped on our account number we will work with you in filing any insurance claims, when necessary.
- We are happy to ship using your prescribed method and to ship using your desired account number; however, this information must be clearly stated on your purchase order. In the event you request a shipping method other than FedEx there is a possibility that your ship date may be delayed by a day leaving our facility as our pickup times for UPS/USPS are 3pm while our pickup time for FedEx is 6pm.
- It is imperative that you indicate on your PO if the ship to address is a residence or a commercial address.
- Any fees for incorrect addresses requiring a change by FedEx/UPS or unspecified residential addresses will be assessed a \$15.00 per box charge. This charge will be invoiced separately and will be charged based on your original payment method. We do not typically know of these additional charges until 10 days after the order has been delivered.



USCOLRWORKS

2020 CONTRACT DECORATION PRICE LIST

The table below shows run charges per location.

QUANTITY	1 COLOR	2 COLOR	3 COLOR	4 COLOR	5 COLOR	6 COLOR	7 COLOR	8 COLOR	9 COLOR	10 COLOR	FLASH
6-23	\$2.65	\$3.24	\$4.12	\$5.27	\$6.15	\$7.33	\$8.50	\$9.68	\$10.86	\$12.03	\$0.25
24-47	\$1.22	\$1.41	\$1.66	\$2.40	\$2.93	\$3.46	\$3.99	\$4.52	\$5.05	\$5.58	\$0.15
48-71	\$0.97	\$1.21	\$1.46	\$1.69	\$2.38	\$2.91	\$3.44	\$3.97	\$4.50	\$5.03	\$0.15
72-143	\$0.88	\$1.11	\$1.37	\$1.55	\$1.68	\$1.81	\$2.21	\$2.51	\$2.80	\$3.10	\$0.15
144-239	\$0.79	\$0.98	\$1.24	\$1.42	\$1.55	\$1.67	\$1.79	\$1.91	\$2.02	\$2.14	\$0.15
240-359	\$0.72	\$0.89	\$1.15	\$1.34	\$1.47	\$1.59	\$1.71	\$1.82	\$1.94	\$2.06	\$0.15
360-499	\$0.66	\$0.85	\$1.02	\$1.15	\$1.28	\$1.40	\$1.52	\$1.64	\$1.75	\$1.87	\$0.15
500-1,199	\$0.58	\$0.72	\$0.79	\$0.85	\$0.91	\$0.97	\$1.02	\$1.08	\$1.14	\$1.20	\$0.15
1,200-2,499	\$0.46	\$0.53	\$0.65	\$0.71	\$0.77	\$0.82	\$0.88	\$0.94	\$1.00	\$1.06	\$0.15
2,500-4,999	\$0.35	\$0.47	\$0.59	\$0.65	\$0.71	\$0.77	\$0.82	\$0.88	\$0.94	\$1.00	\$0.15
5,000-9,999	\$0.29	\$0.41	\$0.53	\$0.59	\$0.65	\$0.71	\$0.77	\$0.82	\$0.88	\$0.94	\$0.10
10,000+	\$0.26	\$0.38	\$0.49	\$0.55	\$0.61	\$0.67	\$0.72	\$0.77	\$0.81	\$0.86	\$0.10

All colored garments require an underlay which is charged as one additional screen. Flashing is required on all colored garments and on multi-colored prints on whites. An additional Film and Screen is required for the underlay on colored garments. Garments are bulked packed in a printer's fold. Pricing is based on all goods being received and decorated at the same time.

PRE PRODUCTION CH Per Color/Location	HARGES
Screens < 72pcs	+\$13.00
Screens > 72+pcs	+\$11.00
Flash Charge	See above
Ink Change	+\$10.00
Pre-Production Sample	+\$25.00
Sorting / Separating	+\$30.00 per hour,
	\$5.00 minimum

PRINT AREA CHARGES - Per Piece/Location					
Max Standard Print: 15	+\$0.00				
Max Jumbo Print: 16"x	21"	+\$0.50			
SPECIALITY INK CHARGES - Per Color/Location					
Stretch / Softhand Ink +\$0.25					
Metallic Ink +\$0.25					
All Other Specialty Inks request quote					

PACKAGING AND FINISHING CHARGES Per Piece or Destination				
Individual Folding	+\$0.15			
Folding & Poly Bagging	+\$0.25			
Apply Stickers	+\$0.10			
Apply Hang Tags	+\$0.15			
On Hangers	+\$0.15			
Split Destination Shipment +\$5.00				

LOCATION CHARGES - Per Piece/Location					
Short Sleeve Print	+\$0.15				
Long Sleeve Print	+\$0.35				
Pocket Print	+\$0.25				
Above Pocket Print	+\$0.15				
Pant Seat Print	+\$0.25				
Leg Print	+\$0.25				
Side Wrap (no seam)	+\$0.25				
Inside Neck Label print	+\$0.25				

FABRIC CHARGES - Per Piece/Location				
Polyester Garments > 50%	+\$0.25			
Pigment Dyed Garments	+\$0.25			
Nylon/Mesh	+\$0.25			
Sweatshirts/Fleece	+\$0.25			
Bags/Aprons/Towels/Flats	+\$0.25			
Shorts	+\$0.15			
Jackets/Safety Vests	+\$1.00			
Toddler/Infant Items	+\$0.15			

PRODUCTION SCHEDULING	OPTIONS
5 Day Standard Production	Standard
4 Day Priority Rush	+20%
3 Day Priority Rush	+30%
2 Day Priority Rush	+50%
1 Day Priority Rush	+100%

ART DEPARTMENT CHARGES - See Terms & Conditions for De	etailed Explanation
Digital Films/Separations/Proofing (New Orders Only)	+\$12.00 per color/location
Design Creation	+\$60 per hour, \$15 minimum
Vectorize a Bitmap File	+\$60 per hour, \$15 minimum
Edit or Enhance Customer Provided Vector File	+\$60 per hour, \$5 minimum
Convert CMYK or RGB to Solid Colors	+\$60 per hour, \$5 minimum
Size Artwork to Garment Types	+\$60 per hour, \$5 minimum
Proof Edits for Order Changes	+\$60 per hour, \$5 minimum
Additional Proofs Requiring Mockups on Multiple Garment Types	+\$60 per hour, \$5 minimum
Additional Proofs Requiring Mockups for Each Personalization	+\$60 per hour, \$5 minimum
Ink Match to Garment Colors	+\$60 per hour, \$5 minimum

NAME AND NUMBER CHARGES Per Piece or Destination				
Number: 1 color	\$2.50			
Number: 1 color - 3 digits	\$3.50			
Number: 2 color	\$4.50			
Number: 2 color - 3 digits	\$5.50			
Name – Screen Printed \$5.00				

PROCESS PRIN	PROCESS PRINTING CHARGES					
4 color process (Min. 24pcs)	\$15.00 Additional art separation charge					
Spot process (Min. 24pcs)	\$30.00 Additional art separation charge Typically charged as an 8-10 color job with associated run, screen, and film charges.					



Minimum Invoice for ALL ORDERS is \$25.00

ALL General Terms & Conditions Apply – see General Terms and Conditions

Artwork Charges: Production ready artwork that is ready to output to separations is required to avoid supplemental artwork charges. Production ready artwork is generally considered to be a vector file that has no bitmap embedded images, is sized to the garments being decorated and has the colors within the design pre-converted to Pantone solid coated colors. Submitted artwork that does not meet that specification will incur additional artwork charges to cover the art departments time in reworking your supplied files. To provide full transparency of additional artwork charges that may be incurred please see the explanations for each of the supplemental artwork charges below.

