





SCREEN PRINTING (Pricing based on all goods being received and decorated at the same time.)

QUANITY	1 C	OLOR	2 C	OLOR	3 C	OLOR	4 C	OLOR	5 C	OLOR	6 C	OLOR	7 C	OLOR	8 C	OLOR	9 C	OLOR	10	COLOR
6-23	\$	2.07	\$	2.95	\$	3.84	\$	4.72	\$	5.59	\$	6.48	\$	7.35	\$	8.24	\$	9.12	\$	10.01
24-47	\$	0.86	\$	1.10	\$	1.35	\$	1.54	\$	1.65	\$	2.24	\$	2.83	\$	3.42	\$	4.00	\$	4.60
48-71	\$	0.81	\$	1.07	\$	1.32	\$	1.49	\$	1.62	\$	2.20	\$	2.79	\$	3.38	\$	3.97	\$	4.55
72-143	\$	0.78	\$	1.02	\$	1.26	\$	1.45	\$	1.58	\$	1.70	\$	1.82	\$	1.93	\$	2.05	\$	2.17
144-239	\$	0.71	\$	0.90	\$	1.15	\$	1.34	\$	1.45	\$	1.58	\$	1.70	\$	1.82	\$	1.93	\$	2.05
240-359	\$	0.65	\$	0.84	\$	1.09	\$	1.27	\$	1.39	\$	1.52	\$	1.64	\$	1.75	\$	1.88	\$	1.99
360-499	\$	0.60	\$	0.77	\$	0.96	\$	1.09	\$	1.20	\$	1.34	\$	1.45	\$	1.57	\$	1.68	\$	1.81
500-1,199	\$	0.51	\$	0.65	\$	0.71	\$	0.78	\$	0.84	\$	0.90	\$	0.96	\$	1.01	\$	1.08	\$	1.14
1,200-2,499	\$	0.43	\$	0.51	\$	0.64	\$	0.70	\$	0.76	\$	0.83	\$	0.89	\$	0.95	\$	1.00	\$	1.07
2,500-4,999	\$	0.37	\$	0.45	\$	0.58	\$	0.64	\$	0.70	\$	0.76	\$	0.81	\$	0.88	\$	0.93	\$	0.99
5,000-9,999	\$	0.27	\$	0.37	\$	0.40	\$	0.46	\$	0.52	\$	0.58	\$	0.64	\$	0.70	\$	0.76	\$	0.81
10000+	\$	0.25	\$	0.32	\$	0.37	\$	0.43	\$	0.50	\$	0.54	\$	0.60	\$	0.64	\$	0.69	\$	0.73

All colored garments require an underlay which is charged as one additional color. Film and Screen are also required for underlay on colored garments. Pricing is for one print per location and standard placements on T-shirts. Standard placement size is 13W" x 16H" maximum. Garments are bulk packed in printer's fold.

PREPRODUCTION CHARGES						
Film (New Orders Only)	\$10.00 per color					
Screen	\$10.00 per color					
Ink Change	\$9.00 per color					
Artwork Design/ Redraw*	\$25.00 per hour					
Pre-Production Sample	\$50.00 per location placement					
Sorting/Separating	\$0.10 per garment					

PRINT SIZE AREA							
Standard Print: 13" x 16"	Standard Charges						
Oversized Print: 15" x 19"	\$0.25 per location placement						
Jumbo Print: 20" x 20"	\$0.50 per location placement						

LOCA	ATION CHARGES
Short Sleeve Print	\$0.10 per location placement
Long Sleeve Print	\$0.20 per location placement
Pocket Print	\$0.15 per location placement
Pant Seat Print	\$0.25 per location placement
Leg Print	\$0.25 per location placement

FABRIC TYPE CHARGES							
Polyester Garments	\$0.25 per location placement						
Nylon/Mesh Garments	\$0.25 per location placement						
Sweatshirt/Fleece Garments	\$0.10 per location placement						
Bags/Aprons/Towels/Flats	\$0.15 per location placement						
Shorts	\$0.15 per location placement						
Jackets	\$1.00 per location placement						

SPECIALTY INK CHARGES						
Stretch / Softhand Ink	\$0.25 per location placement					
Metallic Inks	\$0.25 per location placement					

NAME AND NUMBER CHARGES					
Number -1 color 2" - 12"	\$2.50 - add \$1 for 3 digit numbers				
Number -2 color 2" - 12"	\$4.50 - add \$1 for 3 digit numbers				
Name- Single word	\$4.00 - Print First or Last Name				

PACKING AND FINISHING CHARGES							
Individual Folding	\$0.15 per unit folded						
Folding & Poly bagging	\$0.25 per unit folded and bagged						
Apply Stickers	\$0.10 per unit						
Apply Hang Tags	\$0.15 per unit						
On Hangers	\$0.15 per unit						
Split Shipment	\$5.00 per shipping destination						

