



USCOLORWORKS

CONTRACT DECORATION PRICELIST

2017

ORDERING PROCESS

Each job must be written and submitted to us as a separate PO. You cannot combine multiple jobs on the same PO.

Order forms, artwork, and all merchandise to be decorated must be received complete prior to being placed on the production schedule.

All payment arrangements, when appropriate, must be finalized prior to the order being placed on the production schedule.

NEW CUSTOMERS

US COLORWORKS (USCW) only performs contract decoration for companies within the Ad Specialty industry. All new customers must fill out and return the following documents to get established as a customer:

1. Credit Card authorization form
2. Credit Application (if you wish to be considered for credit terms)
3. Sales Tax Exemption Certificate for your state

ORDER SCHEDULING

ORDER ENTRY DATE: Upon receipt of your completed purchase order, you will receive from us a system generated ORDER PROOF which will require your approval. This ORDER PROOF will be sent to you the same business day you submit your completed PO to us provided we receive your order before 4:00 PM (EST). Orders received after 4:00 PM (EST) will enter our system on the following business day.

ARTWORK PROOF DATE: You will receive your artwork proof from us the business day following the Order Entry Date. This ARTWORK PROOF will require your approval. It is imperative that you approve your proof in a timely fashion so that the order can enter the production schedule.

PRODUCTION SCHEDULE DATE: Once you have approved your ORDER PROOF and your ARTWORK PROOF, your order will be placed into our production schedule. The date scheduled will be FIVE (5) business dates from the date you have approved both your ORDER PROOF and ARTWORK PROOF.



IMPORTANT MESSAGE:



All goods to be produced must be in-house **THREE business** days prior to the Production Schedule Date to avoid delay and the resetting of the Production Schedule Date. If all required goods have not been received **THREE** business days prior to your Production Schedule Date, we reserve the right to move your Production Schedule Date.

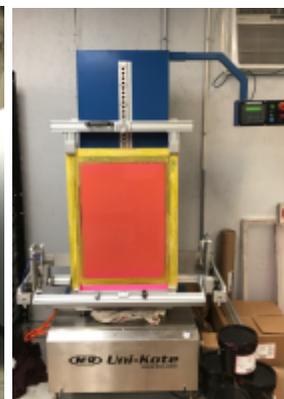
We make every effort to keep you informed of potential delays related to missing product, but ultimately, it is your responsibility to ensure that your vendors have supplied us with the necessary product to complete your order on time.

RUSH SERVICES

We pride ourselves on doing the impossible and attempt to keep some capacity free to meet the tight turn times demanded in our industry. When necessary, we can advance the Production Schedule Date at the below rates. Note that rush charges apply to the complete order cost.



- Rush charges of 20% - (4 Business days)
- Rush charges of 30% - (3 Business days)
- Rush charges of 50% - (2 Business days)
- Rush charges of 100% - (1 Business day)





Effective 1/15/2017 prices subject to change without notice. Please refer to General Information pages for addition detail.

- Any unclaimed merchandise will be donated to a worthy cause after 60 days.
- USCW is not responsible for your ink or thread colors clashing with garment colors provided in your order. We can't always tell what customers want. As an example, occasionally customers want black thread embroidered on a black garments. Please be explicit in your instructions.
- All orders must be in writing.
- All orders are shipped in the boxes as received. New boxes are only used when specified by the customer on the PO and are charged at the rate of \$3.00 per box.
- Orders requiring both embroidery and screen printing may require an additional day or two to complete. If you submit an order that has this type of mixed media decoration and that order is time sensitive, please discuss with your customer service representative.
- Orders requiring both personalizations and or numbering may require an additional day or two to complete. If you submit an order that has this type of decoration and that order is time sensitive, please discuss with your customer service representative.
- Orders requiring specific packaging and distributions instructions to include multiple ship to locations, polybagging, or special packaging may require additional time. If you submit an order that has this type of requirements and that order is time sensitive, please discuss with your customer service representative.
- Cancellations will not be accepted for finished product. Cancellations prior to production will be billed for all charges incurred up to that point. You must confirm cancellations in writing.
- Copyrights are the responsibility of the customer. Appropriate use of copyright marks and payment of licensed property royalties are the responsibility of the customer.
- USCW reserves the right to correct obvious mistakes on orders and invoices.

GENERAL CONTACTS

Send all communications regarding your order to cs@uscolorworks.com.

Send all purchase orders to orders@uscolorworks.com.



SPOILAGE

Our typical damage/spoilage rate is insignificant; however, misprints are an unavoidable occurrence. Our damage allowance is 2% per logo placement on white garments and 3% per logo placement on colored garments, with a minimum of one piece. For tri-blend, pigment/garment dyed or 100% polyester goods, the damage allowance is 4%.

In the event there is damage/spoilage on your order, you will be provided a credit for both the decoration cost and the cost of the garment, up to \$40 per garment, for those unit beyond the stated allowance rate.

If exact quantities are required for your order please provide extra blanks. If extra blanks are not provided and we are required to set the job back up to ship complete then those units will be treated as a separate order and priced as a separate order.

QUANTITY DISPUTES

US Colorworks has multiple audit points during the process to insure our production and shipping counts are accurate. The USCW count is considered final



RECEIVING

Sorting to separate bulk orders: \$30.00 per hour, billed in 10 minute increments: Please have your orders ship into us packaged by your PO. In the event we receive inbound shipments from your garment supplier that require us to separate them into individual orders to match your purchase orders to us this fee will apply.

Blank products received without PO: If for any reason USCW does not receive a purchase order for blank products received in from your suppliers there will be a fee of \$5.00 per order and \$2.00 per box to receive the goods in.

Goods unpacking where removal of bags, tags, pins, etc. is required: \$ 0.15 Per Piece: Oftentimes on more expensive blank goods, the manufacturers are packaging the blank goods in a way that requires additional time to prepare them for decoration.

Vender Returns: \$15 per return: In the event product received from your vender is incorrect or your order is modified after receipt of inventory, please provide a 3rd party shipping number or electronic prepaid label to return goods to your vender.