Types of supplemental artwork charges:

Artwork - Design Creation: The USCW art department is primarily a production art department, however, original design creation may be possible and is billed at \$60.00 per hour with a \$15.00 minimum.

Artwork – Vectorize a Bitmap File: If you supply an art file that is not 100% vector based we will redraw your artwork at your request. This service is billed at \$60.00 per hour with a \$15.00 minimum. Once we receive your artwork, if the file is not 100% vector based, we will place your order on hold and contact you to determine if you would like us to redraw your file or if you will be resubmitting an appropriate file.

Artwork – Edit or Enhance Customer Supplied Vector File: We are happy to make simple edits and enhancements to your vector file at a rate of at \$60.00 per hour with a \$5.00 minimum. Examples of these types of edits & enhancements would include adding text, changing dates, moving around existing elements within your supplied vector files, and other simple non-creative work.

Artwork – Convert CMYK or RGB to Solid Colors: It is important that within your artwork all colors are Pantone solid colors. In the event your artwork is sent to us in CMYK or RGB we can undertake the process of reworking your files to present the colors in the proper solid colors. This service is billed at \$60.00 per hour with a \$5.00 minimum.

Artwork - Size Artwork to Garment Types: A key element of having production ready artwork is for your artwork to be sized according to how you want the design printed. The imprint size for each location should also be noted on your purchase order. If you fail to provide us with the imprint size or if we need to size your artwork for a specific garment your proof will be delayed. In these situations we may need to wait until the garments have arrived so that we can take measurements to fully understand the print limitations of the garments. In the event you fail to provide the exact imprint size you require or we need to modify a previously submitted art file to accommodate the print size for the actual garments received we will bill for this step at \$60.00 per hour with a \$5.00 minimum. For non-standard garments that require measurements, we will send you the proof as soon as the garments have been physically measured and any limitations identified. Keep in mind that the same size artwork is used on every size garment within your order unless you direct us to change the print size.

Artwork – Proof Edits for Order Changes: If you decide to make changes to your design after we have provided your initial proofs, we are happy to make edits and prepare an additional proof(s) at a rate of at \$60.00 per hour with a \$5.00 minimum.

Artwork – Additional Proofs Requiring Mockups on Multiple Garment Types: Our normal proofing process includes one proof per design. If you would like to see a mockup of your artwork on multiple garment types we are happy to prepare those additional proofs for you at a rate of \$60.00 per hour with a \$5.00 minimum.

Artwork – Additional Proofs Requiring Mockups for Each Personalization Within an Order: Our normal proofing process includes one proof per design. If your order contains name drops or individual personalization and you would like to see a mockup of each variation we are happy to prepare those additional proofs for you at a rate of \$60.00 per hour with a \$5.00 minimum.

Artwork – Ink Match to Garment Colors:

When you request that we match any of the ink colors within your design to an element within the actual garments we will delay sending you the proof until your garments have been physically received. Only then can we inspect them to determine the appropriate color(s) to use to meet your request. This service is charged at a rate of \$60.00 per hour with a \$5.00 minimum.

Colored Garments: All colored garments require an underlay which is charged as one additional screen and film.

Customer Supplied Separations: Separations supplied by our customers will not be accepted as we create our separations specifically to account for our factory work flow.

Dye Migration on Polyester & Pigment Dyed Goods: Dye migration on polyester and pigment dyed fabrics cannot be 100% avoided and USCW will not be responsible for its occurrence. Dye migration is caused when the dye in the fabric of the garment sublimates and turns into a gas. This gas then tries to escape the garment and can get caught in the ink that is applied to the garment. This can cause the discoloration of the ink. Unfortunately, there is no consistency to when dye migration may occur but is most likely to occur with reds, maroons, kelly green, and darker shades of blue. Dye migration may occur after the ink is cured or in some cases as much as two weeks later. To minimize the likelihood of dye migration, additional production processes and speciality inks are required. USCW cannot control dye migration and is a risk the customer must be willing to accept when printing on any garments containing polyester fibers or garment dyed fabrics.

Four Color Process Printing: This process uses CMYK printing whereby only 4 ink colors are used. Cyan, magenta, yellow and black are layered over each other to print a full range of colors. Exact PMS matching is not possible and this type of printing is not a good choice when there are large solid areas of color in the design. Additionally, USCW only prints 4 color process on WHITE shirts. If you require process printing on colors, we can utilize a process called Spot Process. There is an additional charge of \$15.00 for art separation when 4 color process printing is requested.



Minimum Invoice for ALL ORDERS is \$25.00

SPOT Process Printing: This is the most common type of color separation and is by far the most popular. Most of the color separations done today are simulated process. Spot Process separations, unlike true process (CMYK) use spot channels and regular plastisol inks to generate a full color image. Spot Process can be printed on white, light and dark shirts. Pricing for spot process is by quote only. This type of work is typically priced as if it is an 8 to 10 color job with associated run charges, screens and films. There is an additional charge of \$30.00 for art separation when spot process printing is requested.

Neck Label Printing: Custom neck labels can be printed with a minimum of 6 pieces per size and are priced as a separate print location. You will only be charged one screen and one film for up to 6 sizes. Please keep in mind that neck print will typically show through to the other side of the shirt. This can become especially noticeable when the contrast between the ink color and the shirt color is great. There is an additional location charge for neck label printing.

Old Art Files: USCW maintains art files, for active customers, for two years. Beyond two years new art files may be required.

Ownership of Screens & Films: USCW owns all screens, films, and separation files for output.

Pantone Matching: USCW provides FREE Pantone matching within a 90% tolerance. We can make NO GUARANTEE on an exact match of a previously run job without you providing a decorated unit from the previous run, and even then, within a 90% tolerance.

Pre-production Samples: Pre-production samples are the only way to ensure imprint accuracy as it relates to PMS matching of ink colors for screen printing. USCW will not be responsible for slight shifts in colors without a pre-production proof. When requested and paid for as part of the order, USCW will send out two physical samples, but you are required to send us four blank samples so that we may retain a set for production matching. Pre-production samples are charged at a rate of \$25.00 per color per location placement. For orders over a thousand pieces we will credit you back the pre-production sample cost on your final production order invoice.

Printing Tolerance: USCW has a printing tolerance of ½" to 1" in any direction. While all technical means are used to control the printing tolerance, there is inherent variances in the process. USCW will not be responsible for these slight variances in design placement.

Printing on Youth and Adult Garments: Keep in mind that the same size artwork is used on every size garment in your order unless you direct us to change the print sizes. If you direct us to modify the print sizes to accommodate the different sizes within your order, your print charges and setup fees will be based as if these are separate and unique orders.

Reaction to Heat: Keep in mind that all garments are exposed to a high degree of heat to cure the ink. This exposure may cause some slight shrinkage to the apparel. Additionally, some brands of apparel use tags that will curl when exposed to heat. These are both risks inherent to the screen printing process that USCW cannot be responsible for.