PRODUCTION SCHEDULING OPTIONS							
*5-6 Day Standard Production	Standard Charges						
3-4 Day Priority Rush	30% increase to standard charges						
2 Day Priority Rush	50% increase to standard charges						

\*Standard Production time is 5 days from art approval and all goods received

Please allow 2 business days for virtual proof development. Pre-production sample, if required, will be complete 5 business days after virtual proof approval. Vector Line Art is preferred in .EPS, .Al or .PDF formats. High Resolution Raster Art is also accepted in layered .PSD, .TIF or .JPG formats (at least 300 dpi, true to size). We currently use Illustrator, Photoshop and CorelDraw. All text should be converted to outlines to avoid font substitutions. \*If these format types are not available, USColorworks can redraw as needed at an additional cost of \$25.00 per hour. Additional time may apply.

#### DAMAGES/SHORTAGES

Our typical damage rate is insignificant, however, misprints are an unavoidable occurrence. Our damage allowance is 2% per logo placement, with a minimum of 1 piece. We will credit accounts in excess of this allowance. The actual credit value will be based on the wholesale cost of the item with a maximum liability of \$20 per piece. If exact quantities are required for your order please provide extra blanks, USColorworks has multiple audit points during the process to insure our production and shipping counts are accurate. The USColorworks count is considered final.

Effective 2/1/2016. Prices subject to change without notice. Please refer to Terms and Conditions page for additional information.

# ORDERS@USCOLORWORKS.COM

4910 Starcrest Drive. Monroe, NC 28110 **TOLL FREE** 888.710.0488 **LOCAL** 704.288.2275 **FAX** 704.288.2276





EMBROIDERY (Pricing based on all goods being received and decorated at the same time.)

RUN CHARGE (PER LOCATION)

Name- Single word

QUANITY	<6,000		<7,000			<8,000	<9,000			<10,000		ch Addl. 1k
QUANTI	STITCHES		STITCHES		STITCHES		STITCHES		STITCHES		STITCHES	
1-6	\$	3.68	\$	4.20	\$	4.20	\$	4.20	\$	4.20	\$	0.42
7-11	\$	3.15	\$	3.68	\$	3.68	\$	3.68	\$	3.68	\$	0.37
12-23	\$	2.63	\$	3.15	\$	3.15	\$	3.15	\$	3.15	\$	0.32
24-59	\$	2.36	\$	2.63	\$	2.89	\$	3.15	\$	3.41	\$	0.27
60-119	\$	2.26	\$	2.50	\$	2.74	\$	2.98	\$	3.22	\$	0.25
120-249	\$	2.21	\$	2.42	\$	2.63	\$	2.84	\$	3.05	\$	0.22
250-499	\$	2.10	\$	2.30	\$	2.50	\$	2.70	\$	2.90	\$	0.21
500-749	\$	2.00	\$	2.18	\$	2.37	\$	2.56	\$	2.75	\$	0.20
750-1,200	\$	1.89	\$	2.07	\$	2.25	\$	2.43	\$	2.60	\$	0.19
1,201-2,500	\$	1.79	\$	1.95	\$	2.12	\$	2.29	\$	2.46	\$	0.18
2,501+	\$	1.68	\$	1.84	\$	2.00	\$	2.15	\$	2.31	\$	0.17

Price includes up to 9 colors. For logos 10-15 colors, add \$15.00. All logos will be steamed to remove hoop marks. Garment folding and poly bagging available.

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PREPRODUCTION CHARGES							
Digitizing Service	\$6.00 per 1,000 stitches						
Artwork Design/ Redraw*	\$25.00 per hour						
Pre-Production Sample	\$50.00 per location placement						
Sorting/Separating	\$0.10 per garment						
FABRIC TYPE CHARGES							
Towels/Blankets	\$0.50 per item						
Bags/Totes	\$0.50 per item						
Heavy Lined Jacket/ Deep Pile Fleece	\$0.50 per item						
Leather	\$0.50 per item						
Caps/Visors	\$0.25 per item						
SPECIALTY THREAD CHARGES							
Metallic Thread	\$0.25 per location placement						
Custom Thread	\$25.00 per thread color						
NAME AN	NAME AND NUMBER CHARGES						
Number	\$4.50 - add \$1 for 3 digit numbers						

\$5.00 - per item

PACKING AND FINISHING CHARGES							
Individual Folding	\$0.15 per unit folded						
Folding & Poly bagging	\$0.25 per unit folded and bagged						
Apply Stickers	\$0.10 per unit						
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#### **GENERAL INFORMATION**

### **ORDER TERMS & CONDITIONS**

Cancellations: Cancellations will not be accepted for finished product. Cancellations prior to production will be billed for all charges incurred up to that point. You must confirm cancellations in writing.