PACKING

Specialty Sort/Pack- Finished Orders: \$ 0.15 Per Piece: When you have needs for a non-standard pack-out, we can accommodate that request in most cases at a cost of \$0.15 per unit.

Player Pack Sort/Pack: \$2.50 per player: When you have needs for multiple designs or product types to be packaged together for distribution to individual players/students based on a distribution list. Player packs will be packed in a clear bag and will include an individual packing list. Standard fee includes up to 8 items per individual. Additional items charged at a rate of \$0.15/item.

Split Shipping: \$ 5.00 Per Location: We are happy to split up your order and ship it to multiple different address.

SHIPPING

Incorrect address charge: \$15 per box

Unspecified residential address charge: \$15 per box

International shipments: \$25 service charge, PLUS the cost of the freight

• Unless otherwise directed in writing on your PO to us, your order will be shipped out via FedEx Ground. Goods are shipped FOB USColorworks Monroe, NC, which means once the order leaves our dock, we are no longer responsible for the carriage of that order.



- Shipping fees are based on weight, dimensions, zip code, and address type and will be charged at FedEx published rates and added to your invoice.
- Goods shipped via FedEx or UPS are automatically insured for a maximum of \$100 per box. If you require insurance beyond the automatic \$100 per box you MUST specify the value you would like your order insured for on your purchase order.
- Insurance on goods shipped via LTL/Truck Line are also limited based on the carrier. It is highly suggested that you request insurance when shipping via LTL/Truck Line.
- For international shipments please complete our international shipment declaration form.
- USCW IS NOT RESPONSIBLE FOR SHIPMENTS LOST OR DAMAGED IN TRANSIT. When goods are shipped on our account number we will work with you in filing any insurance claims, when necessary.
- We are happy to ship using your prescribed method and to ship using your desired account number; however, this information must be clearly stated on your purchase order. In the event you request a shipping method other than FedEx there is a possibility that your ship date may be delayed by a day leaving our facility as our pickup times for UPS/USPS are 3pm while our pickup time for FedEx is 6pm.
- **It is imperative that you indicate on your PO if the ship to address is a residence or a commercial address.**
- Any fees for incorrect addresses requiring a change by FedEx/UPS or unspecified residential addresses will be assessed a \$15.00 per box charge. This charge will be invoiced separately and will be charged based on your original payment method. We do not typically know of these additional charges until 10 days after the order has been delivered.



2017 CONTRACT DECORATION PRICE LIST

The table below shows run charges per location.

QUANTITY	1 COLOR	2 COLOR	3 COLOR	4 COLOR	5 COLOR	6 COLOR	7 COLOR	8 COLOR	9 COLOR	10 COLOR	Flash
6-23	\$ 2.25	\$ 2.75	\$ 3.50	\$ 4.25	\$ 5.00	\$ 6.00	\$ 7.00	\$ 8.00	\$ 9.00	\$ 10.00	\$ 0.25
24-47	\$ 1.04	\$ 1.20	\$ 1.41	\$ 1.86	\$ 2.31	\$ 2.76	\$ 3.21	\$ 3.66	\$ 4.11	\$ 4.56	\$ 0.15
48-71	\$ 0.82	\$ 1.03	\$ 1.24	\$ 1.44	\$ 1.89	\$ 2.34	\$ 2.79	\$ 3.24	\$ 3.69	\$ 4.14	\$ 0.15
72-143	\$ 0.75	\$ 0.94	\$ 1.16	\$ 1.32	\$ 1.43	\$ 1.54	\$ 1.79	\$ 2.04	\$ 2.29	\$ 2.54	\$ 0.15
144-239	\$ 0.67	\$ 0.83	\$ 1.05	\$ 1.21	\$ 1.32	\$ 1.42	\$ 1.52	\$ 1.62	\$ 1.72	\$ 1.82	\$ 0.15
240-359	\$ 0.61	\$ 0.76	\$ 0.98	\$ 1.14	\$ 1.25	\$ 1.35	\$ 1.45	\$ 1.55	\$ 1.65	\$ 1.75	\$ 0.15
360-499	\$ 0.56	\$ 0.72	\$ 0.87	\$ 0.98	\$ 1.09	\$ 1.19	\$ 1.29	\$ 1.39	\$ 1.49	\$ 1.59	\$ 0.15
500-1,199	\$ 0.49	\$ 0.61	\$ 0.67	\$ 0.72	\$ 0.77	\$ 0.82	\$ 0.87	\$ 0.92	\$ 0.97	\$ 1.02	\$ 0.15
1,200-2,499	\$ 0.39	\$ 0.45	\$ 0.55	\$ 0.60	\$ 0.65	\$ 0.70	\$ 0.75	\$ 0.80	\$ 0.85	\$ 0.90	\$ 0.15
2,500-4,999	\$ 0.30	\$ 0.40	\$ 0.50	\$ 0.55	\$ 0.60	\$ 0.65	\$ 0.70	\$ 0.75	\$ 0.80	\$ 0.85	\$ 0.15
5,000-9,999	\$ 0.25	\$ 0.35	\$ 0.45	\$ 0.50	\$ 0.55	\$ 0.60	\$ 0.65	\$ 0.70	\$ 0.75	\$ 0.80	\$ 0.10
10,000	\$ 0.22	\$ 0.32	\$ 0.42	\$ 0.47	\$ 0.52	\$ 0.57	\$ 0.61	\$ 0.65	\$ 0.69	\$ 0.73	\$ 0.10

All colored garments require an underlay which is charged as one additional screen. Flashing is required on all colored garments and on multi-colored prints on whites. An additional Film and Screen is required for the underlay on colored garments.

Garments are bulk packed in a printer's fold. Pricing is based on all goods being received and decorated at the same time.