Unique Locations: Please understand that printing over seams, zippers, collars, or other unique locations can lead to ink buildup, coverage, and consistency issues. This is an unavoidable occurrence related to these unique locations and USCW will not be responsible for these issues and our normal damage allowance will not apply.







Pantone Solid Coated

Below is an assortment of our most used ink colors. We are able to mix any Pantone solid coated color. Due to the differences in calibration on computer monitors, video cards, and printers the colors displayed below should be used only as a guide. Inks should be matched or selected by viewing a physical Pantone Solid Coated color book.



PANTONE

1665 C

DARK ORANGE

PANTONE

LIME

375 C

PANTONE

284 C

CAROLINA BLUE

PANTONE

PURPLE C

PANTONE

476 C

DARK BROWN



PANTONE

DARK GRAY

COOL GRAY 11

ADULT MAX SIZE CHART



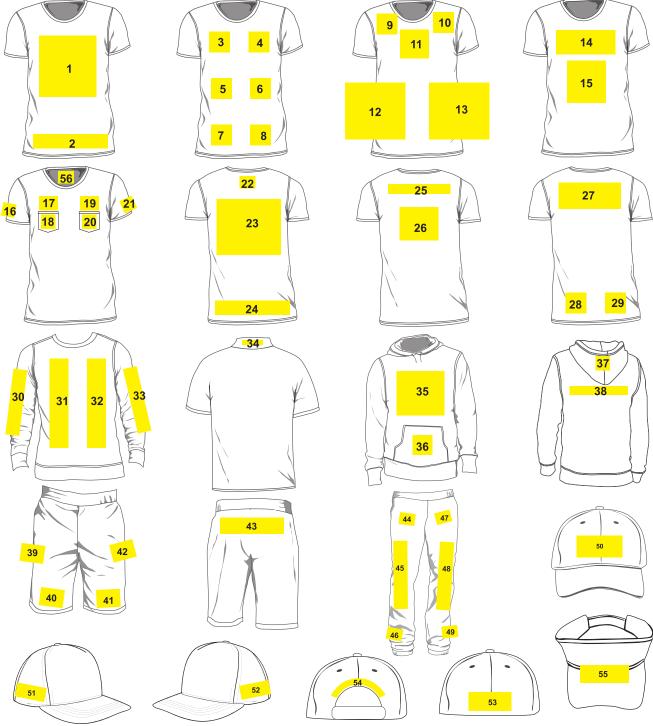
JUMBO SIZE CHART - 5 COLOR LIMIT



YOUTH MAX SIZE CHART







1	Full Front		11" X TBD
2	Low Across Front		TBD
3	Right Chest		3.5" to 4"w
4	Left Chest		3.5" to 4"w
5	Center Right		4" X 4"
6	Center Left		4" X 4"
7	Lower Front Right		4" X 4"
8	Lower Front Left		4" X 4"
9	Right Shoulder		4" X 4"
10	Left Shoulder		4" X 4"
11	Center Chest		6" X 6"
12	Right Side Wrap		13" X 13"
13	Left Side Wrap		13" X 13"
14	Across Chest		11" X TBD"
15	Front Number		TBD
16	Right Sleeve		3.5" X 4"
17	Above Right Pocket		3.5" to 4"w
18			3.5" X 3"
19	Above Left pocket		4" X 3"
20	On Left Pocket		2 5" V 2"

	11" X TBD	:	21	Left Sleeve		3.5" X 4"
	TBD	[:	22	Nape of Neck		3" X 3"
	3.5" to 4"w			Full Back		12" x TDB
	3.5" to 4"w		24	Lower back		13" X 4"
	4" X 4"		25	Across Shoulders		2" Tall
	4" X 4"		26	Back Number		TBD
	4" X 4"		27	Upper Back		12" X 4"
	4" X 4"		28	Lower Back Left		4" X 4"
	4" X 4"	:	29	Lower Back Right		4" X 4"
	4" X 4"	:	30	Down Right Sleeve		3.5" X 13"
	6" X 6"		31	Down Front Right		6" X 15"
	13" X 13"	:	32	Down Front Left		6" X 15"
	13" X 13"		33	Down Left Sleeve		3.5" X 13"
	11" X TBD"		34	On Collar		4" X .25"
	TBD		35	Hoodie - Full Front		12" X 9"
	3.5" X 4"		36	Hoodie - On Pocket		4" X 4"
	3.5" to 4"w		37	On Hood		4" X 4"
	3.5" X 3"		38	Hoodie - Name Drop		2" Tall
	4" X 3"		39	Right Side Leg		3.5" X TBD"
	3.5" X 3"		40	Right Leg Front		3.5" X TBD"

41	Left Leg Front		4" X 4"
42	Left Side Leg		4" X 4"
43	Across Back		12" X 4"
44	Right Hip		4" X 4"
45	Down Right Leg		3.5" X 15"
46	Lower Right Leg		4" X 4"
47	Left Hip		4" X 4"
48	Down Left Leg		3.5" X 15"
49	Lower Left Leg		4" X 4"
50	Cap Front		4" X 2.4"
51	Cap Side - Right		3" X 1.75"
52	Cap Side - Left		3" X 1.75"
53	Cap Back		4" X 2.5"
54	Cap Back (Arched)		.25" Tall (Follow Arch)
55	Visor Front		4" X 1.1"
56	Inside Tag		3.5" X 3.5"

Screen Printing ONLY
Embroidery ONLY
Maximum Imprint Size



USCOLRWORKS

2020 CONTRACT DECORATION PRICE LIST

The table below shows run charges per location.

QUANTITY	< 6,000	< 7,000	< 8,000	< 9,000	< 10,000	Per 1k
1-5	\$7.52	\$8.59	\$8.59	\$8.59	\$8.59	\$0.86
6-11	\$3.65	\$4.25	\$4.25	\$4.25	\$4.25	\$0.43
12-23	\$3.04	\$3.65	\$3.75	\$3.85	\$3.95	\$0.37
24-59	\$2.73	\$3.04	\$3.29	\$3.54	\$3.79	\$0.30
60-119	\$2.62	\$2.90	\$3.18	\$3.46	\$3.74	\$0.28
120-249	\$2.56	\$2.80	\$3.04	\$3.28	\$3.53	\$0.25
250-499	\$2.43	\$2.66	\$2.90	\$3.13	\$3.37	\$0.23
500-749	\$2.31	\$2.54	\$2.76	\$2.97	\$3.19	\$0.22
750-1,200	\$2.20	\$2.40	\$2.61	\$2.82	\$3.02	\$0.21
1,201-2,500	\$2.07	\$2.27	\$2.47	\$2.65	\$2.85	\$0.20
2,501-5,000	\$1.95	\$2.13	\$2.31	\$2.50	\$2.68	\$0.19
5001+	\$1.82	\$1.98	\$2.12	\$2.27	\$2.41	\$0.15

Price includes up to 9 thread colors. For logos 10-15 thread colors, add \$15.00. All items will be steamed to remove hoop marks and folded free of charge.