Copyrights: Appropriate use of copyright marks and payment of licensed property royalties are the responsibility of the customer.

Damages/Shortages: Our typical damage rate is insignificant, however, misprints are an unavoidable occurrence. Our damage allowance is 2% per logo placement, with a minimum of 1 piece. We will credit accounts in excess of this allowance. The actual credit value will be based on the wholesale cost of the item with a maximum liability of \$20 per piece. If exact quantities are required for your order please provide extra blanks. USColorworks has multiple audit points during the process to insure our production and shipping counts are accurate. The USColorworks count is considered final.

**Production Time:** Production time begins once we have a complete purchase order, all garments have been received, and you have approved your electronic or pre-production sample.

Shipping: Unless otherwise directed, your order will be shipped out via UPS Ground Residential. FOB Monroe, NC. Shipping fees are based on weight, dimensions, zip code, and address type and will be charged at UPS published rates and added to your invoice. By default, we do not add shipping insurance to your orders unless you direct us to on your purchase order or the USColorworks Shipping Request Form. We are happy to ship using your prescribed method and to ship using your desired account number; however, this information must be clearly stated on your purchase order or you must complete the USColorworks Shipping Request form to make any modifications to our standard practices.

**Shipping Directions:** Complete shipping and packing information must be provided no later than 48 hours before an order is scheduled to ship. If USColorworks does not receive complete shipping instructions before this deadline the order may be delayed.

Quality Disputes: Any claims of quality must be made within 10 days of receipt of the order.

Your Merchandise: USColorworks makes a best effort to match up your inventory to your order, however, we cannot be held responsible for wrong styles, incorrect shipments, or late arrivals of product received from your venders.

Vender Returns: In the event product received from your vender is incorrect or your order is modified after receipt of inventory, please provide a 3rd party shipping number or electronic prepaid label to return goods to your vender. There will be a \$15 charge for this service.

# **SCREEN PRINTING TERMS & CONDITIONS**

Artwork: Included in our prices is one hour of art time per order to prepare your provided artwork for separations, and to output to film. In the event your provided artwork will require art time beyond one hour you will be notified and billing will occur based on the current price list in effect. Art Proofs: You will be provided an electronic proof of your design(s) within 2 business days of receipt of your artwork and instructions. This electronic proof will detail the size of the graphic to be printed, as well as the ink colors to be used. It is imperative that you review this information for complete accuracy as once approved by you, this electronic proof becomes FINAL as to the instructions that have been agreed to between you and USColorworks.

Customer Separations: Separations supplied by our customers will not be accepted as we create our separations specifically to account for our factory work flow.

Dye Migration on Polyester: Dye migration on polyester cannot be avoided and USColorworks will not be responsible for its occurrence. Dye migration is a problem caused by dyes in polyester fibers transferring to and changing the color of the plastisol inks used. Unfortunately there is no consistency to when dye migration may occur but is most likely to occur with reds, maroons, kelly green, and darker shades of blue. Dye migration may occur after the ink is cured or in some cases as much as two weeks later. USColorworks cannot control dye migration and is a risk the customer must be willing to accept when printing on any garments containing polyester fibers.

Pre-production Samples: Pre-production samples are the only way to ensure imprint accuracy as it relates to PMS matching of ink colors for screen printing. USColorworks will not be responsible for slight shifts in colors without a pre-production proof. When requested and paid for as part of the order, USColorworks will send out 2 physical printed samples. One sample can be provided to your customer and the other retained by you. Printing on Youth and Adult Garments: Keep in mind that the same size artwork is used on every size garment in your order unless you direct us to change print sizes. If you direct us to modify print sizes to accommodate the different sizes within your order print charges and setup fees will be based as if these are separate and unique orders.

Unique Locations: Please understand that printing over seams, zippers, collars, or other unique locations can lead to ink buildup, coverage, and consistency issues. This is an unavoidable occurrence related to these unique locations and USColorworks will not be responsible for these issues.

# **EMBROIDERY TERMS & CONDITIONS**

Copy of Embroidery File Digitized by Us: Electronic files digitized by us can be sent to you electronically for an additional fee of \$25.00. Customer Supplied Embroidery Files: We will convert your embroidery files for free and provide an electronic rendering of the converted file, however, USColorworks is not responsible for the quality of the logos not digitized by us. A physical swatch is recommended for first time use of any customer supplied embroidery files. Customer supplied embroidery files requiring revisions will be charged at our normal digitizing rates. Swatch Services: Swatch proofs are available for \$30.00 for the first logo and \$5.00 for each additional logo. This cost includes the cost of overnight shipping of the swatch to you. Logos above 10,000 stitches are subject to additional charges. Allow 1 business day for swatch service.

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