PRE PRODUCTION CHARGES	
Films (New Orders only)	\$11.00 per color
Screens - Less than 72pcs	\$12.00 per color
Screens - 72+pcs	\$10.00 per color
Flash Charge	See above pricing grid
Ink Change	\$10.00 per color
Artwork (when production ready files are not provided)	\$50.00 per hour - \$12.50 minimum
Pre-Production Sample	\$25.00 per color per location
Sorting / Separating	\$30.00 per hour - billed in 10 minute increments

PRINT AREA CHARGES	
Standard Print: 13" x 16"	Standard Charges
Oversized Print: 15" x 19"	\$0.25 per piece per location
Jumbo Print: 19" x 21"	\$0.50 per piece per location

LOCATION CHARGES	
Short Sleeve Print	\$0.15 per piece per location
Long Sleeve Print	\$0.35 per piece per location
Pocket Print	\$0.25 per piece per location
Above Pocket Print	\$0.15 per piece per location
Pant Seat Print	\$0.25 per piece per location
Leg Print	\$0.25 per piece per location
Side Wrap (no seam)	\$0.25 per piece per location

FABRIC TYPE CHARGES	
Polyester & Pigment Dyed Garments	\$0.25 per piece per location (plus extra screen for barrier base)
Nylon/Mesh	\$0.25 per piece per location
Sweatshirts/Fleece	\$0.25 per piece per location
Bags/Aprons/Towels/Flats	\$0.25 per piece per location
Shorts	\$0.15 per piece per location
Jackets/Safety Vests	\$1.00 per piece per location
Toddler/Infant Items	\$0.15 per piece

SPECIALITY INK CHARGES	
Stretch / Softhand Ink	\$0.25 per piece per location
Metallic Ink	\$0.25 per piece per location
All Other Specialty Inks	Call for pricing

PROCESS PRINTING CHARGES	
4 color process (Min. 24pcs)	\$15.00 Additional art separation charge
Spot process (Min. 24pcs)	\$30.00 Additional art separation charge. - Typically charged as an 8-10 color job with associated run, screen, and film charges.

NAME AND NUMBER CHARGES	
Number: 1 color 2"-12"	\$2.50 – add \$1 for 3 digits
Number: 2 color 2"-12"	\$4.50 – add \$1 for 3 digits
Name – Screen Printed	\$4.00 per piece
Name – Vinyl Heat Press	\$3.00 per piece

PACKAGING AND FINISHING CHARGES	
Individual Folding	\$0.15 per piece
Folding & Poly Bagging	\$0.25 per piece
Apply Stickers	\$0.10 per piece
Apply Hang Tags	\$0.15 per piece
On Hangers	\$0.15 per piece
Split Shipment	\$5.00 per shipping destination

PRODUCTION SCHEDULING OPTIONS	
5-6 Day Standard Production	Standard charges
4 Day Priority Rush	20% Increase to standard charges
3 Day Priority Rush	30% increase to standard charges
2 Day Priority Rush	50% increase to standard charges
1 day priority rush	100% increase to standard charges



Minimum Invoice for ALL ORDERS is \$25.00

ALL General Terms & Conditions Apply – see General Terms and Conditions

Artwork Charge: Production ready artwork that is ready to output to film is required to avoid an artwork charge.

Artwork Requirements: To avoid an Artwork Charge we require vector line art in .EPS, .AI, or .PDF format. Make sure there are no bitmap embedded images. Colors should be in Pantone solid coated, no CMYK or RGB. High resolution raster art is also acceptable provided it is layered in a .PSD or .TIF format and it is set to print at 300 dpi at the size needed. Please remember to convert all text to outlines before submitting your files. Failure to convert your fonts to outlines is the single largest factor in artwork errors.

Colored Garments: All colored garments require an underlay which is charged as one additional screen and film. An additional film and screen is required for the underlay on colored garments. Flashing charges also apply.

Customer Supplied Separations: Separations supplied by our customers will not be accepted as we create our separations specifically to account for our factory work flow.

Dye Migration on Polyester & Pigment Dyed Goods: Dye migration on polyester and pigment dyed fabrics cannot be 100% avoided and USCW will not be responsible for its occurrence. Dye migration is a problem caused when the dye in the fabric of the garment sublimates and turns into a gas. This gas then tries to escape the garment and can get caught up in the ink that is applied to the garment. This can cause the discoloration of the ink. Unfortunately, there is no consistency to when dye migration may occur but is most likely to occur with reds, maroons, kelly green, and darker shades of blue. Dye migration may occur after the ink is cured or in some cases as much as two weeks later. To minimize the likelihood of dye migration, an additional barrier base gray screen is required. USCW cannot control dye migration and is a risk the customer must be willing to accept when printing on any garments containing polyester fibers or garment dyed fabrics.

Four Color Process Printing: This process uses CMYK printing whereby only 4 ink colors are used. Cyan, magenta, yellow and black are layered over each other to print a full range of colors. Exact PMS matching is not possible and this type of printing is not a good choice when there are large solid areas of color in the design. Additionally, USCW only prints 4 color process on WHITE shirts. If you require process printing on colors, we can utilize a process called Spot Process. There is an additional charge of \$15.00 for art separation when 4 color process printing is requested.

SPOT Process Printing: This is the most common type of color separation and is by far the most popular. Most of the color separations done today are simulated process. Spot Process separations, unlike true process (CMYK) use spot channels and regular plastisol inks to generate a full color image. Spot Process can be printed on white, light and dark shirts. Pricing for spot process is by quote only. This type of work is typically priced as if it is an 8 to 10 color job with associated run charges, screens and films. There is an additional charge of \$30.00 for art separation when spot process printing is requested.

Neck Label Printing: Custom neck labels can be printed with a minimum of 6 pieces per size and are priced as a separate print location. You will only be charged one screen and one film for up to 6 sizes. Please keep in mind that neck print will typically show through to the other side of the shirt. This can become especially noticeable when the contrast between the ink color and the shirt color is great.

Old Art Files: Jobs older than 2 years will be destroyed. New films will be required for re-orders over 2 years old.

Ownership of Screens & Films: USCW owns all screens, films, and separation files for output.

Pantone Matching: USCW provides FREE pantone matching within a 90% tolerance. We can make NO GUARANTEE on an exact match of a previously run job without you providing a decorated unit from the previous run, and even then, within a 90% tolerance.