PRODUCTION CHARGES	
Digitizing Services	+\$8.00 per 1,000 stitches - \$40.00
	minimum per design
Artwork Design/Redraw	+\$50.00 per hour - \$12.50 min
Tape Edits	+\$25.00
Mandatory Sewout Using	+\$5.00
Customer Supplied Tape	
Copy of Tape	+\$10.00
Thread Color Changes	+5.00 per color per location
Pre-Production Sample	+\$25.00 per location placement

FABRIC TYPE / LOCATION CHARGES			
Towels/Blankets	+\$0.50 per item		
Bags/Totes	+\$0.50 per item		
Deep Pile Fleece	+\$0.50 per item		
Jackets	+\$1.00 per item		
Leather	+\$2.00 per item		
Caps/Visors	+\$0.25 per item		
Performance Fabrics	+\$0.25 per item		
Gloves/Socks/Pockets/Cuffs	+\$0.50 per item		

SPECIALITY THREAD CHARGES		
Metallic Thread	+\$1.00 per item	
Custom Thread	+\$25.00 per thread color - no charge on orders over 150 pcs	

PERSONALIZATION CHARGES		
One Line	+\$3.50 per item	
Two Lines	+\$4.50 per item	
Three Lines	+\$5.50 per item	
Proof Charge	+\$1.00 per name	



PACKAGING AND FINISHING CHARGES		
Individual Folding	FREE - included in run charge	
Folding & Poly Bagging	+\$0.25 per piece	
Apply Stickers	+\$0.10 per piece	
Apply Hang Tags	+\$0.15 per piece	
On Hangers	+\$0.15 per piece	
Split Shipment	+\$5.00 per shipping destination	
Hem Tag Sewing	+\$1.00 per piece	

PRODUCTION SCHEDULING OPTIONS		
5-6 Day Standard Production	Standard Charges	
4 Day Priority Rush	+20% Increase to Standard Charges	
3 Day Priority Rush	+30% Increase to Standard Charges	
2 Day Priority Rush	+50% Increase to Standard Charges	
1 Day Priority Rush	+100% Increase to Standard Charges	







Minimum Invoice for ALL ORDERS is \$25.00

ALL General Terms & Conditions Apply – see General Terms and Conditions

Backorders: In the event all of your goods have not arrived due to a backorder USCW will split your order into two separate runs for a fee of \$15.00 at your request.

Complicated Orders: Complicated orders with multiple locations or large stitch counts may require additional production time. You will be notified as soon as possible in the event our standard production timeline needs to adjust to accommodate the complexity of your order.

Customer Supplied Embroidery Files: In the event you supply us a previously digitized design, we MUST run a sewout for you at a rate of \$5.00. It is mandatory that a sewout be performed on customer supplied embroidery files. Variances in sewout results are typical between machines based on how they are digitized. A design that was digitized for one machine may run differently on another machine. In the event sewout results yield an unexpected result, tape edits will be charged at a rate of \$25.00. USCW is not responsible for sewing results on customer suppled DST files.

DST Files Provided to Us: Provided DST files must match the garment type being decorated in order to ensure appropriate quality. DST files that have been digitized to run on flat garments such as shirts are not appropriate to run on hats. DST files may not be editable and DST files that are not compatible with the garment type being decorated may need to be re-digitized. Additionally, resizing of DST files may not be possible based on the source file. You are strongly encouraged to use our digitizing services as edits to account for both compatibility and resizing are easily accommodated when we are the source digitizer.

Folding & Steaming: Our shirts are steamed and folded at no additional charge. If additional services such as polybagging, stickers, hangtags, etc., are required please see applicable table showing packing & finishing charges.

Hat Orders: Customer must supply two additional hats for sew out purposes. Sew out quality varies from garment to garment. If customer does not provide extra hats, customer will accept full responsibility for the production run not matching the sample sew out.

Large Order Production Time: Production time for orders over 500 pieces is by quote only. Please call for production time on all orders over 500 pieces.

Non-Standard Fabrics: We cannot embroider on mesh, velvet, or other types of non-standard fabrics. Please call if you have any questions that may be unique to your fabrics.

Sewout Samples: All sewout samples may not match fabric in the actual order. This may cause slight variances in texture and stitching of your final production. USCW will not be responsible for slight variances in production results vs sewout samples unless you provide swatches/samples of the exact fabric being decorated. If you wish to eliminate this potential variable, it is highly suggested that you provide a swatch or the actual garment for a sample.

Shirts & Hats: Shirts and hats are not combined for quantity pricing.

Stitch Counts: Quotes for stitch counts are estimates only and may vary greatly based on final digitizing. Final count will be based on the DST file of the approved sewout proof. Run charges and digitizing (if applicable) will be adjusted on your final invoice to reflect the final stitch count. All stitch counts are rounded up to the next thousand.







Robison-Anton Super Strength Rayon

Below is the complete list of our stocked threads. Due to the differences in calibration on computer monitors, video cards, and printers the colors displayed below should be used only as a guide. Threads should be matched or selected by viewing a physical Robison-Anton Super Strength Rayon thread book.