Pre-production Samples: Pre-production samples are the only way to ensure imprint accuracy as it relates to PMS matching of ink colors for screen printing. USCW will not be responsible for slight shifts in colors without a pre-production proof. When requested and paid for as part of the order, USCW will send out two physical samples. One sample can be retained by you and the other provided to your customer. Pre-production samples are charged at a rate of \$25.00 per color per location placement. For orders over a thousand pieces we will credit you back the pre-production sample cost on your final production order invoice.

Printing Tolerance: USCW has a printing tolerance of ½” to 1” in any direction. While all technical means are used to control the printing tolerance, there is inherent variances in the process. USCW will not be responsible for these slight variances in design placement.

Printing on Youth and Adult Garments: Keep in mind that the same size artwork is used on every size garment in your order unless you direct us to change the print sizes. If you direct us to modify the print sizes to accommodate the different sizes within your order your print charges and setup fees will be based as if these are separate and unique orders.

Reaction to Heat: Keep in mind that all garments are exposed to a high degree of heat to cure the ink. This exposure may cause some slight shrinkage to the apparel. Additionally, some brands of apparel use tags that will curl when exposed to heat. These are both risks inherent to the screen printing process that USCW cannot be responsible for.

Unique Locations: Please understand that printing over seams, zippers, collars, or other unique locations can lead to ink buildup, coverage, and consistency issues. This is an unavoidable occurrence related to these unique locations and USCW will not be responsible for these issues and our normal damage allowance will not apply.



ADULT MAX SIZE CHART



14.5" WIDE x 17" TALL



15" WIDE x 17" TALL



15" WIDE x 17" TALL



15" WIDE x 17" TALL

JUMBO SIZE CHART - 5 COLOR LIMIT



14.5" WIDE x 21" TALL



16" WIDE x 21" TALL



19" WIDE x 21" TALL



19" WIDE x 21" TALL

YOUTH SIZE CHART



8.5" WIDE x 12" TALL



11" WIDE x 12" TALL



11.5" WIDE x 15" TALL

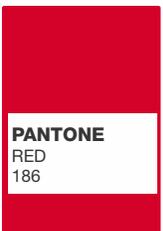
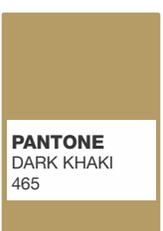


13" WIDE x 15" TALL



Pantone Solid Coated

Below is an assortment of our most used ink colors. We are able to mix any Pantone solid coated color. Due to the differences in calibration on computer monitors, video cards, and printers the colors displayed below should be used only as a guide. Inks should be matched or selected by viewing a physical Pantone Solid Coated color book.

 <p>PANTONE BLACK</p>	 <p>PANTONE LIGHT TEAL 312 C</p>	 <p>PANTONE SAFETY GREEN 809 C</p>	 <p>PANTONE TEXAS ORANGE 159</p>	 <p>PANTONE NEON PINK 806 C</p>	 <p>PANTONE ULTRA G. SHIMMER specialty ink</p>
 <p>PANTONE DARK NAVY 282 C</p>	 <p>PANTONE MINT GREEN 332 C</p>	 <p>PANTONE YELLOW 102 C</p>	 <p>PANTONE RED 186</p>	 <p>PANTONE CHARITY PINK 211 C</p>	 <p>PANTONE LIQUID GOLD specialty ink</p>
 <p>PANTONE NAVY 295 C</p>	 <p>PANTONE TEAL 321 C</p>	 <p>PANTONE MEDIUM YELLOW 109</p>	 <p>PANTONE CARDINAL 201 C</p>	 <p>PANTONE BABY PINK 182 C</p>	 <p>PANTONE GOLD SHIMMER specialty ink</p>
 <p>PANTONE ROYAL 293 C</p>	 <p>PANTONE FOREST 3435 C</p>	 <p>PANTONE ATHLETIC GOLD 1235 C</p>	 <p>PANTONE MAROON 209 C</p>	 <p>PANTONE VEGAS GOLD 4525 C</p>	 <p>PANTONE LIQUID SILVER specialty ink</p>
 <p>PANTONE SAPPHIRE 3005 C</p>	 <p>PANTONE KELLY 356 C</p>	 <p>PANTONE OLD GOLD 1245 C</p>	 <p>PANTONE BURGUNDY 222</p>	 <p>PANTONE DARK KHAKI 465</p>	 <p>PANTONE SILVER SHIMMER specialty ink</p>
 <p>PANTONE HEX CYAN</p>	 <p>PANTONE NEON GREEN 802 C</p>	 <p>PANTONE ORANGE 021 C</p>	 <p>PANTONE DEEP PURPLE 268 C</p>	 <p>PANTONE BROWN 463 C</p>	 <p>PANTONE GRAY COOL GRAY 8</p>
 <p>PANTONE CAROLINA BLUE 284 C</p>	 <p>PANTONE LIME 375 C</p>	 <p>PANTONE DARK ORANGE 1665 C</p>	 <p>PANTONE PURPLE C</p>	 <p>PANTONE DARK BROWN 476 C</p>	 <p>PANTONE DARK GRAY COOL GRAY 11</p>



2017 CONTRACT DECORATION PRICE LIST

The table below shows run charges per location.

QUANTITY	< 6,000	< 7,000	< 8,000	< 9,000	< 10,000	Per 1k
1-5	\$ 6.43	\$ 7.35	\$ 7.35	\$ 7.35	\$ 7.35	\$ 0.74
6-11	\$ 3.12	\$ 3.64	\$ 3.64	\$ 3.64	\$ 3.64	\$ 0.37
12-23	\$ 2.60	\$ 3.12	\$ 3.12	\$ 3.12	\$ 3.12	\$ 0.32
24-59	\$ 2.34	\$ 2.60	\$ 2.86	\$ 3.12	\$ 3.38	\$ 0.26
60-119	\$ 2.24	\$ 2.48	\$ 2.72	\$ 2.96	\$ 3.20	\$ 0.24
120-249	\$ 2.19	\$ 2.40	\$ 2.60	\$ 2.81	\$ 3.02	\$ 0.21
250-499	\$ 2.08	\$ 2.28	\$ 2.48	\$ 2.68	\$ 2.88	\$ 0.20
500-749	\$ 1.98	\$ 2.17	\$ 2.36	\$ 2.54	\$ 2.73	\$ 0.19
750-1,200	\$ 1.88	\$ 2.05	\$ 2.23	\$ 2.41	\$ 2.58	\$ 0.18
1,201-2,500	\$ 1.77	\$ 1.94	\$ 2.11	\$ 2.27	\$ 2.44	\$ 0.17
2,501-5,000	\$ 1.67	\$ 1.82	\$ 1.98	\$ 2.14	\$ 2.29	\$ 0.16
5,001+	\$ 1.56	\$ 1.69	\$ 1.81	\$ 1.94	\$ 2.06	\$ 0.13

Price includes up to 9 thread colors. For logos 10-15 thread colors, add \$15.00. All items will be steamed to remove hoop marks and folded free of charge.

PRODUCTION CHARGES	
Digitizing Services	\$8.00 per 1,000 stitches - \$40.00 minimum per design
Artwork Design/Redraw	\$50.00 per hour - \$12.50 minimum
Tape Edits	\$25.00
Mandatory Sewout Using Customer Supplied Tape	\$5.00
Copy of Tape	\$10.00
Pre-Production Sample	\$25.00 per location placement

PACKAGING AND FINISHING CHARGES	
Individual Folding	FREE - included in run charge
Folding & Poly Bagging	\$0.25 per piece
Apply Stickers	\$0.10 per piece
Apply Hang Tags	\$0.15 per piece
On Hangers	\$0.15 per piece
Split Shipment	\$5.00 per shipping destination

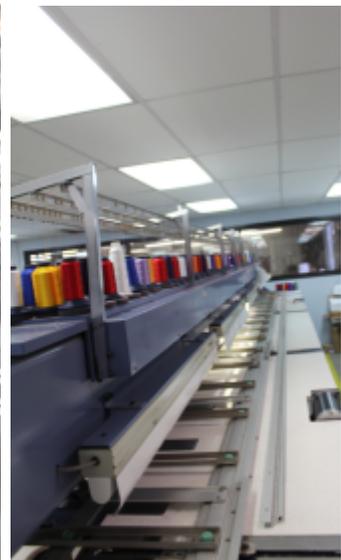
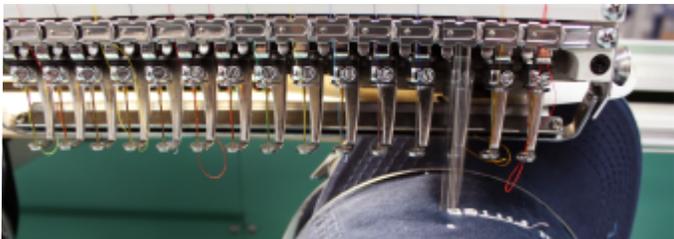
FABRIC TYPE CHARGES	
Towels/Blankets	\$0.50 per item
Bags/Totes	\$0.50 per item
Heavy Lined Jackets/ Deep Pile Fleece	\$0.50 per item
Leather	\$2.00 per item
Caps/Visors	\$0.25 per item
Performance Fabrics	\$0.25 per item

PRODUCTION SCHEDULING OPTIONS	
5-6 Day Standard Production	Standard charges
4 Day Priority Rush	20% Increase to standard charges
3 Day Priority Rush	30% increase to standard charges
2 Day Priority Rush	50% increase to standard charges
1 day priority rush	100% increase to standard charges

Effective 1/15/2017. Price subject to change without notice. Please refer to Terms and Conditions for additional information.

SPECIALITY THREAD CHARGES	
Metallic Thread	\$1.00 per item
Custom Thread	\$25.00 per thread color - no charge on orders over 150 pcs

PERSONALIZATION CHARGES	
One Line	\$3.50 per item
Two Lines	\$4.50 per item
Dr. Names	\$5.50 per item
Proof Charge	\$1.00 per name



Minimum Invoice for ALL ORDERS is \$25.00

ALL General Terms & Conditions Apply – see General Terms and Conditions

Backorders: In the event all of your goods have not arrived due to a backorder USCW will split your order into two separate runs for a fee of \$15.00 at your request.

Complicated Orders: Complicated orders with multiple locations or large stitch counts may require additional production time. You will be notified as soon as possible in the event our standard production timeline needs to adjust to accommodate the complexity of your order.

Customer Supplied Embroidery Files: In the event you supply us a previously digitized design, we MUST run a sewout for you at a rate of \$5.00. It is mandatory that a sewout be performed on customer supplied embroidery files. Variances in sewout results are typical between machines based on how they are digitized. A design that was digitized for one machine may run differently on another machine. In the event sewout results yield an unexpected result, tape edits will be charged at a rate of \$25.00. USCW is not responsible for sewing results on customer supplied DST files.

Folding & Steaming: Are shirts are steamed and folded at no additional charge. If additional services such as polybagging, stickers, hangtags, etc., are required please see applicable table showing packing & finishing charges.

Hat Orders: Customer must supply two additional hats for sew out purposes. Sew out quality varies from garment to garment. If customer does not provide extra hats, customer will accept full responsibility for the production run not matching the sample sew out.

Large Order Production Time: Production time for orders over 500 pieces is by quote only. Please call for production time on all orders over 500 pieces.

Non-Standard Fabrics: We cannot embroider on mesh, velvet, or other types of non-standard fabrics. Please call if you have any questions that may be unique to your fabrics.

Sewout Samples: All sewout samples may not match fabric in the actual order. This may cause slight variances in texture and stitching of your final production. USCW will not be responsible for slight variances in production results vs sewout samples unless you provide swatches/samples of the exact fabric being decorated. If you wish to eliminate this potential variable, it is highly suggested that you provide a swatch or the actual garment for a sample.

Shirts & Hats: Shirts and hats are not combined for quantity pricing.

Stitch Counts: Quotes for stitch counts are estimates only and may vary greatly based on final digitizing. Final count will be based on the DST file of the approved sewout proof. Run charges and digitizing (if applicable) will be adjusted on your final invoice to reflect the final stitch count. All stitch counts are rounded up to the next thousand.