RA #122: 2297 PANTONE® 9023 Snow White RA #152: 6797	RA #122: 2298 PANTONE® 466 Taupe RA #152: 6798	RA #122: 2397 PANTONE® 172 Sun Orange RA #152: 6897	RA #122: 2267 PANTONE® 201 Wildfire RA #152: 6767	
RA #122: 2539 PANTONE® 420 Chrome RA #152: 6539	RA #122: 2474 PANTONE® 465 Rattan RA #152: 6974	RA #122: 2236 PANTONE® 1655 Paprika	RA #122: 2268 PANTONE® 202 Carolina Red RA #152: 6768	
RA#122: 2732 PANTONE® 1215 Pro Maize RA#152: 6432	RA #122: 2570 PANTONE® 465 Golden Tan RA #152: 6570	RA #122: 2257 PANTONE® 162 Peach RA #152: 6757	RA #122: 2421 PANTONE® 209 Red Jubilee RA #152: 6921	
RA #122: 2560 PANTONE® 108 Moonbeam RA #152: 6560	RA #122: 2477 PANTONE® 1405 Sand Dune RA #152: 6977	RA #122: 2223 PANTONE® 1895 Pink RA #152: 6723	RA #122: 2252 PANTONE® 506 Russet RA #152: 6752	
RA #122: 2462 PANTONE® Med. Yellow Sunflower RA #152: 6962	RA #122: 2569 PANTONE® 140 Earthen Tan RA #152: 6569	RA #122: 2415 PANTONE® 218 Floral Pink RA #152: 6915	RA #122: 2496 PANTONE® 505 Warm Wine	
RA #122: 2408 PANTONE® 122 Star Gold RA #152: 6908	RA #122: 247 1 PANTONE® 117 Shimmering Gold RA #152: 697 1	RA #122: 2228 PANTONE® 198 Begonia RA #152: 6728	RA #122: 2251 PANTONE® 476 Brown RA #152: 6751	
RA #122: 2466 PANTONE® 7548 Manila RA #152: 6966	RA #122: 2201 PANTONE® 1245 Old Gold RA #152: 6701	RA #122: 2261 PANTONE® 219 Ruby Glint RA #152: 6761	RA #122: 2250 PANTONE® 5855 Pistachio RA #152: 6750	
RA #122: 2558 PANTONE® 123 Buttercup RA #152: 6558	RA #122: 2295 PANTONE® 139 Copper RA #152: 6795	RA #122: 2500 PANTONE® 241 New Berry RA #152: 6500	RA #122: 2211 PANTONE® 359 Nile RA #152: 671 1	
RA #122: 2465 PANTONE® 136 Scholastic RA #152: 6965	RA #122: 248 1 PANTONE® 470 Hazel RA #152: 6981	RA #122: 2498 PANTONE® 229 Brushed Burgundy RA #152: 6998	RA #122: 2548 PANTONE® 399 Sun Shadow RA #152: 6548	
RA #122: 2212 PANTONE® 124 Sun Gold RA #152: 6712	RA #122: 2227 PANTONE® 464 Chocolate RA #152: 6727	RA #122: 2509 PANTONE® 184 Bitteroot RA #152: 6509	RA #122: 245 7 PANTONE® 376 Green Dust RA #152: 695 7	
RA #122: 2602 PANTONE® 138 24 Kt. Gold RA #152: 6602	RA #122: 2289 PANTONE® 167 Rust RA #152: 6789	RA #122: 2277 PANTONE® 1787 Persimmon RA #152: 677 7	RA #122: 2322 PANTONE® 376 Ming RA #152: 6822	
RA #122: 2335 PANTONE® 9220 Ivory RA #152: 6835	RA #122: 2330 PANTONE® 1575 Golden Poppy RA #152: 6830	RA #122: 2329 PANTONE® Warm Red Saffron RA #152: 6829	RA #122: 2320 PANTONE® 375 Erin Green RA #152: 6820	
RA#122: 2476 PANTONE® 453 Seashell RA#152: 6976	RA #122: 2334 PANTONE® 1807 Terra Cotta RA #152: 6834	RA #122: 2420 PANTONE® 1795 Tuxedo Red RA #152: 6920	RA #122: 2229 PANTONE® 378 Palmetto RA #152: 6729	
RA #122: 2232 PANTONE® 4685 Ecru RA #152: 6732	RA #122: 2581 PANTONE® 1675 Dark Tex Orange RA #152: 6581	RA #122: 2263 PANTONE® 186 Foxy Red RA #152: 6763	RA #122: 2597 PANTONE® 335 Jungle Green RA #152: 659 7	
RA #122: 2593 PANTONE® 726 Cottage Beige RA #152: 6593	RA #122: 2463 PANTONE® 1235 Merit Gold RA #152: 6963	RA #122: 2219 PANTONE® 200 Scarlet RA #152: 6719	RA #122: 2738 PANTONE® 369 Pro Erin RA #152: 643 8	
RA#122: 2399 PANTONE® 1355 New Gold RA#152: 6899	RA #122: 2218 PANTONE® 1585 Orange RA #152: 6718	RA #122: 2378 PANTONE® CC 3CC Red RA #152: 6844	RA #122: 2226 PANTONE® 370 Meadow RA #152: 6726	
RA #122: 2401 PANTONE® 722 Ashley Gold RA #152: 6901	RA #122: 2469 PANTONE® 165 Old Dark Tex Orange RA #152: 6969	RA #122: 2505 PANTONE® 201 Antique Red RA #152: 6105	RA #122: 2217 PANTONE® 362 Emerald RA #152: 671 4	



RA #122: 2208 PANTONE® 348	RA #122: 2736 PANTONE® 274 Pro Brite Star RA #152: 6436 RA #122: 2428	RA #122: 2389 PANTONE® 639 California Blue RA #152: 6889	RA #122: 2483 PANTONE® 422 Cloud	
RA #122: 2209		NA #132. 0009	RA #152: 6983	
PANTONE® 364 Green	PANTONE® 2755 Purple Maze	RA #122: 2307 PANTONE® 312 Aquamarine	RA #122: 2484 PANTONE® Cool Gray 9	
RA #152: 6709 RA #122: 2202 PANTONE® 5555	RA #152: 6928 RA #122: 2431	RA #152: 6807 RA #122: 2529	Silvery Gray RA #152: 6984 RA #122: 2585	
Olive RA#152: 6702	PANTONE® 2695 Purple Accent RA #152: 6931	PANTONE® 285 Dolphin Blue RA #152: 6529	PANTONE® 430 Banner Gray RA #152: 6585	
RA #122: 2454 PANTONE® 349 Fleece Green RA #152: 6954	RA #122: 2287 PANTONE® 272 Mauve RA #152: 6787	RA #122: 2527 PANTONE® 660 Soldier Blue RA #152: 6527	RA #122: 2592 PANTONE® 429 Silver Steel RA #152: 6592	
RA #122: 2460 PANTONE® 567 Field Green RA #152: 6960	RA #122: 2427 PANTONE® 2756 Violet Blue RA #152: 6927	RA #122: 2220 PANTONE® 661 Blue RA #152: 6720	RA #122: 2407 PANTONE® 431 Metal RA #152: 6907	
RA #122: 2391 PANTONE® 3282 Pine Green RA #152: 6891	RA #122: 2614 PANTONE® 2718 Pro Lusty Blue RA #152: 6614	RA #122: 2627 PANTONE® 288 Pro Royal RA #152: 6627	RA #122: 2265 PANTONE® Cool Gray 10 Charcoal RA #152: 6765	
RA #122: 2221 PANTONE® 5635 Willow RA #152: 6721	RA #122: 2239 PANTONE® 283 Sky Blue RA #152: 6739	RA #122: 2385 PANTONE® 661 Jamie Blue RA #152: 6885	RA #122: 2541 PANTONE® Black 7 Black Chrome RA #152: 6541	
RA #122: 2594 PANTONE® 7724 Wintergreen RA #152: 6594	RA #122: 2206 PANTONE® 278 Baby Blue RA #152: 6706	RA #122: 2210 PANTONE® 2748 Royal RA #152: 6710	RA #122: 2215 PANTONE® 2767 Navy RA #152: 6715	
RA #122: 2204 PANTONE® 3105 Turquoise RA #152: 6704	RA #122: 2536 PANTONE® 651 Rockport Blue RA #152: 6536	RA #122: 2612 PANTONE® 647 Pro Imperial RA #152: 6612	RA #122: 2296 PANTONE® Black 6 Black RA #152: 679 6	
RA #122: 2492 PANTONE® 321 J. Turquoise RA #152: 6992	RA #122: 2283 PANTONE® 2706 Paris Blue RA #152: 6783	RA #122: 2302 PANTONE® 653 Imperial Blue RA #152: 6802	Metallic Gold Government Gold	
RA #122: 2516 PANTONE® 3255 Aqua Pearl RA #152: 6516	RA #122: 2522 PANTONE® 2708 Bridgeport Blue RA #152: 6522	RA #122: 2534 PANTONE® 2955 Salem Blue RA #152: 6534	Metallic Silver Silver Metallic 1002	
RA #122: 2518 PANTONE® 3115 Indian Ocean Blue RA #152: 6518	RA #122: 2383 PANTONE® 2717 Cristy Blue RA #152: 6883	RA #122: 2444 PANTONE® 303 Dark Teal RA #152: 6944	PANTONE® 804 Neon Orange 5710	
RA #122: 2519 PANTONE® 2995 Surf Blue RA #152: 6519	RA #122: 2434 PANTONE® 284 Tropic Blue RA #152: 693 4	RA #122: 2603 PANTONE® 2767 Flag Blue RA #152: 6603	PANTONE® 802 N eon Green 5713	
RA #122: 2309 PANTONE® 5483	RA #122: 2533 PANTONE® 2915 Ozone RA #152: 6704	RA #122: 2303 PANTONE® 2768 Light Navy RA #152: 6803	PANTONE® 389 Neon Yellow 5714	
RA #122: 2446 PANTONE® 7713 Oceanic Green RA #152: 6946	RA #122: 2435 PANTONE® 279 Blue Horizon RA #152: 6935	RA #122: 2537 PANTONE® 421 Steel RA #152: 6537	PANTONE® 806 Neon Pink 5711	
RA #122: 2286 PANTONE® 2635 Tulip RA #152: 6786	RA #122: 2245 PANTONE® 652 Copen RA #152: 6745	RA #122: 2482 PANTONE® 5305 Skylight RA #152: 6982		
RA #122: 2406 PANTONE® 666 Sterling RA #152: 6906	RA #122: 2730 PANTONE® 299 Boo Boo Blue RA #152: 6430	RA #122: 2404 PANTONE® 5305 Cinder RA #152: 6904		
RA #122: 2254 PANTONE® 267 Purple RA #152: 6754	RA #122: 2442 PANTONE® 2945 Solar Blue RA #152: 6942	RA #122: 2572 PANTONE® 451 Grayrod RA #152: 6572		
RA #122: 2430 PANTONE® 2607 Purple Shadow RA #152: 6930	RA #122: 2388 PANTONE® 2925 Pacific Blue RA #152: 6888	RA #122: 2573 PANTONE® 451 Pewter RA #152: 6573		



USCOL+RWORKS



2020 CONTRACT DECORATION PRICE LIST

SINGLE COLOR CUSTOM VINYL TRANSFERS. AVAILABLE IN VARIETY OF MATERIALS FOR YOUR PERFECT APPAREL APPLICATION.

SINGLE COLOR PRESPACED NAMES

Letter	Max	Standard		Prer	nium
Height	Width	Straight	Arch	Straight	Arch
.625"	5"	\$0.99	\$1.11	\$1.11	\$1.57
1"	5"	\$0.99	\$1.11	\$1.11	\$1.57
1"	14"	\$1.40	\$1.75	\$1.63	\$2.04
1.5"	14"	\$1.45	\$1.81	\$1.63	\$2.04
2"	14"	\$1.57	\$2.04	\$1.63	\$2.04
2.5"	14"	\$1.75	\$2.15	\$1.92	\$2.38
2.75"	14"	\$1.75	\$2.15	\$1.92	\$2.38
3"	14"	\$1.75	\$2.15	\$1.92	\$2.38
3.5"	14"	\$1.92	\$2.31	\$2.21	\$2.61
4"	14"	\$1.92	\$2.31	\$2.21	\$2.61

APPLICATION CHARGES	
Heat Press Application - 48 pieces or less	+\$1.00 per piece per location
Heat Press Application - 49 pieces or more	+\$.75 per piece per location

SINGLE COLOR PRESPACED NUMBERS

Standard	Premium
\$1.00	\$1.26
\$1.00	\$1.42
\$1.16	\$1.58
\$1.16	\$1.84
\$1.31	\$2.26
\$1.63	\$2.84
\$2.15	\$3.26
\$2.57	\$3.41
	\$1.00 \$1.00 \$1.16 \$1.16 \$1.31 \$1.63 \$2.15

STANDARD

Express: adheres to cotton, poly, cotton/poly

blends, leather

Express Plus: adheres to nylon, uncoated polyester, cotton/poly blends, leather

PREMIUM

Reflective, Electric, Glitter, Holographic, Flock, Glitter: adheres to cotton, poly, cotton/poly blends.

PRESPACED NAME | NUMBER FONTS

FULL BLOCK	0123456789
MACHINE BT	0123456789
IMPACT	0123456789
TITAN *Numbers Only	0123456789
NEW ATHLETIC	0123456789

PRESPACED NAME STYLE

STRAIGHT ARCHED



TERMS AND CONDITIONS

Minimum Invoice for ALL ORDERS is \$25.00

No setup charges.

Orders requiring names must be submitted on a spreadsheet.

 $Handwritten\ orders\ are\ billed\ at\ \$1.00\ extra\ per\ name.\ We\ are\ not\ responsible\ for\ misspelled\ names\ on\ handwritten\ orders.$

 $Vinyl\, Transfers\, are\, made\, to\, order\, and\, returns\, can\, not\, be\, accepted.$

Custom fonts (when available) are an additional \$0.50 per name/number.

Please choose transfer color from our included vinyl color chart.





2020 CONTRACT DECORATION PRICE LIST



SINGLE COLOR CUSTOM VINYL TRANSFERS. AVAILABLE IN VARIETY OF MATERIALS FOR YOUR PERFECT APPAREL APPLICATION.

The table below shows run charges per location based on the size of the image being printed. Pricing is based on square inches (length x width).

STANDARD VINYL									
Squre Inches	5-11	12-49	Quantity 50-99	100-199	200-499	500+			
7-10"	\$2.40	\$1.70	\$1.45	\$1.35	\$1.25	\$1.20			
11-15"	\$2.60	\$1.90	\$1.65	\$1.55	\$1.45	\$1.40			
16-20"	\$2.80	\$2.10	\$1.85	\$1.75	\$1.65	\$1.60			
21-25"	\$3.00	\$2.30	\$2.05	\$1.95	\$1.85	\$1.80			
26-30"	\$3.20	\$2.50	\$2.25	\$2.15	\$2.05	\$2.00			
31-35"	\$3.40	\$2.70	\$2.45	\$2.35	\$2.25	\$2.20			
36-40"	\$3.60	\$2.90	\$2.65	\$2.55	\$2.45	\$2.40			
41-45"	\$3.80	\$3.10	\$2.85	\$2.75	\$2.65	\$2.60			
46-50"	\$4.00	\$3.25	\$3.00	\$2.90	\$2.80	\$2.75			
51-55"	\$4.20	\$3.45	\$3.20	\$3.10	\$3.00	\$2.95			
56-60"	\$4.50	\$3.75	\$3.50	\$3.40	\$3.10	\$3.05			
61-70"	\$5.00	\$4.25	\$4.00	\$3.90	\$3.60	\$3.55			
71-80"	\$5.50	\$4.75	\$4.35	\$4.25	\$3.95	\$3.90			
81-90"	\$6.00	\$5.25	\$4.85	\$4.75	\$4.45	\$4.40			
91-95"	\$6.50	\$5.50	\$5.10	\$5.00	\$4.70	\$4.65			
96-120"	\$7.00	\$6.00	\$5.60	\$5.50	\$5.20	\$5.15			
121-150"	\$7.50	\$6.50	\$6.10	\$6.00	\$5.70	\$5.65			