Robison-Anton Super Strength Rayon

Below is the complete list of our stocked threads. Due to the differences in calibration on computer monitors, video cards, and printers the colors displayed below should be used only as a guide. Threads should be matched or selected by viewing a physical Robison-Anton Super Strength Rayon thread book.

RA #122: 2297 PANTONE® 9023 Snow White RA #152: 6797		RA #122: 2298 PANTONE® 466 Taupe RA #152: 6798		RA #122: 2397 PANTONE® 172 Sun Orange RA #152: 6897		RA #122: 2267 PANTONE® 201 Wildfire RA #152: 6767	
RA #122: 2539 PANTONE® 420 Chrome RA #152: 6539		RA #122: 2474 PANTONE® 465 Rattan RA #152: 6974		RA #122: 2236 PANTONE® 1655 Paprika		RA #122: 2268 PANTONE® 202 Carolina Red RA #152: 6768	
RA #122: 2732 PANTONE® 1215 Pro Maize RA #152: 6432		RA #122: 2570 PANTONE® 465 Golden Tan RA #152: 6570		RA #122: 2257 PANTONE® 162 Peach RA #152: 6757		RA #122: 2421 PANTONE® 209 Red Jubilee RA #152: 6921	
RA #122: 2560 PANTONE® 108 Moonbeam RA #152: 6560		RA #122: 2477 PANTONE® 1405 Sand Dune RA #152: 6977		RA #122: 2223 PANTONE® 1895 Pink RA #152: 6723		RA #122: 2252 PANTONE® 506 Russet RA #152: 6752	
RA #122: 2462 PANTONE® Med. Yellow Sunflower RA #152: 6962		RA #122: 2569 PANTONE® 140 Earthen Tan RA #152: 6569		RA #122: 2415 PANTONE® 218 Floral Pink RA #152: 6915		RA #122: 2496 PANTONE® 505 Warm Wine	
RA #122: 2408 PANTONE® 122 Star Gold RA #152: 6908		RA #122: 2471 PANTONE® 117 Shimmering Gold RA #152: 6971		RA #122: 2228 PANTONE® 198 Begonia RA #152: 6728		RA #122: 2251 PANTONE® 476 Brown RA #152: 6751	
RA #122: 2466 PANTONE® 7548 Manila RA #152: 6966		RA #122: 2201 PANTONE® 1245 Old Gold RA #152: 6701		RA #122: 2261 PANTONE® 219 Ruby Glint RA #152: 6761		RA #122: 2250 PANTONE® 5855 Pistachio RA #152: 6750	
RA #122: 2558 PANTONE® 123 Buttercup RA #152: 6558		RA #122: 2295 PANTONE® 139 Copper RA #152: 6795		RA #122: 2500 PANTONE® 241 New Berry RA #152: 6500		RA #122: 2211 PANTONE® 359 Nile RA #152: 6711	
RA #122: 2465 PANTONE® 136 Scholastic RA #152: 6965		RA #122: 2481 PANTONE® 470 Hazel RA #152: 6981		RA #122: 2498 PANTONE® 229 Brushed Burgundy RA #152: 6998		RA #122: 2548 PANTONE® 399 Sun Shadow RA #152: 6548	
RA #122: 2212 PANTONE® 124 Sun Gold RA #152: 6712		RA #122: 2227 PANTONE® 464 Chocolate RA #152: 6727		RA #122: 2509 PANTONE® 184 Bitterroot RA #152: 6509		RA #122: 2457 PANTONE® 376 Green Dust RA #152: 6957	
RA #122: 2602 PANTONE® 138 24 Kt. Gold RA #152: 6602		RA #122: 2289 PANTONE® 167 Rust RA #152: 6789		RA #122: 2277 PANTONE® 1787 Persimmon RA #152: 6777		RA #122: 2322 PANTONE® 376 Ming RA #152: 6822	
RA #122: 2335 PANTONE® 9220 Ivory RA #152: 6835		RA #122: 2330 PANTONE® 1575 Golden Poppy RA #152: 6830		RA #122: 2329 PANTONE® Warm Red Saffron RA #152: 6829		RA #122: 2320 PANTONE® 375 Erin Green RA #152: 6820	
RA #122: 2476 PANTONE® 453 Seashell RA #152: 6976		RA #122: 2334 PANTONE® 1807 Terra Cotta RA #152: 6834		RA #122: 2420 PANTONE® 1795 Tuxedo Red RA #152: 6920		RA #122: 2229 PANTONE® 378 Palmetto RA #152: 6729	
RA #122: 2232 PANTONE® 4685 Ecru RA #152: 6732		RA #122: 2581 PANTONE® 1675 Dark Tex Orange RA #152: 6581		RA #122: 2263 PANTONE® 186 Foxy Red RA #152: 6763		RA #122: 2597 PANTONE® 335 Jungle Green RA #152: 6597	
RA #122: 2593 PANTONE® 726 Cottage Beige RA #152: 6593		RA #122: 2463 PANTONE® 1235 Merit Gold RA #152: 6963		RA #122: 2219 PANTONE® 200 Scarlet RA #152: 6719		RA #122: 2738 PANTONE® 369 Pro Erin RA #152: 6438	
RA #122: 2399 PANTONE® 1355 New Gold RA #152: 6899		RA #122: 2218 PANTONE® 1585 Orange RA #152: 6718		RA #122: 2378 PANTONE® CC 3CC Red RA #152: 6844		RA #122: 2226 PANTONE® 370 Meadow RA #152: 6726	
RA #122: 2401 PANTONE® 722 Ashley Gold RA #152: 6901		RA #122: 2469 PANTONE® 165 Old Dark Tex Orange RA #152: 6969		RA #122: 2505 PANTONE® 201 Antique Red RA #152: 6105		RA #122: 2217 PANTONE® 362 Emerald RA #152: 6714	