PREMIUM MATERIALS									
Squre	Quantity								
Inches	5-11	12-49	50-99	100-199	200-499	500+			
7-10"	\$2.88	\$2.04	\$1.74	\$1.62	\$1.50	\$1.44			
11-15"	\$3.12	\$2.28	\$1.98	\$1.86	\$1.74	\$1.68			
16-20"	\$3.36	\$2.52	\$2.22	\$2.10	\$1.98	\$1.92			
21-25"	\$3.60	\$2.76	\$2.46	\$2.34	\$2.22	\$2.16			
26-30"	\$3.84	\$3.00	\$2.70	\$2.58	\$2.46	\$2.40			
31-35"	\$4.08	\$3.24	\$2.94	\$2.82	\$2.70	\$2.64			
36-40"	\$4.32	\$3.48	\$3.18	\$3.06	\$2.94	\$2.88			
41-45"	\$4.56	\$3.72	\$3.42	\$3.30	\$3.18	\$3.12			
46-50"	\$4.80	\$3.90	\$3.60	\$3.48	\$3.36	\$3.30			
51-55"	\$5.04	\$4.14	\$3.84	\$3.72	\$3.60	\$3.54			
56-60"	\$5.40	\$4.50	\$4.20	\$4.08	\$3.72	\$3.66			
61-70"	\$6.00	\$5.10	\$4.80	\$4.68	\$4.32	\$4.26			
71-80"	\$6.60	\$5.70	\$5.22	\$5.10	\$4.74	\$4.68			
81-90"	\$7.20	\$6.30	\$5.82	\$5.70	\$5.34	\$5.28			
91-95"	\$7.80	\$6.60	\$6.12	\$6.00	\$5.64	\$5.58			
96-120"	\$8.75	\$7.50	\$7.00	\$6.88	\$6.50	\$6.44			
121-150"	\$9.38	\$8.13	\$7.63	\$7.50	\$7.13	\$7.06			

STANDARD

Express: adheres to cotton, poly, cotton/poly blends, leather *Express Plus*: adheres to nylon, uncoated polyester, cotton/poly blends, leather

ART CHARGES	
Artwork Setup Charge (ALL ORDERS)	+\$20.00 (up to 30 minutes)
Artwork (when production ready files are not provided)	+\$50.00 per hour \$12.50 minimum
Pre-Production Sample	+\$25.00 per color per location

APPLICATION CHARGES	
Heat Press Application - 48 pieces or less	+\$1.00 per piece per location
Heat Press Application - 49 pieces or more	+\$.75 per piece per location

PREMIUM

Reflective, Electric, Glitter, Holographic, Flock, Glitter: adheres to cotton, poly, cotton/poly blends.



TERMS AND CONDITIONS

Minimum Invoice for ALL ORDERS is \$25.00

When calculating square inches round both the length and width up to nearest inch for the calculation.

 $Artwork\,can\,not\,be\,ganged\,or\,grouped\,together.$

Price breaks are based on using the exact same logo in the exact same size. Any variations require a separate order.

 $Vinyl\, Transfers\, are\, made\, to\, order\, and\, returns\, can\, not\, be\, accepted.\,\, Please\, choose\, transfer\, color\, from\, our\, included\, vinyl\, color\, chart.$



IMPORTANT MESSAGE







15

EXPRESS VINYL - adheres to cotton, poly, cotton/poly blends, leather



EXPRESS PLUS VINYL - adheres to nylon, uncoated polyester, cotton/poly blends, leather



Adheres to cotton, poly, cotton/poly blends - ELECTRIC VINYL



Adheres to cotton, poly, cotton/poly blends - GLITTER VINYL





FLOCK VINYL - Adheres to cotton, poly, cotton/poly blends



HOLOGRAPHIC VINYL - Adheres to cotton, poly, cotton/poly blends





REFLECTIVE VINYL - Adheres to cotton, poly, cotton/poly blends





2020 CONTRACT DECORATION PRICE LIST



FULL COLOR, HIGH DEFINITION, CUSTOM PRINTED TRANSFER. AVAILABLE ON MULTIPLE TYPES OF MEDIA. PERFECT FOR YOUR APPAREL APPLICATION.

The table below shows run charges per location based on the size of the image being printed. Pricing is based on square inches (length x width).

SI	ΓΑΙ	NI	DΔ	R	ח	V١	N	V	ı

Square	Quantity					
Inches	5-24	25-74	75-249	250-499	500+	
3-5"	\$1.25	\$1.10	\$1.00	\$0.85	\$0.70	
6-10"	\$1.70	\$1.55	\$1.25	\$1.10	\$0.95	
11-15"	\$2.40	\$2.25	\$1.70	\$1.55	\$1.40	
16-20"	\$2.50	\$2.35	\$1.80	\$1.65	\$1.50	
21-25"	\$3.05	\$2.65	\$2.10	\$1.95	\$1.80	
26-30"	\$3.60	\$3.00	\$2.45	\$2.30	\$2.15	
31-35"	\$4.15	\$3.35	\$2.80	\$2.65	\$2.50	
36-40"	\$4.75	\$3.75	\$3.20	\$3.05	\$2.85	
41-45"	\$5.35	\$4.15	\$3.60	\$3.45	\$3.20	
46-50"	\$5.95	\$4.55	\$4.00	\$3.85	\$3.55	
51-55"	\$6.55	\$4.95	\$4.40	\$4.25	\$3.90	
56-60"	\$7.15	\$5.35	\$4.80	\$4.65	\$4.25	
61-70"	\$7.75	\$5.75	\$5.20	\$5.05	\$4.60	
71-80"	\$8.35	\$6.15	\$5.60	\$5.45	\$4.95	
81-90"	\$9.35	\$7.15	\$6.30	\$5.85	\$5.30	
91-100"	\$10.35	\$8.15	\$7.00	\$6.25	\$5.65	
101-120"	\$12.35	\$9.65	\$8.50	\$7.25	\$6.65	

STANDARD

Digi Express: adheres to cotton, poly, cotton/poly blends *Digi Express Plus*: adheres to cotton, poly, cotton/poly blends, nylon, leather

Digi Flex: adheres to cotton, poly, cotton/poly blends, leather, lycra/spendex

PREMIUM

Digi Subli: adheres to cotton, poly, cotton/poly blends, leather, sublimated polyester

ART CHARGES	
Artwork Setup Charge (ALL ORDERS)	+\$20.00 (up to 30 minutes)
Artwork (when production ready	+\$50.00 per hour
files are not provided)	\$12.50 minimum
Pantone Color Matching Request	+\$20.00 per color
Pre-Production Sample	+\$25.00 per location

APPLICATION CHARGES	
Heat Press Application - 48 pieces or less	+\$1.00 per piece per location
Heat Press Application - 49 pieces or more	+\$.75 per piece per location

PREMIUM VINYL

Square	Quantity							
Inches	5-24	25-74	75-249	250-499	500+			
3-5"	\$1.29	\$1.13	\$1.03	\$0.88	\$0.72			
6-10"	\$1.75	\$1.60	\$1.29	\$1.13	\$0.98			
11-15"	\$2.47	\$2.32	\$1.75	\$1.60	\$1.44			
16-20"	\$2.68	\$2.51	\$1.93	\$1.77	\$1.61			
21-25"	\$3.26	\$2.84	\$2.25	\$2.09	\$1.93			
26-30"	\$3.85	\$3.21	\$2.62	\$2.46	\$2.30			
31-35"	\$4.44	\$3.58	\$3.00	\$2.84	\$2.68			
36-40"	\$5.08	\$4.01	\$3.42	\$3.26	\$3.05			
41-45"	\$5.72	\$4.44	\$3.85	\$3.69	\$3.42			
46-50"	\$6.37	\$4.87	\$4.28	\$4.12	\$3.80			
51-55"	\$7.01	\$5.30	\$4.71	\$4.55	\$4.17			
56-60"	\$7.65	\$5.72	\$5.14	\$4.98	\$4.55			
61-70"	\$8.29	\$6.15	\$5.56	\$5.40	\$4.92			
71-80"	\$8.93	\$6.58	\$5.99	\$5.83	\$5.30			
81-90"	\$10.00	\$7.65	\$6.74	\$6.26	\$5.67			
91-100"	\$11.07	\$8.72	\$7.49	\$6.69	\$6.05			
101-120"	\$13.21	\$10.33	\$9.10	\$7.76	\$7.12			



TERMS AND CONDITIONS

Minimum Invoice for ALL ORDERS is \$25.00

When calculating square inches round both the length and width up to nearest inch for the calculation.

Artwork can not be ganged or grouped together.

Price breaks are based on using the exact same logo in the exact same size. Any variations require a separate order.

Vinyl Transfers are made to order and returns can not be accepted.

Please choose transfer color from our included vinyl color chart.

IMPORTANT MESSAGES



ALL ARTWORK must be reviewed and approved due to weeding and cutting limitations. Transfers are digitally printed using **CMYK**. If a Pantone match is requested we will produce a printed test to match the Pantone color as close as possible before production.



USCOL+RWORKS



2020 CONTRACT DECORATION PRICE LIST

FULL COLOR, HIGH DEFINITION, CUSTOM PRINTED STICKERS AND CLINGS. AVAILABLE IN ALMOST ANY SHAPE AND SIZE.

The table below shows run charges per location based on the size of the image being printed. Pricing is based on square inches (length x width).

VINYL STICKERS & CLINGS

Square		C	Quantity			
Inches	10-29	30-49	50-99	100-199	200-499	500+
1-6"	\$1.18	\$1.01	\$0.95	\$0.88	\$0.81	\$0.77
7-10"	\$0.72	\$0.60	\$0.57	\$0.54	\$0.51	\$0.47
11-15"	\$0.82	\$0.70	\$0.67	\$0.64	\$0.61	\$0.57
16-20"	\$1.00	\$0.88	\$0.85	\$0.78	\$0.71	\$0.67
21-25"	\$1.15	\$1.03	\$1.00	\$0.93	\$0.86	\$0.82
26-30"	\$1.30	\$1.18	\$1.15	\$1.08	\$1.01	\$0.97
31-35"	\$1.40	\$1.28	\$1.20	\$1.12	\$1.04	\$1.00
36-40"	\$1.50	\$1.38	\$1.30	\$1.22	\$1.14	\$1.10

ARTWORK CHARGES	
Artwork Setup Charge (ALL ORDERS)	+\$20.00 (up to 30 minutes)
Artwork (when production ready files are not provided)	+\$50.00 per hour \$12.50 minimum
Pantone Color Matching	+\$20.00 per color
Pre-Production Sample	+\$25.00 per color per location

STICKERS & CLINGS

Vinyl Sticker: semi-permanent adhesive, durable for indoor and outdoor application.

Window Cling: applies to any smooth service without any adhesives.

Helmet Stickers: stretchable vinyl that applies on not flat surfaces.



HELMET STICKERS

Quantity				
Square Inches	10-29	30-49	50-99	100-199
1-6"	\$1.20	\$1.00	\$0.95	\$0.85
7-10"	\$0.70	\$0.60	\$0.55	\$0.50
11-15"	\$0.80	\$0.70	\$0.65	\$0.60
16-20"	\$1.00	\$0.90	\$0.85	\$0.80







TERMS AND CONDITIONS

Minimum Invoice for ALL ORDERS is \$25.00

When calculating square inches round both the length and width up to nearest inch for the calculation.

Artwork can not be ganged or grouped together.

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Please choose transfer color from our included vinyl color chart.



ALL ARTWORK must be reviewed and approved due to weeding and cutting limitations. Transfers are digitally printed using **CMYK**. If a Pantone match is requested we will produce a printed test to match the Pantone color as close as possible before production.

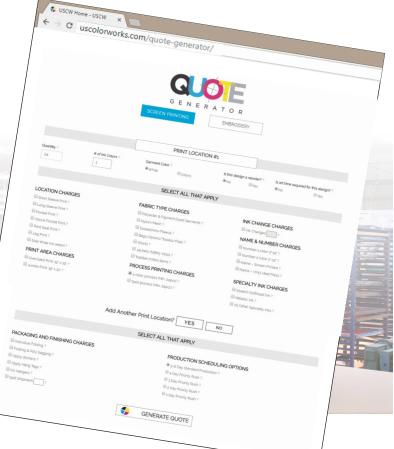
Quoting made easy with our NEW

ONLINE QUOTE GENERATOR

Know exactly what your cost is!







WHY CHOOSE US?

WE DO WHAT WE SAY WE ARE GOING TO DO

When we commit to a customer we back it up. We don't over commit, and we are honest with our customers.

WE HAVE A SENSE OF URGENCY

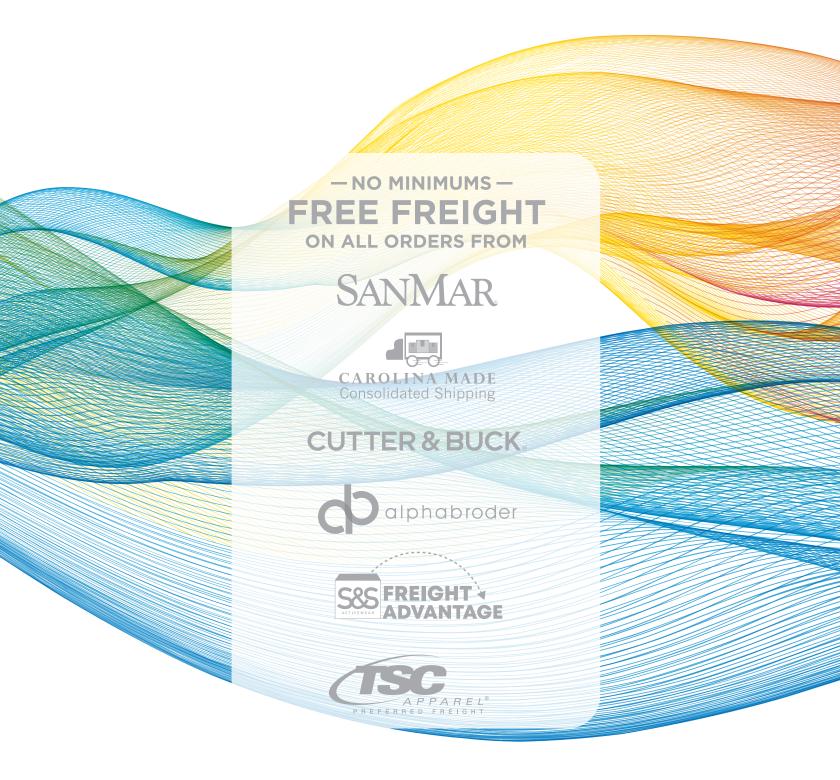
We get things done quickly. We understand that time has value. We don't take shortcuts and we don't rush quality, but it also means we don't waste time.

IT IS MY JOB

We take responsibility for getting things done. We don't throw stuff over the wall. We don't leave stuff for others to do. We accept the job and get it done.

WE FOCUS ON THE DETAILS

Quality matters. The difference between great performance and average performance is attention to detail.



USCOLRWORKS

4910 Starcrest Drive Monroe, NC 28110