RA #122: 2208
PANTONE® 348
Dark Green
RA #152: 6708

RA #122: 2209
PANTONE® 364
Green
RA #152: 6709

RA #122: 2202
PANTONE® 5555
Olive
RA #152: 6702

RA #122: 2454
PANTONE® 349
Fleece Green
RA #152: 6954

RA #122: 2460
PANTONE® 567
Field Green
RA #152: 6960

RA #122: 2391
PANTONE® 3282
Pine Green
RA #152: 6891

RA #122: 2221
PANTONE® 5635
Willow
RA #152: 6721

RA #122: 2594
PANTONE® 7724
Wintergreen
RA #152: 6594

RA #122: 2204
PANTONE® 3105
Turquoise
RA #152: 6704

RA #122: 2492
PANTONE® 321
J. Turquoise
RA #152: 6992

RA #122: 2516
PANTONE® 3255
Aqua Pearl
RA #152: 6516

RA #122: 2518
PANTONE® 3115
Indian Ocean Blue
RA #152: 6518

RA #122: 2519
PANTONE® 2995
Surf Blue
RA #152: 6519

RA #122: 2309
PANTONE® 5483
Teal
RA #152: 6809

RA #122: 2446
PANTONE® 7713
Oceanic Green
RA #152: 6946

RA #122: 2286
PANTONE® 2635
Tulip
RA #152: 6786

RA #122: 2406
PANTONE® 666
Sterling
RA #152: 6906

RA #122: 2254
PANTONE® 267
Purple
RA #152: 6754

RA #122: 2430
PANTONE® 2607
Purple Shadow
RA #152: 6930

RA #122: 2736
PANTONE® 274
Pro Brite Star
RA #152: 6436

RA #122: 2428
PANTONE® 2755
Purple Maze
RA #152: 6928

RA #122: 2431
PANTONE® 2695
Purple Accent
RA #152: 6931

RA #122: 2287
PANTONE® 272
Mauve
RA #152: 6787

RA #122: 2427
PANTONE® 2756
Violet Blue
RA #152: 6927

RA #122: 2614
PANTONE® 2718
Pro Lusty Blue
RA #152: 6614

RA #122: 2239
PANTONE® 283
Sky Blue
RA #152: 6739

RA #122: 2206
PANTONE® 278
Baby Blue
RA #152: 6706

RA #122: 2536
PANTONE® 651
Rockport Blue
RA #152: 6536

RA #122: 2283
PANTONE® 2706
Paris Blue
RA #152: 6783

RA #122: 2522
PANTONE® 2708
Bridgeport Blue
RA #152: 6522

RA #122: 2383
PANTONE® 2717
Cristy Blue
RA #152: 6883

RA #122: 2434
PANTONE® 284
Tropic Blue
RA #152: 6934

RA #122: 2533
PANTONE® 2915
Ozone
RA #152: 6704

RA #122: 2435
PANTONE® 279
Blue Horizon
RA #152: 6935

RA #122: 2245
PANTONE® 652
Copen
RA #152: 6745

RA #122: 2730
PANTONE® 299
Boo Boo Blue
RA #152: 6430

RA #122: 2442
PANTONE® 2945
Solar Blue
RA #152: 6942

RA #122: 2388
PANTONE® 2925
Pacific Blue
RA #152: 6888

RA #122: 2389
PANTONE® 639
California Blue
RA #152: 6889

RA #122: 2307
PANTONE® 312
Aquamarine
RA #152: 6807

RA #122: 2529
PANTONE® 285
Dolphin Blue
RA #152: 6529

RA #122: 2527
PANTONE® 660
Soldier Blue
RA #152: 6527

RA #122: 2220
PANTONE® 661
Blue
RA #152: 6720

RA #122: 2627
PANTONE® 288
Pro Royal
RA #152: 6627

RA #122: 2385
PANTONE® 661
Jamie Blue
RA #152: 6885

RA #122: 2210
PANTONE® 2748
Royal
RA #152: 6710

RA #122: 2612
PANTONE® 647
Pro Imperial
RA #152: 6612

RA #122: 2302
PANTONE® 653
Imperial Blue
RA #152: 6802

RA #122: 2534
PANTONE® 2955
Salem Blue
RA #152: 6534

RA #122: 2444
PANTONE® 303
Dark Teal
RA #152: 6944

RA #122: 2603
PANTONE® 2767
Flag Blue
RA #152: 6603

RA #122: 2303
PANTONE® 2768
Light Navy
RA #152: 6803

RA #122: 2537
PANTONE® 421
Steel
RA #152: 6537

RA #122: 2482
PANTONE® 5305
Skylight
RA #152: 6982

RA #122: 2404
PANTONE® 5305
Cinder
RA #152: 6904

RA #122: 2572
PANTONE® 451
Grayrod
RA #152: 6572

RA #122: 2573
PANTONE® 451
Pewter
RA #152: 6573

RA #122: 2483
PANTONE® 422
Cloud
RA #152: 6983

RA #122: 2484
PANTONE® Cool Gray 9
Silvery Gray
RA #152: 6984

RA #122: 2585
PANTONE® 430
Banner Gray
RA #152: 6585

RA #122: 2592
PANTONE® 429
Silver Steel
RA #152: 6592

RA #122: 2407
PANTONE® 431
Metal
RA #152: 6907

RA #122: 2265
PANTONE® Cool Gray 10
Charcoal
RA #152: 6765

RA #122: 2541
PANTONE® Black 7
Black Chrome
RA #152: 6541

RA #122: 2215
PANTONE® 2767
Navy
RA #152: 6715

RA #122: 2296
PANTONE® Black 6
Black
RA #152: 6796

Metallic Gold
Government Gold

Metallic Silver
Silver Metallic 1002

PANTONE® 804
Neon Orange
5710

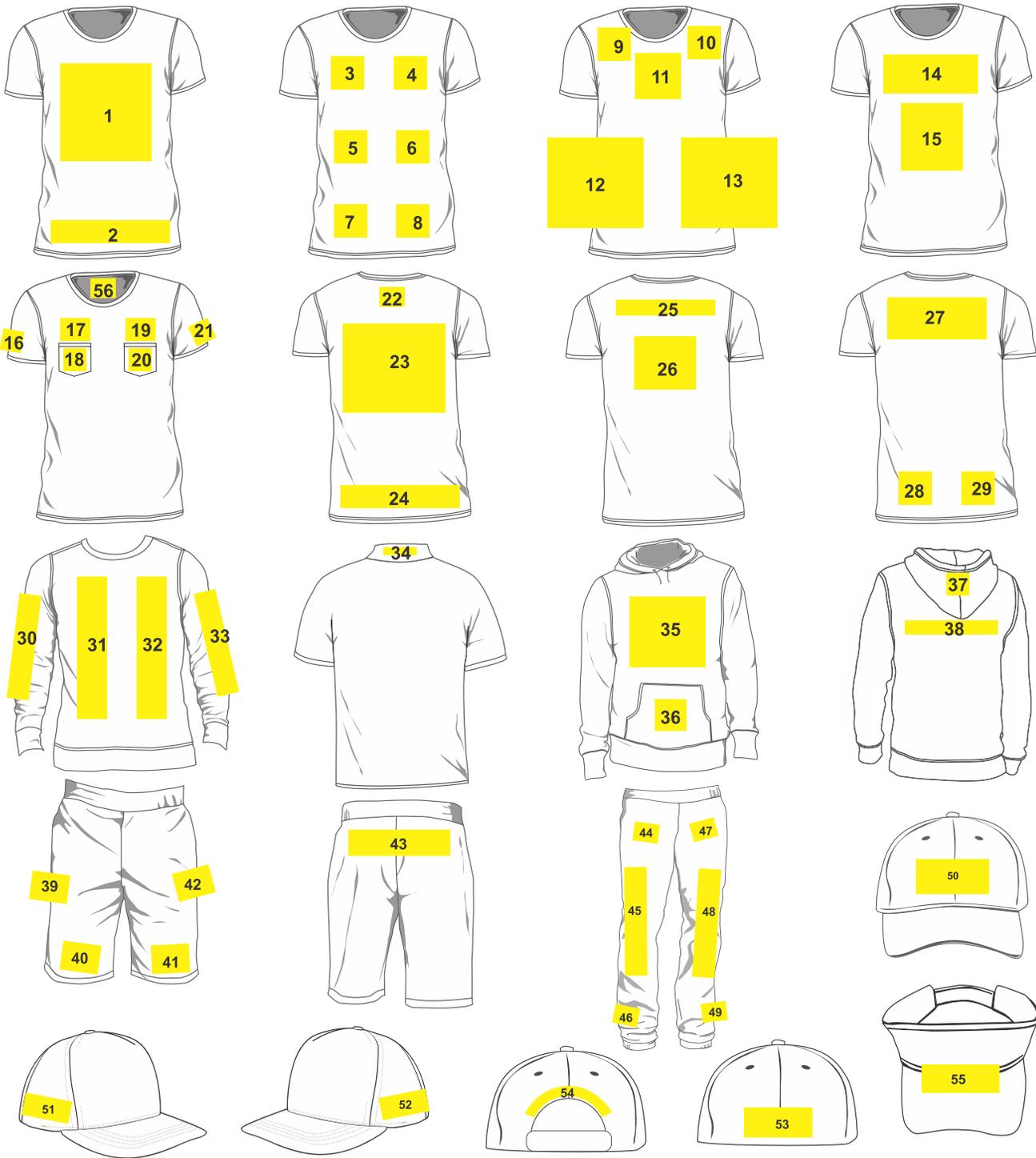
PANTONE® 802
Neon Green
5713

PANTONE® 389
Neon Yellow
5714

PANTONE® 806
Neon Pink
5711

EMBROIDERY - THREAD COLORS





1	Full Front			12" X 14"
2	Low Across Front			12" X 4"
3	Right Chest			4" X 4"
4	Left Chest			4" X 4"
5	Center Right			4" X 4"
6	Center Left			4" X 4"
7	Lower Front Right			4" X 4"
8	Lower Front Left			4" X 4"
9	Right Shoulder			4" X 4"
10	Left Shoulder			4" X 4"
11	Center Chest			6" X 6"
12	Right Side Wrap	●		13" X 13"
13	Left Side Wrap	●		13" X 13"
14	Across Chest			12" X 5"
15	Front Number			TBD
16	Right Sleeve		■	3.5" X 4"
17	Above Right Pocket		■	4" X 3"
18	On Right Pocket	●	■	3" X 3"
19	Above Left pocket		■	4" X 3"
20	On Left Pocket	●	■	3" X 3"

21	Left Sleeve		■	3.5" X 4"
22	Nape of Neck			3" X 3"
23	Full Back			13" X 15"
24	Lower back			13" X 4"
25	Across Shoulders			2" Tall
26	Back Number			TBD
27	Upper Back			13" X 4"
28	Lower Back Left			4" X 4"
29	Lower Back Right			4" X 4"
30	Down Right Sleeve		■	3.5" X 15"
31	Down Front Right			6" X 16"
32	Down Front Left			6" X 16"
33	Down Left Sleeve		■	3.5" X 15"
34	On Collar		■	4" X .25"
35	Hoodie - Full Front			12" X 9"
36	Hoodie - On Pocket		■	4" X 4"
37	On Hood		■	4" X 4"
38	Hoodie - Name Drop			2" Tall
39	Right Side Leg		■	3.5" X TBD"
40	Right Leg Front		■	3.5" X TBD"

41	Left Leg Front			4" X 4"
42	Left Side Leg			4" X 4"
43	Across Back			12" X 3"
44	Right Hip			4" X 4"
45	Down Right Leg			4" X 4"
46	Lower Right Leg			3.5" X 15"
47	Left Hip			4" X 4"
48	Down Left Leg			3.5" X 15"
49	Lower Left Leg			4" X 4"
50	Cap Front	▲	■	4" X 2.4"
51	Cap Side - Right	▲	■	3" X 1.75"
52	Cap Side - Left	▲	■	3" X 1.75"
53	Cap Back	▲	■	4" X 2.5"
54	Cap Back (Arched)	▲	■	.25" Tall (Follow Arch)
55	Visor Front	▲	■	4" X 1.1"

● - Screen Printing ONLY
▲ - Embroidery ONLY
■ - Maximum Imprint Size

